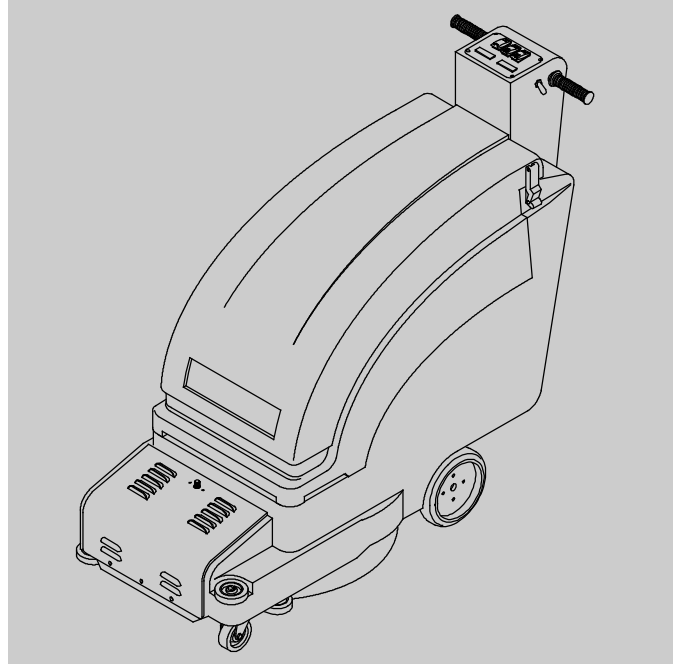
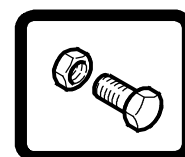




2510/2550

36 Volt Dust Control Burnisher

Parts Manual



Model Part No.:

9003531 - 2510

9003532 - 2510 Complete

9006168 - 2510 w/AGM Complete

9006149 - 2510 China Model

9003535 - 2550

9003536 - 2550 Complete

9006170 - 2550 w/AGM Complete

609180 - 2550 Japan Model



For the latest Parts manuals and other
language Operator manuals, visit:

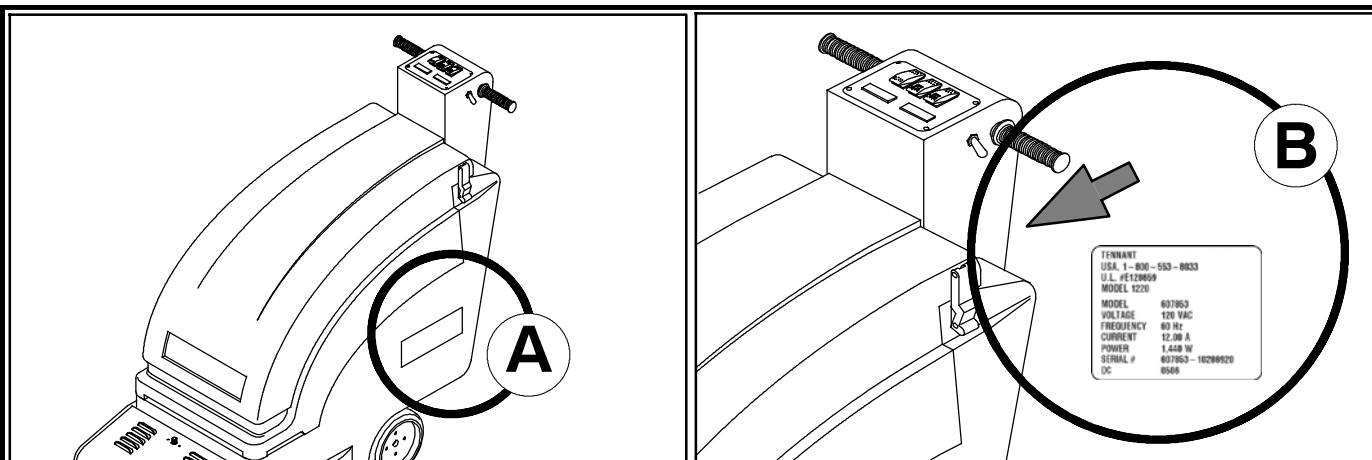
www.tennantco.com/manuals

North America / International

www.tennantco.com

9005432
Rev. 03 (04-2014)





Ref	Part No.	Serial Number	Description	Qty.
1	82681	(000000-)	Bracket Wldt, Lpg Mount	1
2	63810	(000000-)	Latch Assy, Lpg Tank Mtg, W/Nut	4
3	51839	(000000-)	Nut Adjustable, Lpg Tank Mtg	2
4	49263	(000000-)	Tie, Cable	3
5	82556	(000000- 001039)	Bracket, Vaporizer	1
6	54930	(000000-)	Vaporizer, LPG	1

HOW TO ORDER PARTS - See diagram above

Only use TENNANT Company supplied or equivalent parts. Parts and supplies may be ordered online, by phone, by fax or by mail.

Follow the steps below to ensure prompt delivery.

1. (A) Identify the machine model.
2. (B) Identify the machine serial number from the data label.
3. (C) Ensure the proper serial number is used from the parts list.
4. Identify the part number and quantity.
Do not order by page or reference numbers.
5. Provide your name, company name, customer ID number, billing and shipping address, phone number and purchase order number.
6. Provide detail shipping instructions.

(D) ▽ - identifies an assembly
▲ - identifies parts included in assembly

Please fill out at time of installation for future reference.

Model No. - _____
 Serial No. - _____
 Machine Options - _____
 Sales Rep. - _____
 Sales Rep. phone no. - _____
 Customer ID Number - _____
 Installation Date - _____

Tennant Company

PO Box 1452
 Minneapolis, MN 55440 USA
 Phone: (800) 553- 8033 or
 (763) 513- 2850

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Building 3, No. 66, Tian Ying Road
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 Kawasaki, Kanagawa 212- 0016
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 Fax: 044- 556- 1202
 www.tennant.co.jp

Specifications and parts are subject to change without notice.

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ES	CÓMO SOLICITAR PIEZAS - Consulte el diagrama anterior. Utilice sólo las piezas suministradas por TENNANT Company o piezas equivalentes. Puede solicitar las piezas a través de internet, por teléfono, por fax o por correo. Siga los siguientes pasos para que la entrega sea rápida. 1. (A) Indique el modelo de máquina. 2. (B) Indique el número de serie de la etiqueta de datos. 3. (C) Asegúrese de que indica el número de serie correcto de la lista de piezas. 4. Indique la cantidad y el número de la pieza. No realice el pedido indicando el número de página o el de referencia. 5. Incluya su nombre, el nombre de la empresa, el ID de cliente, las direcciones de envío y facturación, el número de teléfono y el número del pedido de compra. 6. Facilite instrucciones de envío.	Rellene estos datos cuando realice la instalación para utilizarlos como referencia en el futuro. Nº modelo - _____ Nº serie - _____ Opciones de la máquina - _____ Vendedor - _____ Nº teléfono vendedor - _____ Nº cliente - _____ Fecha de instalación - _____
	(D) ▽ - identifica un conjunto ▲ - identifica piezas de un conjunto	

FR	COMMENT COMMANDER DES PIÈCES DÉTACHÉES - Voir le schéma ci-dessus. Utilisez uniquement des pièces fournies par la société TENNANT ou équivalentes. Les pièces et fournitures peuvent être commandées en ligne, par téléphone, fax, ou par courrier. Suivez les étapes ci-dessous pour assurer une livraison rapide. 1. (A) Identifiez le modèle de la machine. 2. (B) Identifiez le numéro de série de la machine, à partir de l'étiquette signalétique. 3. (C) Assurez-vous que le numéro de série correct est utilisé à partir de la liste de pièces détachées. 4. Identifiez le numéro de pièce et la quantité. Ne commandez pas par page ou numéros de référence. 5. Fournissez votre nom, le nom de votre société, votre numéro d'identification de client, l'adresse de facturation et d'expédition, le numéro de téléphone et le numéro du bon de commande. 6. Fournissez des instructions d'expédition détaillées.	A remplir au moment de l'installation à titre de référence. Nº du modèle - _____ Nº de série - _____ Options de la machine - _____ Agent commercial - _____ Nº tél. de l'agent commercial - _____ Numéro d'identification client - _____ Date d'installation - _____
	(D) ▽ - identifie un assemblage ▲ - identifie les pièces composant l'assemblage	

CN	如何订购部件 - 参见下表 仅使用 TENNANT 公司提供的或同等部件。部件和供应可以在线订购，通过电话、传真或邮件订购。 请遵循下面的步骤确保及时交付。 1. (A) 确定机器型号。 2. (B) 从数据标签确定机器序列号。 3. (C) 确保使用部件列表中的正确序列号。 4. 确定部件号和数量。 不要按页面或参考编号订购。 5. 提供您的姓名、公司名称、客户 ID 号、付帐和送货地址、电话号码和采购单编号。 6. 提供详细的送货说明。	请在安装时填写供未来参考。 型号 - _____ 序列号 - _____ 机器选项 - _____ 销售代表 - _____ 销售代表电话号码 - _____ 客户 ID 编号 - _____ 安装日期 - _____
	(D) ▽ - 确定组件 ▲ - 确定组件中包含的组件	

JP	パーツの発注方法 ? 上記の図を参照してください TENNANT 社製のパーツまたは同等品のみをお使いください。 パーツやサプライ品のご注文は、オンライン、電話、FAX、または手紙でお願いいたします。 確実にお届けできるように、以下の情報お知らせください。 1. (A) 製品のモデル名をお知らせください。 2. (B) 製品のデータラベルに印刷されているシリアル番号をお知らせください。 3. (C) パーツリストを参照して、シリアル番号が正しいかご確認ください。 4. パーツ番号と数量をお知らせください。マニュアル/カタログのページ番号や参照番号でのご注文はご遠慮ください。 5. お客様のお名前、会社名、顧客ID番号、請求/発送先住所、電話番号、注文書番号をお知らせください。 6. 発送に関するご希望があれば、明記してください。	後日確認できるように、設置時に記入してください。 モデルNo. - _____ シリアルNo. - _____ 製品のオプション - _____ 販売代理店 - _____ 販売代理店の電話番号 - _____ 顧客ID番号 - _____ 設置日 - _____
	(D) ▽ - アセンブリを示します ▲ - アセンブリに含まれるパーツを示します	

GENERAL RECOMMENDED MAINTENANCE ITEMS	6
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STANDARD PARTS

MAIN HOUSING GROUP	8
MAIN HOUSING GROUP - CONT'D	10
PAD DRIVER GROUP	12
WHEEL GROUP, DRIVE (2550 MODEL)	14
WHEEL GROUP, PUSH (2510 MODEL)	16
CONTROL CONSOLE GROUP (2550 MODEL)	18
CONTROL CONSOLE GROUP (2510 MODEL)	20
ELECTRICAL GROUP	22
BATTERY GROUP, LEAD ACID 12V/225AH	24
BATTERY GROUP, AGM 12V/234AH	25
OFF- BOARD BATTERY CHARGER GROUP ...	26
ON- BOARD BATTERY CHARGER GROUP	27
WIRING DIAGRAM 2550 MODEL WITH ON- BOARD CHARGER	28
LADDER DIAGRAM 2550 MODEL WITH ON- BOARD CHARGER	29
WIRING DIAGRAM 2550 MODEL WITHOUT ON- BOARD CHARGER	30
LADDER DIAGRAM 2550 MODEL WITHOUT ON- BOARD CHARGER	31

WIRING DIAGRAM 2510 MODEL WITH ON- BOARD CHARGER	32
LADDER DIAGRAM 2510 MODEL WITH ON- BOARD CHARGER	33
WIRING DIAGRAM 2510 MODEL WITHOUT ON- BOARD CHARGER	34
LADDER DIAGRAM 2510 MODEL WITHOUT ON- BOARD CHARGER	35
WIRE HARNESS, MAIN, 2550	36
WIRE HARNESS, MAIN, 2510	38

OPTIONS

HOURLY METER, EMERGENCY STOP AND KEYSWITCH KITS	40
LOW VOLT INTERRUPT KIT	41
AIR INLET GROUP (JAPAN MARKET)	42
PARKING BRAKE KIT	44

GENERAL RECOMMENDED MAINTENANCE

GENERAL RECOMMENDED MAINTENANCE ITEMS

	Part No.	Serial Number	Description	Qty.
	1014918	(00000000-	) Wheel, 03.0d 0.88w 0.31b, W/ Bshg, Rbr	4
	103001	(00000000-	) Caster, Swivel, 3.0d 1.3w, 4hole	1
	900210	(00000000-	) Filter, Bag, Cloth, Dust- Cntrl [Bur]	1
	1068845	(00000000-	) Bag, Vacuum, Paper [1pick=1pkg]	1
	49800	(00000000-	) Latch	2
	140962	(00000000-	) Latch, Cmpr, Spring, Knurled Knob, Pl	1
	1001518	(00000000-	) Cable, Glv .13d 020.5l .38eye /.38eye	1
▽	603398	(00000000-	) Motor, Ele, 36vdc 2000rpm 3.00hp	1
	621478	(00000000-	) Vr, Brush, Carbon [1pick=1pc]	4
▲	140628	(00000000-	) Key, Sq, 0.19 X 0.19, 1.00l	1
▽	1210491	(10679750-	) Driver Assy, Pad, 20d	1
▲	32506	(10679750-	) Device, Centering, Rh Pad Retainer	1
▲	1205787	(10679750-	) Collar, Locking, Pad Driver, 6.1"	1
▽	1041196	(10358740- 10679749	) Driver Assy, Pad, 20.0d, W/ Hub	1
▲	32506	(10358740- 10679749	) Device, Centering, Rh Pad Retainer	1
▽	1019931	(10219585- 10358739	) Driver Assy, Pad, 20.0d, W/ Hub	1
▲	370095	(10219585- 10358739	) Device, Centering, Clip On, TI [Gf Pp]	1
▽	605348	(00000000- 10219584	) Driver Assy, Pad, 20.0d, W/ Hub	1
▲▽	32506	(00000000- 10219584	) Device, Centering, Rh Pad Retainer	1
▲	100101	(00000000- 10219584	) Device, Centering, Rh, 1.50l [Rem Ylw]	1
	611788	(00000000-	) Pad, 20.0[Burnish, Hairblend, 1pick=1ctn]	1
	605103	(00000000-	) Skirt, Strip, 0.38 X 74.0	1
	603744	(00000000-	) Skirt, Felt, .18, 01.60w 72.00l [2510]	1
	230888	(00000000-	) Ring, Shield, Dust	1
	600195	(00000000-	) Seal, Dust- Cntrl, Motor Base	1
	613026	(00000000-	) Wheel, 08.0d 2.00w, 4- Hole Mtg, Blk[Nitr]	2
▽	1062315	(10474786-	) Transaxle, 36vdc, 116rpm, Mk400	1
	1007083	(10206962- 10474785	) Transaxle, 36vdc, 116rpm (Replaced by 1062315)	1
	612845	(00000000- 10206961	) Transaxle, 36vdc, 116rpm (Replaced by 1062315)	1
▲▽	612878	(00000000-	) Motor Kit, 36vdc, Replmt[612845 Trnsaxl]	1
▲▲	614166	(10206962-	) Brush Kit, Carbon, Transaxle, Replmt [4] (For 1007083 & 1062315 Transaxles)	1
	612883	(00000000- 10206961	) Brush Kit, Carbon, Transaxle, 24/36vdc (For 612845 Transaxle)	1
▲	612880	(00000000-	) Joint, Transaxle, Replmt	2
▲	1063591	(00000000-	) Retainer, Hub, Transaxle Wheel	2
▲	612875	(00000000-	) Key, Spcl, Transaxle Replmt	1
▲	612874	(00000000-	) Coupling, Transaxle, Replmt	1
	600952	(00000000-	) Actuator, 24vdc	1
	613026	(00000000-	) Wheel, 08.0d 2.00w, 4- Hole Mtg, Blk[Nitr]	2
	103066	(00000000-	) Wheel, 04.0d 1.50w 0.50b, Gray (Drive Model 2550)	2
	1062636	(00000000-	) Wheel, 8.0d 1.50w Polyurethane (Push Model 2510)	2
	1066506	(00000000-	) Grip, Handle, Rnd	2

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

GENERAL RECOMMENDED MAINTENANCE

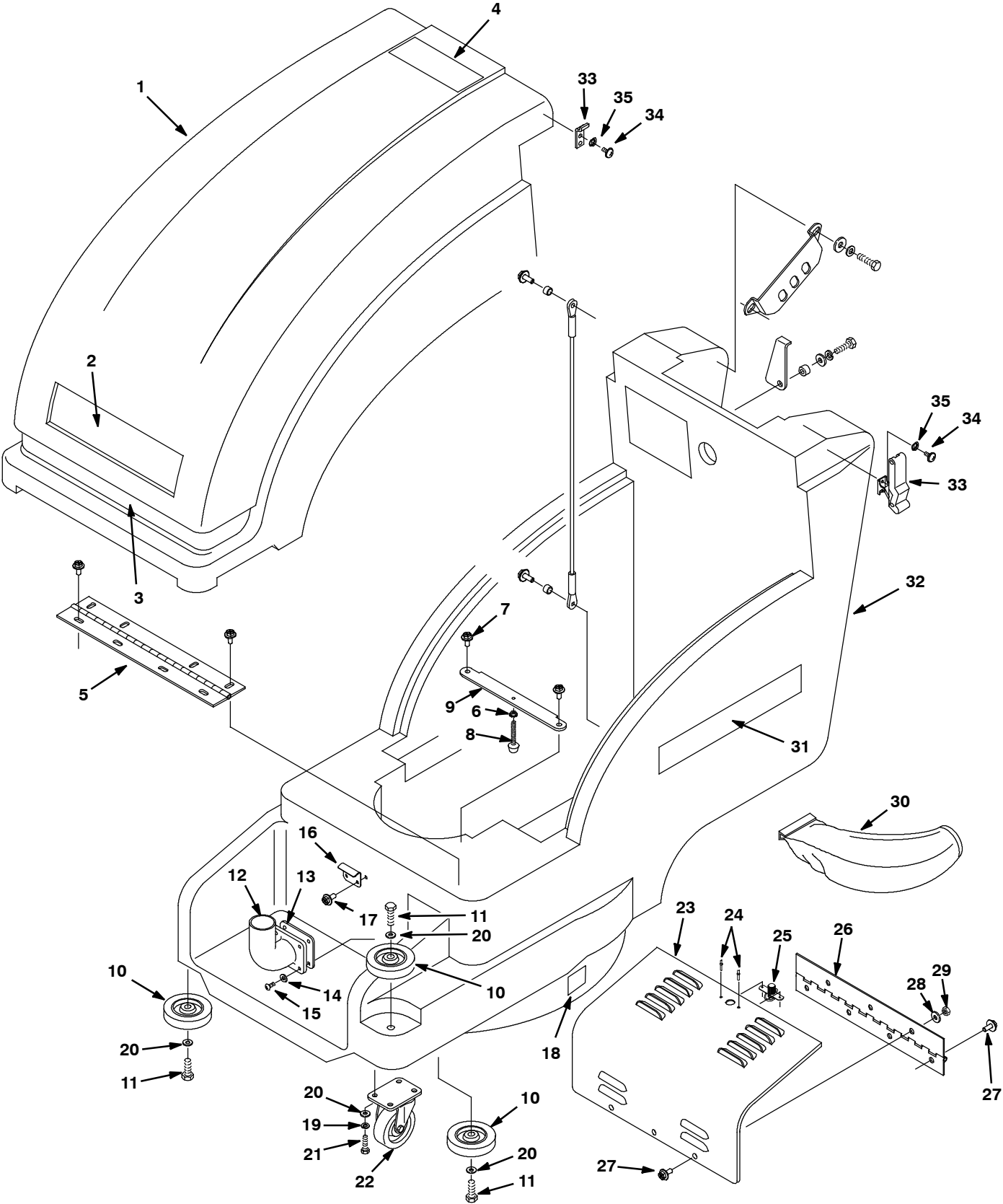
GENERAL RECOMMENDED MAINTENANCE ITEMS

Ref.	Part No.	Serial Number	Description	Qty.
	1013132	(00000000-	) Switch, Lever, Snap Actn	1
	603848	(00000000-	) Gauge, Ammeter, Rt, 36vdc [Pressure]	1
	603399	(00000000-	) Switch, Push, Dpdt On/Off/Mom	1
	601107	(00000000-	) Switch, Rocker [Lighted]	2
	603847	(00000000-	) Gauge, Discharge, Battery, 36vdc	1
	1000821	(00000000-	) Controller, Propel, 36vdc	1
	601108	(00000000-	) Switch, Toggle, Mom	1
	606550	(00000000-	) Knob, Rnd, 0.92d 0.76l 0.25b, Plstc (Drive Model 2550)	1
	614003	(00000000-	) Switch, Snap, W/ Bump (Drive Model 2550)	2
	614003	(00000000-	) Switch, Snap, W/ Bump (Push Model 2510)	1
▽	602873	(00000000-	) Harness, Console, W/ Pot (Drive Model 2550)	1
▲	130776	(00000000-	) Potentiometer (Drive Model 2550)	1
▲	130775	(00000000-	) Potentiometer, 50k - Lockable (Drive Model 2550)	1
	605840	(00000000-	) Conduit, .75d X 30.0 [Loom]	1
	612766	(00000000-	) Solenoid, 36vdc [Cont Duty Bear]	1
	130733	(00000000-	) Contactor, Solenoid, 36vdc, Sp, No	1
	606404	(00000000-	) Diode Assy, W/ Ring Terminals	1
	604486	(00000000-	) Diode Assy [Spliced]	1
	605292	(00000000-	) Shunt	1
	76062	(00000000-	) Stand- Off, Wir, M6, Insulator, Panel	1
	1010555	(00000000-	) Gauge, Hourmeter, 14- 48vdc, Lcd, Rt (Japan Model)	1
	130781	(00000000-	) Circuitbreaker, 80.0a	1
	603487	(00000000-	) Circuitbreaker, 15.0a, Brush	1
▽	607475	(00000000-	) Switch, 12a [Keylock] (Japan Model)	1
▲	607821	(00000000-	) Key, Stl, Replmt (Japan Model)	1
	600437	(00000000-	) Switch, Snap, 15a, Rlr (Off- Board Charger)	1
▽	604502	(00000000-	) Brake Kit, Parking (Optional)	1
▽	604501	(00000000-	) Gauge Kit, Hourmeter [Spdgleams] (Optional)	1
▲	1010555	(00000000-	) Gauge, Hourmeter, 14- 48vdc, Lcd, Rt (Optional)	1
▽	612971	(00000000-	) E- Stop Kit [Spdgleam Plus R/S] (Optional)	1
▲	1011735	(00000000-	) Switch, Safety, Shutoff (Optional)	1
▽	612973	(00000000-	) Switch Kit, Key [Spdgleam R/S] (Optional)	1
▲▽	607475	(00000000-	) Switch, 12a [Keylock] (Optional)	1
▲▲	607821	(00000000-	) Key, Stl, Replmt (Optional)	1
▽	604642	(00000000-	) Interrupter Kit, Low Voltage [36v Batt] (Optional)	1
▲	600832	(00000000-	) Gauge, Discharge, Battery, 36vdc [Digit] (Optional)	1
▲	600831	(00000000-	) Lamp, Red, Blk Body, 36vdc W/ Push Nut (Optional)	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

MAIN HOUSING GROUP



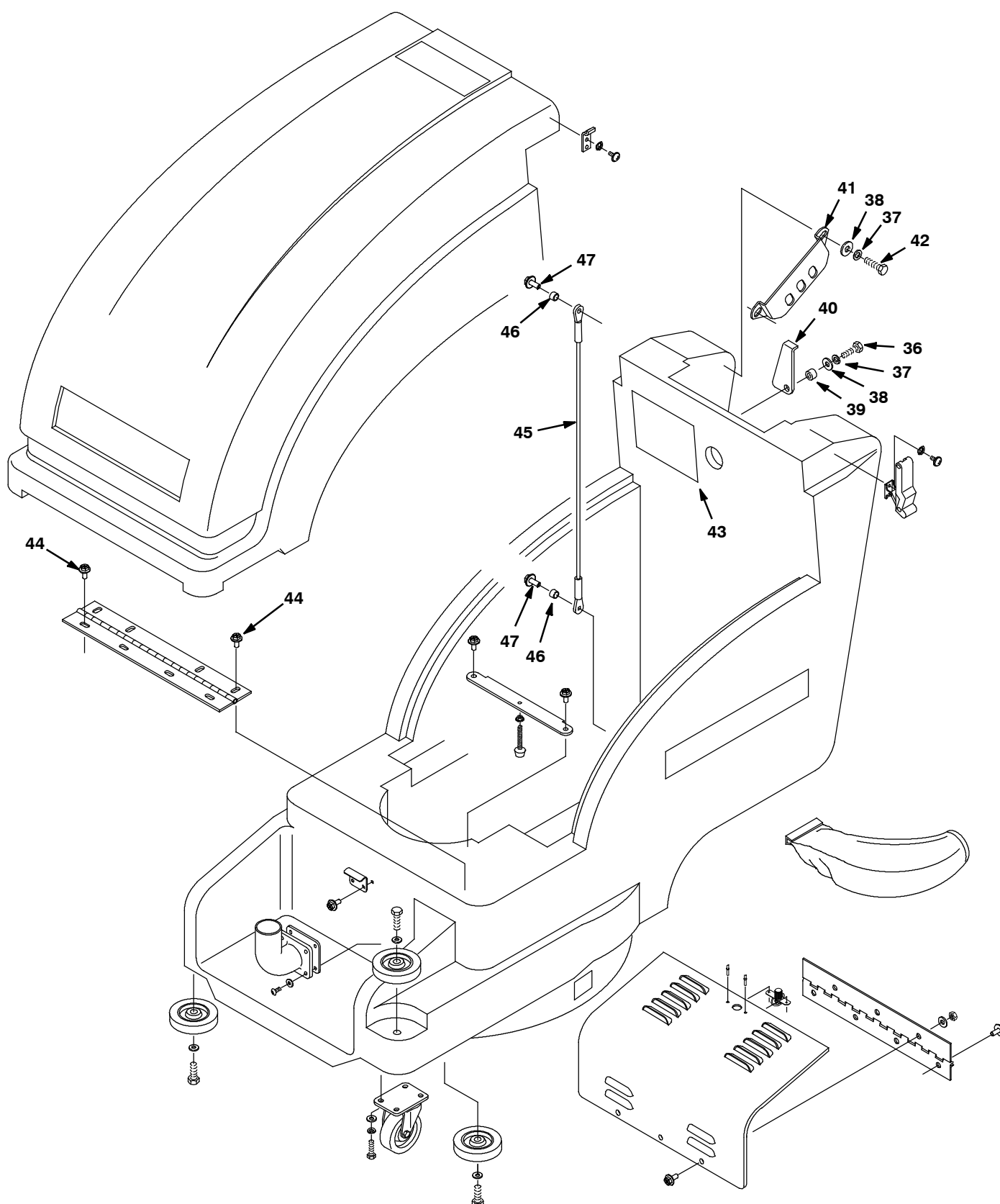
MAIN HOUSING GROUP

	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	614230	(00000000-	) Cover Assy, Battery, W/ Label, TI	1
	1	607603	(00000000-	) Cover, RM- TL, (Japan & China Model)	1
▲	2	120192	(00000000-	) Label, Logo, 07.1l White / Clr [Tennant]	1
▲	3	604297	(00000000-	) Label [Recess]	1
▲	4	1026386	(00000000-	) Label, Warning [Expl,Fire,Shk En/Fr/Es]	1
	4	613862	(00000000-	) Label, Warning, 6 X 2 Tj[Dc Brn/Scr/Ext] (Japan Model)	1
	4	1037349	(00000000-	) Label, Warning [Exp,Fre,Shk En/Fr/Es/Ch] (China Model)	1
	5	603268	(00000000-	) Hinge, .25pin .07 2.5w 16.0l, PI	1
	6	140524	(00000000-	) Nut, Hex, Lock, .25- 20, Kep	1
	7	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	2
	8	606684	(00000000-	) Stop, Motor	1
	9	604276	(00000000-	) Bracket, Stop, Motor	1
	10	1014918	(00000000-	) Wheel, 03.0d 0.88w 0.31b, W/ Bshg, Rbr	4
	11	74440	(00000000-	) Screw, Hex, M8 X 1.25 X 40, NI, Ss	4
	12	613136	(00000000-	) Deflector, Elbow, Rm- Nat [Magnatwin]	1
	13	100121	(00000000-	) Gasket, Elbow, .28, 03.50w 03.50l, Adh	1
	14	140011	(00000000-	) Washer, Flat, 0.21b 0.45d .03, Ss	4
	15	069760103	(00000000-	) Screw, Rnd, #10 X 1.00, Phl, PI [A]	4
	16	604295	(00000000-	) Plate, Latch	1
	17	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	2
	18	578769	(00000000-	) Label, Parts, Moving [Textless]	2
	19	140015	(00000000-	) Washer, Lock, Split, 0.31, Ss	4
	20	140027	(00000000-	) Washer, Flat, 0.35b 0.75d .04, Ss	8
	21	15675	(00000000-	) Screw, Hex, M8 X 1.25 X 16, Ss	4
	22	103001	(00000000-	) Caster, Swivel, 3.0d 1.3w, 4hole	1
	23	608575	(00000000-	) Cover, Bag, Dust, TI	1
	24	140706	(00000000-	) Rivet, Blind, .125d, PI	2
	25	140962	(00000000-	) Latch, Cmpr, Spring, Knurled Knob, PI	1
	26	603269	(00000000-	) Hinge, .12pin .06 2.0w 13.0l, Yel PI	1
	27	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	7
	28	140000	(00000000-	) Washer, Flat, 0.28b 0.62d .04, Ss	7
	29	08712	(00000000-	) Nut, Hex, Lock, M6 X 1.00, NI, Ss	3
	30	900210	(00000000-	) Filter, Bag, Cloth, Dust- Cntrl [Bur]	1
	30	1068845	(00000000-	) Bag, Vacuum, Paper [1pick=1pkg]	1
	31	608149	(00000000-	) Label [Tennant 2550]	2
	31	608150	(00000000-	) Label, Model [2510]	2
	32	607600	(00000000-	) Frame, Chassis, Rm- TI, Trimmed [2510/50]	1
	33	49800	(00000000-	) Latch	2
	34	200070340	(00000000-	) Screw, Pan, Phl, M4 X 0.70 X 8, PI	8
	35	02938	(00000000-	) Washer, Lock, Int, 08, Ss	8

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

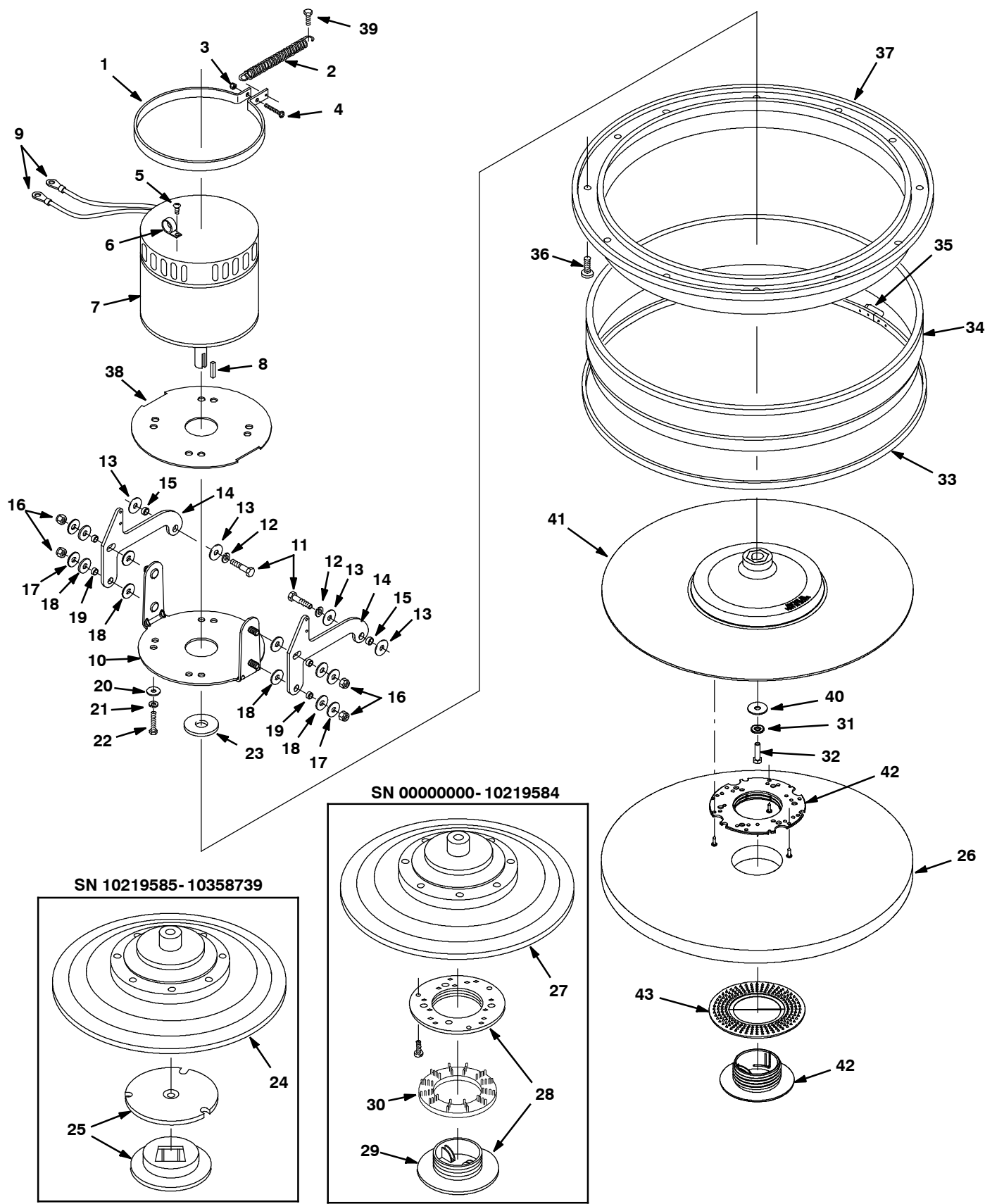
MAIN HOUSING GROUP - CONT'D



MAIN HOUSING GROUP - CONT'D

Ref.	Part No.	Serial Number	Description	Qty.
36	15675	(00000000-	) Screw, Hex, M8 X 1.25 X 16, Ss	1
37	140015	(00000000-	) Washer, Lock, Split, 0.31, Ss	5
38	140027	(00000000-	) Washer, Flat, 0.35b 0.75d .04, Ss	5
39	611418	(00000000-	) Sleeve, P/M, 0.31b 0.44d 0.1l, Pl	1
40	604637	(00000000-	) Support, Cover	1
41	230661	(00000000-	) Plate, Hsng, Lock Cntrl	2
42	15675	(00000000-	) Screw, Hex, M8 X 1.25 X 16, Ss	4
43	604304	(00000000-	) Label, Hzrd, Battery Connections	1
44	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	8
45	1001518	(00000000-	) Cable, Glv .13d 020.5l .38eye /.38eye	1
46	1001553	(00000000-	) Bushing, Sleeve, 0.25b 0.36d 0.16l, Stl	2
47	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	2

PAD DRIVER GROUP



PAD DRIVER GROUP

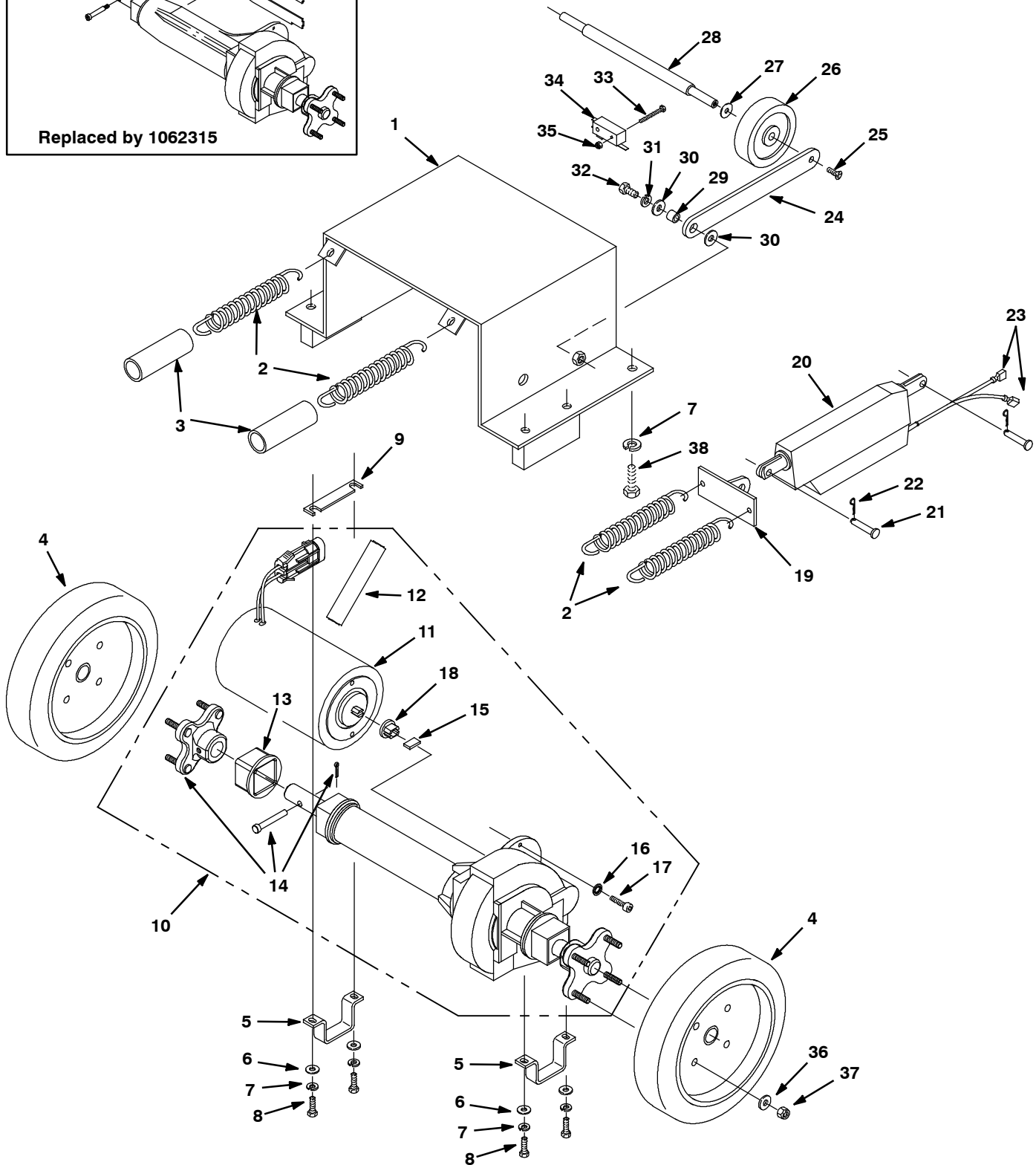
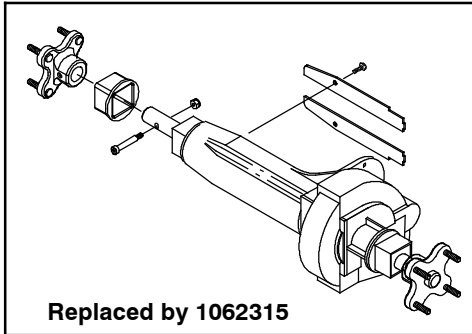
Ref.	Part No.	Serial Number	Description	Qty.
	1	604278	(00000000-) Bracket, Spring, Motor	1
	2	604333	(00000000-) Spring, Extn, 0.50od 0.06wir 04.0l	1
	3	08712	(00000000-) Nut, Hex, Lock, M6 X 1.00, NI, Ss	1
	4	09258	(00000000-) Screw, Pan, Phl, M6 X 1.00 X 40, 4.8	1
	5	140890	(00000000-) Screw, Trs, Phl, 10- 24 X 0.50, Ss	1
▽	6	140323	(00000000-) Clamp, Cable, Nyl, 0.50d, Nat	1
	7	603398	(00000000-) Motor, Ele, 36vdc 2000rpm 3.00hp	1
		621478	(00000000-) Vr, Brush, Carbon [1pick=1pc]	4
▲	8	140628	(00000000-) Key, Sq, 0.19 X 0.19, 1.00l	1
▲	9	130162	(00000000-) Terminal, Ring, .25stud 08ga [Vi Rd]	2
	10	1021186	(00000000-) Bracket, Mtg, Motor	1
	11	09745	(00000000-) Screw, Hex, M12 X 1.75 X 25, Ss	2
	12	140024	(00000000-) Washer, Lock, Split, 0.50, Ss	2
	13	140045	(00000000-) Washer, Flat, 0.51b 1.25d .06, Ss	4
	14	603273	(00000000-) Arm, Lift, Motor	2
	15	140139	(00000000-) Sleeve, P/M, 0.50b 0.63d 0.3l, PI	2
	16	36643	(00000000-) Nut, Hex, Lock, .38- 16, NI, Thin	4
	17	140028	(00000000-) Washer, Flat, 0.42b 1.00d .05, Ss	4
	18	20536- 2	(00000000-) Washer, Flat, 0.50b 1.00d .03, Nyl	8
	19	600191	(00000000-) Sleeve, P/M, 0.38b 0.50d 0.2l, PI	4
	20	140028	(00000000-) Washer, Flat, 0.42b 1.00d .05, Ss	4
	21	140017	(00000000-) Washer, Lock, Split, 0.38, Ss	4
	22	02994	(00000000-) Screw, Hex, .38- 16 X 0.75, Ss	4
	23	069760023	(00000000-) Washer, Flat, 0.77b 1.26d .03, Ss	1
▽	24	1019931	(10219585- 10358739) Driver Assy, Pad, 20.0d, W/ Hub	1
▲	25	370095	(10219585- 10358739) Device, Centering, Clip On, TI [Gf Pp]	1
	26	611788	(00000000-) Pad, 20.0[Burnish, Hairblend,1pick=1ctn]	1
▽	27	605348	(00000000- 10219584) Driver Assy, Pad, 20.0d, W/ Hub	1
▲▽	28	32506	(00000000- 10219584) Device, Centering, Rh Pad Retainer	1
▲	29	100101	(00000000- 10219584) Device, Centering, Rh, 1.50l [Rem Ylw]	1
	30	32505	(00000000- 10219584) Washer, Flat, 92b 156d 2.6l, Pad Driver	1
	31	41186	(00000000-) Washer, Flat, Belleville, .31	1
	32	140203	(00000000-) Screw, Hex, .31- 24 X 1.25, PI	1
	33	605103	(00000000-) Skirt, Strip, 0.38 X 74.0	1
	34	603744	(00000000-) Skirt, Felt, .18, 01.60w 72.00l [2510]	1
	35	230913	(00000000-) Clamp, Screw [F/ Skirt Banding]	1
	36	140340	(00000000-) Screw, Pan, Phl, 10- 24 X 0.62, Ss[Typ25]	6
	37	230888	(00000000-) Ring, Shield, Dust	1
	38	600195	(00000000-) Seal, Dust- Cntrl, Motor Base	1
	39	600385	(00000000-) Screw, Pan, Phl, M6 X 1.00 X 20, Ss	1
	40	25732	(00000000-) Washer, Flat, 0.36b 1.25d .09, PI	1
▽	41	1041196	(10358740- 10679749) Driver Assy, Pad, 20.0d, W/ Hub	1
▲	42	32506	(10358740- 10679749) Device, Centering, Rh Pad Retainer	1
▽	41	1210491	(10679750-) Driver Assy, Pad, 20d	1
▲	42	32506	(10679750-) Device, Centering, Rh Pad Retainer	1
▲	43	1205787	(10679750-) Collar, Locking, Pad Driver, 6.1"	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

WHEEL GROUP, DRIVE (2550 MODEL)

SN 00000000- 10474785



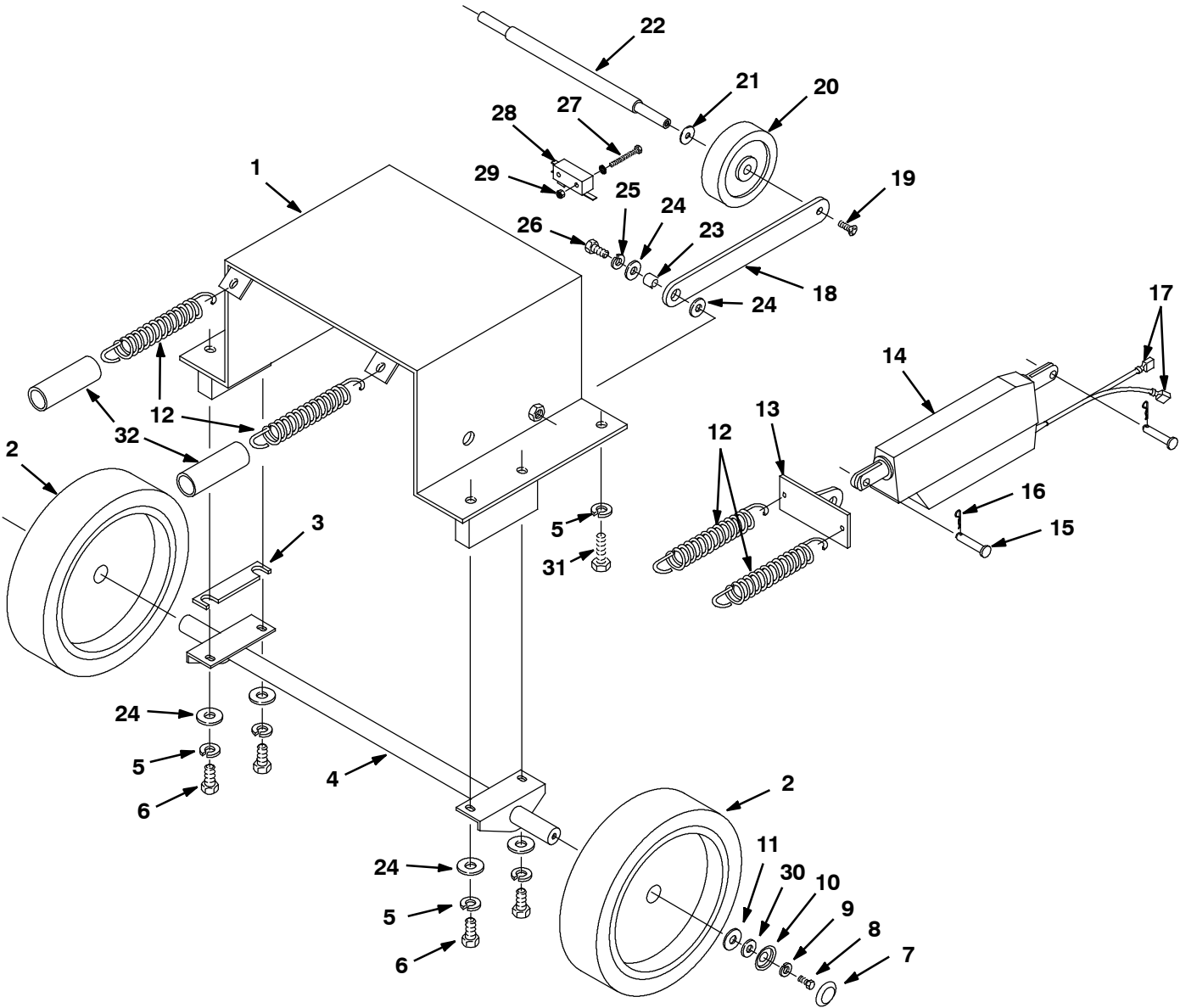
WHEEL GROUP, DRIVE (2550 MODEL)

Ref.	Part No.	Serial Number	Description	Qty.		
1	603277	(00000000-	) Frame Wldt, Clr Pl [2550/Speedglm]	1		
2	140431	(00000000-	) Spring, Extn, 1.00od 0.01wir 05.0l, Mw	4		
3	611023	(00000000-	) Sleeve, Spring, Rbr	2		
4	613026	(00000000-	) Wheel, 08.0d 2.00w,4- Hole Mtg,Blk[Nitr]	2		
5	602881	(00000000-	) Bracket, Mtg, Transaxle, Pl [2550/Spdgl]	2		
▽	6	140028	(00000000-	) Washer, Flat, 0.42b 1.00d .05, Ss	4	
	7	140333	(00000000-	) Washer, Lock, Split, M10, Ss	6	
	8	06963	(00000000-	) Screw, Hex, M10 X 1.50 X 60, 8.8	4	
	9	604293	(00000000-	) Spacer, Shim, .75w 4.0l .06th, 2sl, Pl	1	
	10	1062315	(10474786-	) Transaxle, 36vdc, 116rpm, Mk400	1	
▲▽	10	1007083	(10206962- 10474785	) Transaxle, 36vdc, 116rpm (Replaced by 1062315)	1	
	10	612845	(00000000- 10206961	) Transaxle, 36vdc, 116rpm (Replaced by 1062315)	1	
	11	612878	(00000000-	) Motor Kit, 36vdc, Replmt[612845 Trnsaxl]	1	
	▲▲	12	614166	(10206962-	) Brush Kit, Carbon, Transaxle, Replmt [4] (For 1007083 & 1062315 Transaxles)	1
	12	612883	(00000000- 10206961	) Brush Kit, Carbon, Transaxle, 24/36vdc (For 612845 Transaxle)	1	
▲	13	612880	(00000000-	) Joint, Transaxle, Replmt	2	
▲	14	1063591	(00000000-	) Retainer, Hub, Transaxle Wheel	2	
▲	15	612875	(00000000-	) Key, Spcl, Transaxle Replmt	1	
▲	16	32982	(00000000-	) Washer, Lock, Int, 0.25	2	
▲	17	33951	(10206962-	) Screw, Soc, M6 X 1.00 X 20, 12.9	2	
▲	17	01681	(00000000- 10206961	) Screw, Soc, .25- 20 X 0.75, Al	2	
	18	612874	(00000000-	) Coupling, Transaxle, Replmt	1	
	19	609450	(00000000-	) Bracket Wldt, Spring	1	
	20	600952	(00000000-	) Actuator, 24vdc	1	
	21	604076	(00000000-	) Pin, Clevis, M10d X 28, Pl	2	
22	86866	(00000000-	) Pin, Cotter, Hair, 0.38d .072 Wir	2		
23	130133	(00000000-	) Terminal, Mal, .25 22- 18ga Red, F- Ins	2		
24	603267	(00000000-	) Plate, Arm, Pivot	2		
25	069762098	(00000000-	) Screw, Flt, M6 X 1.0 X 16, Phl, Ss	2		
26	103066	(00000000-	) Wheel, 04.0d 1.50w 0.50b, Gray	2		
27	140045	(00000000-	) Washer, Flat, 0.51b 1.25d .06, Ss	2		
28	603274	(00000000-	) Axle, .6d X 08.75l, Rear [2510/2550]	1		
29	140144	(00000000-	) Sleeve, P/M, 0.38b 0.50d 0.4l, Pl	2		
30	140028	(00000000-	) Washer, Flat, 0.42b 1.00d .05, Ss	4		
31	140017	(00000000-	) Washer, Lock, Split, 0.38, Ss	2		
32	69225	(00000000-	) Screw, Hex, .38- 16 X 1.00, Ss	2		
33	140829	(00000000-	) Screw, Pan, Phl, 06- 32 X 1.00, Ss	2		
34	1013132	(00000000-	) Switch, Lever, Snap Actn	1		
35	140539	(00000000-	) Nut, Hex, Lock, #06- 32, Kep, Ss	2		
36	140000	(00000000-	) Washer, Flat, 0.28b 0.62d .04, Ss	8		
37	41169	(00000000-	) Nut, Hex, Lock, .25- 20, NI, Ss	8		
38	09291	(00000000-	) Screw, Hex, M10 X 1.50 X 20, Ss	2		

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

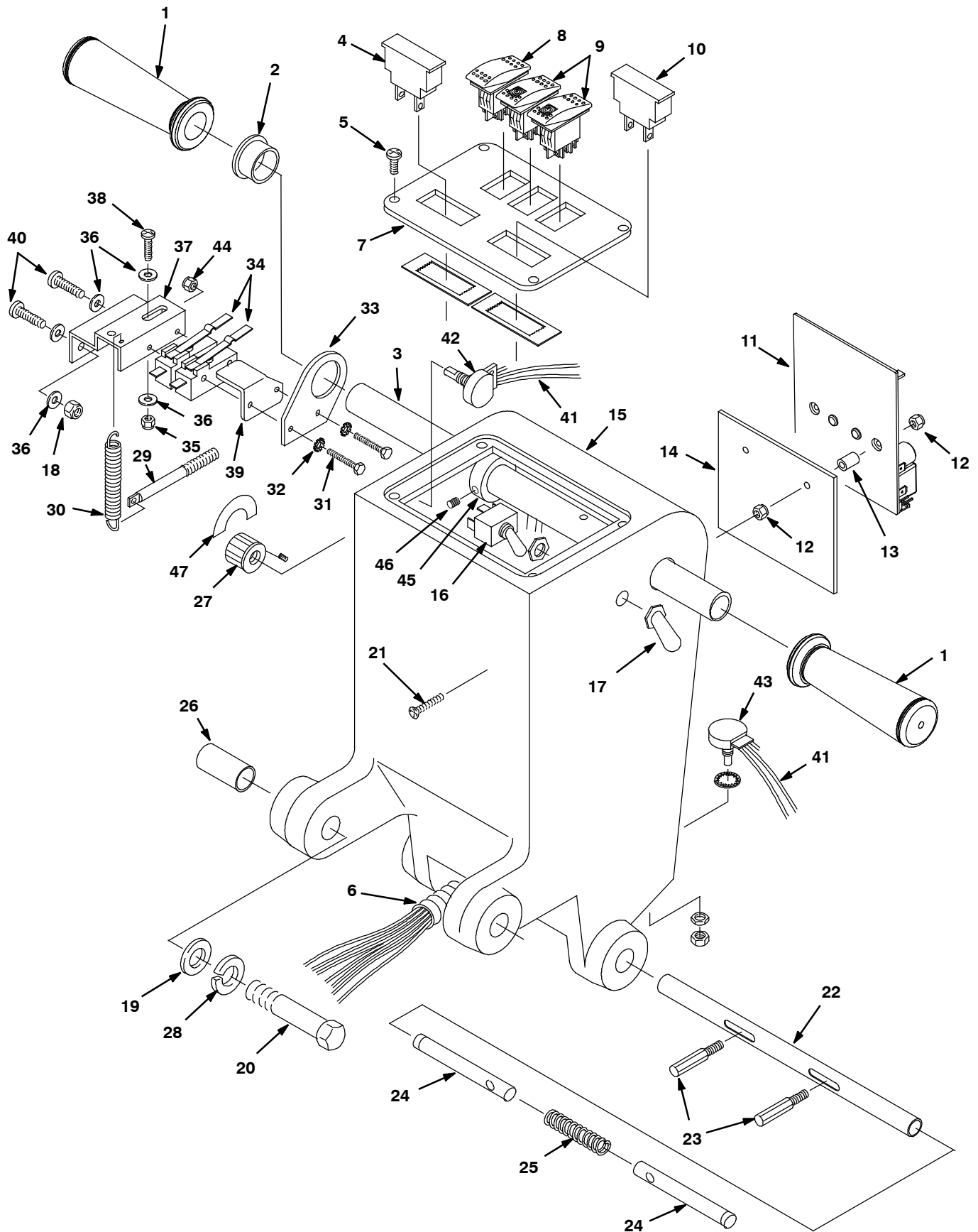
WHEEL GROUP, PUSH (2510 MODEL)



WHEEL GROUP, PUSH (2510 MODEL)

Ref.	Part No.	Serial Number	Description	Qty.
1	603277	(00000000-	) Frame Wldt, Clr Pl [2550/Speedglm]	1
2	1062636	(00000000-	) Wheel, 8.0d 1.50w Polyurethane	2
3	604293	(00000000-	) Spacer, Shim, .75w 4.0l .06th, 2sl, Pl	1
4	603275	(00000000-	) Axle Wldt, 0.75d X 19.12l [2510]	1
5	140333	(00000000-	) Washer, Lock, Split, M10, Ss	6
6	06963	(00000000-	) Screw, Hex, M10 X 1.50 X 60, 8.8	4
7	150210	(00000000-	) Plug, Cap, Blk	2
8	15675	(00000000-	) Screw, Hex, M8 X 1.25 X 16, Ss	2
9	140015	(00000000-	) Washer, Lock, Split, 0.31, Ss	2
10	140048	(00000000-	) Washer, 0.312	2
11	140047	(00000000-	) Washer, Flat, 0.75b 1.25d .06, Ss	2
12	140431	(00000000-	) Spring, Extn, 1.00od 0.01wir 05.0l, Mw	4
13	609450	(00000000-	) Bracket Wldt, Spring	1
14	600952	(00000000-	) Actuator, 24vdc	1
15	604076	(00000000-	) Pin, Clevis, M10d X 28, Pl	2
16	86866	(00000000-	) Pin, Cotter, Hair, 0.38d .072 Wir	2
17	130133	(00000000-	) Terminal, Mal, .25 22- 18ga Red, F- Ins	2
18	603267	(00000000-	) Plate, Arm, Pivot	2
19	069762098	(00000000-	) Screw, Flt, M6 X 1.0 X 16, Phl, Ss	2
20	103066	(00000000-	) Wheel, 04.0d 1.50w 0.50b, Gray	2
21	140045	(00000000-	) Washer, Flat, 0.51b 1.25d .06, Ss	2
22	603274	(00000000-	) Axle, .6d X 08.75l, Rear [2510/2550]	1
23	140144	(00000000-	) Sleeve, P/M, 0.38b 0.50d 0.4l, Pl	2
24	140028	(00000000-	) Washer, Flat, 0.42b 1.00d .05, Ss	8
25	140017	(00000000-	) Washer, Lock, Split, 0.38, Ss	2
26	69225	(00000000-	) Screw, Hex, .38- 16 X 1.00, Ss	2
27	140829	(00000000-	) Screw, Pan, Phl, 06- 32 X 1.00, Ss	2
28	1013132	(00000000-	) Switch, Lever, Snap Actn	1
29	140539	(00000000-	) Nut, Hex, Lock, #06- 32, Kep, Ss	2
30	30013	(00000000-	) Washer, Flat, 0.31, Fendr	2
31	09291	(00000000-	) Screw, Hex, M10 X 1.50 X 20, Ss	2
32	611023	(00000000-	) Sleeve, Spring, Rbr	2

CONTROL CONSOLE GROUP (2550 MODEL)



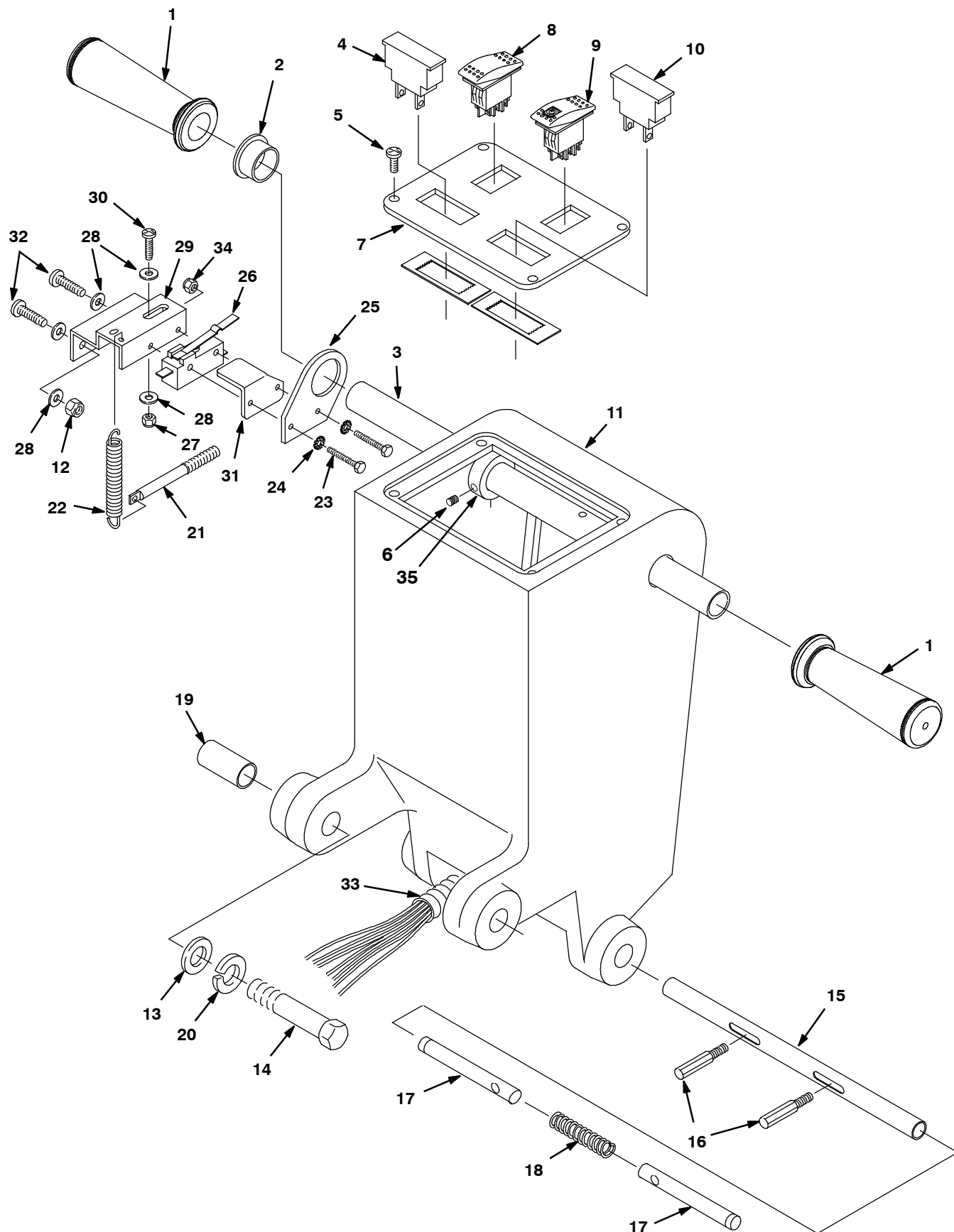
CONTROL CONSOLE GROUP (2550 MODEL)

Ref.	Part No.	Serial Number	Description	Qty.
1	1066506	(00000000-	) Grip, Handle, Rnd	2
2	605351	(00000000-	) Bushing, .88, Blk [10]	1
3	604402	(00000000-	) Tube, Handle	1
4	603848	(00000000-	) Gauge, Ammeter, Rt, 36vdc [Pressure]	1
5	604930	(00000000-	) Screw, Trs, M5 X 0.80 X 10, Phl, Pl, NI	4
6	613086	(00000000-	) Harness, Main, Drive [2550]	1
	605840	(00000000-	) Conduit, .75d X 30.0 [Loom]	1
7	603757	(00000000-	) Panel, Switch [Spdgleam Plus]	1
8	603399	(00000000-	) Switch, Push, Dpdt On/Off/Mom	1
9	601107	(00000000-	) Switch, Rocker [Lighted]	2
10	603847	(00000000-	) Gauge, Discharge, Battery, 36vdc	1
11	1000821	(00000000-	) Controller, Propel, 36vdc	1
12	02850	(00000000-	) Nut, Hex, Lock, M4 X 0.70, NI	4
13	630261	(00000000-	) Tube, 0.19id 0.31od 00.5l, Alm	2
14	630128	(00000000-	) Heatsink, 11ga Alm, 104 X 120	1
15	607556	(00000000-	) Housing, Cntrl, Rm- TI, Trimmed	1
16	601108	(00000000-	) Switch, Toggle, Mom	1
17	130753	(00000000-	) Boot, Switch, .47- 32 , 1.00l, Blk [2550]	1
18	08712	(00000000-	) Nut, Hex, Lock, M6 X 1.00, NI, Ss	2
19	140045	(00000000-	) Washer, Flat, 0.51b 1.25d .06, Ss	2
20	140351	(00000000-	) Screw, Hex, M12 X 1.75 X 70, Pl	2
21	630304	(00000000-	) Screw, Flt, Phl, M4 X 0.70 X 35, 4.8	2
22	230715	(00000000-	) Tube, Handle, Adj [Ctx]	1
23	230649	(00000000-	) Pin, Handle, Adjmt	2
24	230710	(00000000-	) Pin, Handle, Lock	2
25	140415	(00000000-	) Spring, Lock Pin	1
26	140155	(00000000-	) Bushing, .48 X .62 X 2.00	2
27	606550	(00000000-	) Knob, Rnd, 0.92d 0.76l 0.25b, Plstc	1
28	140024	(00000000-	) Washer, Lock, Split, 0.50, Ss	2
29	602886	(00000000-	) Pin, Spring, Hanger, .31- 18thrd X .94,Pl	1
30	605812	(00000000-	) Spring, Extn	1
31	1048847	(00000000-	) Screw, Hex, 06- 32 X 1.75 Fl, Ss	2
32	140019	(00000000-	) Washer, Lock, Ext, 06	2
33	27098	(00000000-	) Bracket, Switch	1
34	614003	(00000000-	) Switch, Snap, W/ Bump	2
35	140552	(00000000-	) Nut, Hex, Lock, #10- 24, NI, Ss	1
36	140000	(00000000-	) Washer, Flat, 0.28b 0.62d .04, Ss	5
37	25671	(00000000-	) Mount, Switch	1
38	140890	(00000000-	) Screw, Trs, Phl, 10- 24 X 0.50, Ss	1
39	603830	(00000000-	) Plate, Guard, Switch	1
40	608322	(00000000-	) Screw, Trs, M6 X 1.00 X 16, Phl, Ss	2
▽	41	602873	) Harness, Console, W/ Pot	1
▲	42	130776	) Potentiometer	1
▲	43	130775	) Potentiometer, 50k - Lockable	1
44	140540	(00000000-	) Nut, Hex, Std, #06- 32, Ss	2
45	605094	(00000000-	) Collar, Handle	2
46	140859	(00000000-	) Screw, Set, .25- 20 X 0.25, Soc	2
47	606549	(00000000-	) Label, Spd Cntrl	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

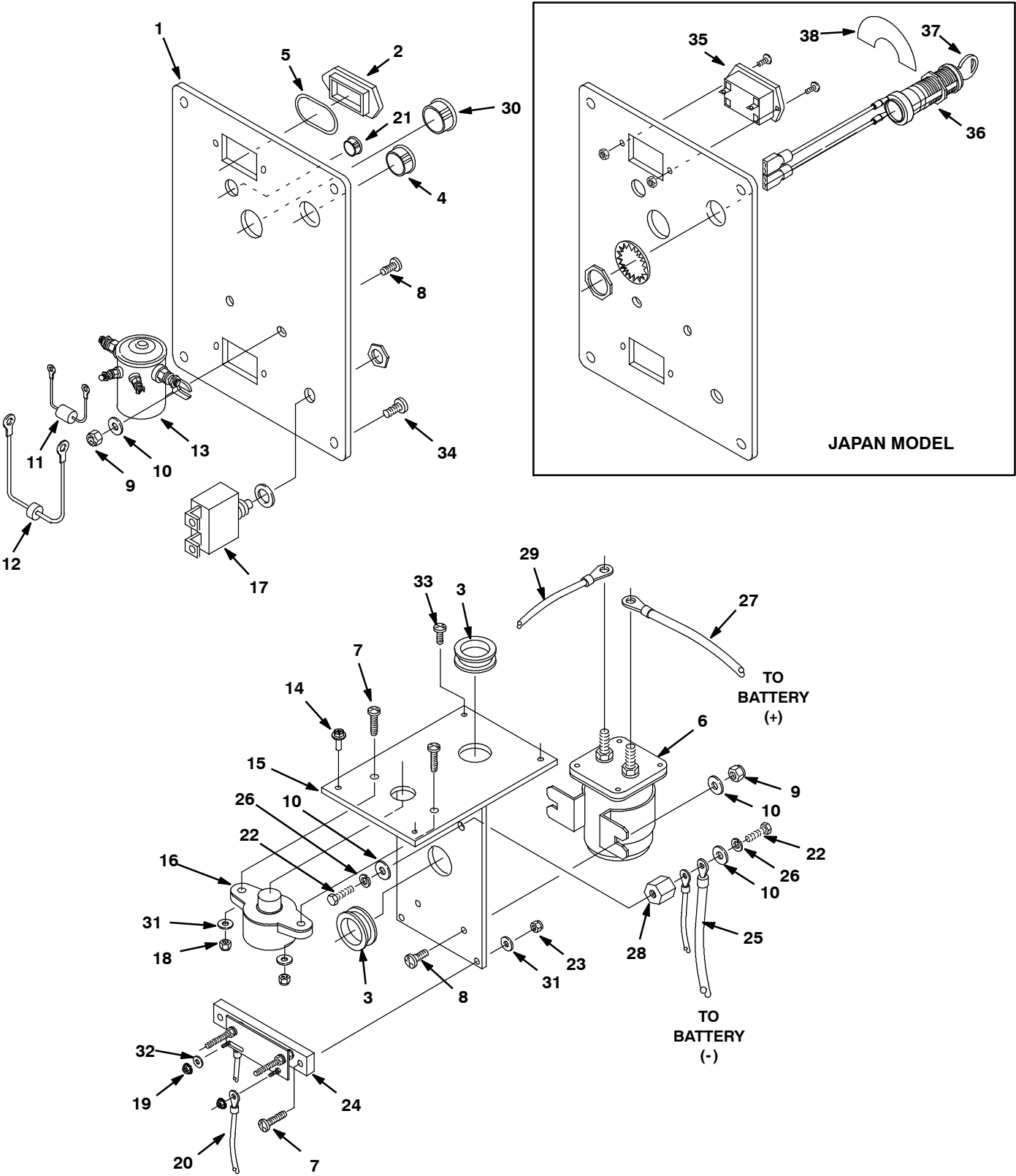
Tennant 2510/2550 (03- 2013)



CONTROL CONSOLE GROUP (2510 MODEL)

Ref.	Part No.	Serial Number	Description	Qty.
1	1066506	(00000000-	) Grip, Handle, Rnd	2
2	605351	(00000000-	) Bushing, .88, Blk [10]	1
3	604402	(00000000-	) Tube, Handle	1
4	603848	(00000000-	) Gauge, Ammeter, Rt, 36vdc [Pressure]	1
5	604930	(00000000-	) Screw, Trs, M5 X 0.80 X 10, Phl, Pl, NI	4
6	140859	(00000000-	) Screw, Set, .25- 20 X 0.25, Soc	2
7	604269	(00000000-	) Panel, Switch [Spdgleam]	1
8	603399	(00000000-	) Switch, Push, Dpdt On/Off/Mom	1
9	601107	(00000000-	) Switch, Rocker [Lighted]	1
10	603847	(00000000-	) Gauge, Discharge, Battery, 36vdc	1
11	607604	(00000000-	) Housing, Cntrl, Rm- TI, Trimmed	1
12	08712	(00000000-	) Nut, Hex, Lock, M6 X 1.00, NI, Ss	2
13	140045	(00000000-	) Washer, Flat, 0.51b 1.25d .06, Ss	2
14	140351	(00000000-	) Screw, Hex, M12 X 1.75 X 70, PI	2
15	230715	(00000000-	) Tube, Handle, Adj [Ctx]	1
16	230649	(00000000-	) Pin, Handle, Adjmt	2
17	230710	(00000000-	) Pin, Handle, Lock	2
18	140415	(00000000-	) Spring, Lock Pin	1
19	140155	(00000000-	) Bushing, .48 X .62 X 2.00	2
20	140024	(00000000-	) Washer, Lock, Split, 0.50, Ss	2
21	602886	(00000000-	) Pin, Spring, Hanger, .31- 18thrd X .94,PI	1
22	605812	(00000000-	) Spring, Extn	1
23	1048848	(00000000-	) Screw, Hex, 06- 32 X 1.00 FI, S/S	2
24	140019	(00000000-	) Washer, Lock, Ext, 06	2
25	27098	(00000000-	) Bracket, Switch	1
26	614003	(00000000-	) Switch, Snap, W/ Bump	1
27	140552	(00000000-	) Nut, Hex, Lock, #10- 24, NI, Ss	1
28	140000	(00000000-	) Washer, Flat, 0.28b 0.62d .04, Ss	5
29	25671	(00000000-	) Mount, Switch	1
30	140890	(00000000-	) Screw, Trs, Phl, 10- 24 X 0.50, Ss	1
31	603830	(00000000-	) Plate, Guard, Switch	1
32	608322	(00000000-	) Screw, Trs, M6 X 1.00 X 16, Phl, Ss	2
33	606539	(00000000-	) Harness, Main, Push [2510]	1
	605840	(00000000-	) Conduit, .75d X 30.0 [Loom]	1
34	140540	(00000000-	) Nut, Hex, Std, #06- 32, Ss	2
35	605094	(00000000-	) Collar, Handle	2

ELECTRICAL GROUP



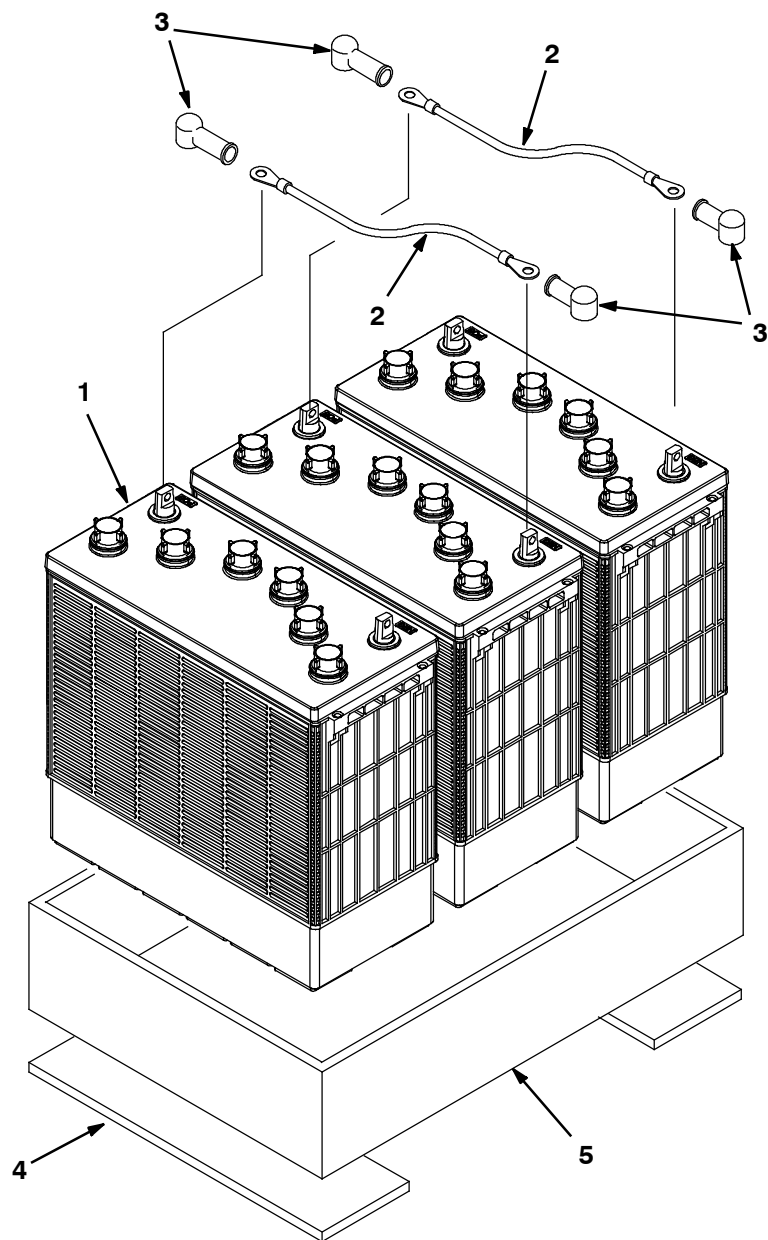
ELECTRICAL GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	604939	(00000000-	) Panel, Cntrl, Rear	1
2	609969	(00000000-	) Plug, Hole, Hourmeter, Blk	2
3	069762009	(00000000-	) Grommet, 25.4d X 03mm Th, Grv	2
4	130175	(00000000-	) Plug, Hole, Rnd, 0.75d, Blk	1
5	605823	(00000000-	) Seal, Org .926id X .99600	2
6	612766	(00000000-	) Solenoid, 36vdc [Cont Duty Bear]	1
7	24196	(00000000-	) Screw, Pan, Phl, M5 X 0.80 X 20, Ss	4
8	608322	(00000000-	) Screw, Trs, M6 X 1.00 X 16, Phl, Ss	4
9	08712	(00000000-	) Nut, Hex, Lock, M6 X 1.00, NI, Ss	4
10	140000	(00000000-	) Washer, Flat, 0.28b 0.62d .04, Ss	6
11	606404	(00000000-	) Diode Assy, W/ Ring Terminals	1
12	604486	(00000000-	) Diode Assy [Spliced]	1
13	130733	(00000000-	) Contactor, Solenoid, 36vdc, Sp, No	1
14	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	3
15	604271	(00000000-	) Bracket Wldt, Chassis, Ele	1
16	130781	(00000000-	) Circuitbreaker, 80.0a	1
17	603487	(00000000-	) Circuitbreaker, 15.0a, Brush	1
18	09739	(00000000-	) Nut, Hex, Lock, M5 X 0.80, NI, Ss	2
19	140524	(00000000-	) Nut, Hex, Lock, .25- 20, Kep	2
20	604292	(00000000-	) Cable, 04ga 06.0l Blk .25ring /.25ring	1
21	604940	(00000000-	) Plug, Hole, Rnd, 0.31h 0.3l, Blk Nyl	1
22	01696	(00000000-	) Screw, Hex, .25- 20 X 0.50, Ss	2
23	09739	(00000000-	) Nut, Hex, Lock, M5 X 0.80, NI, Ss	2
24	605292	(00000000-	) Shunt	1
25	604290	(00000000-	) Cable, 04ga 27.0l Blk .25ring /.31ring	1
26	140016	(00000000-	) Washer, Lock, Split, 0.25, Ss	2
27	604289	(00000000-	) Cable, 04ga 46.0l Red .31ring /.38ring	1
28	76062	(00000000-	) Stand- Off, Wir, M6, Insulator, Panel	1
29	604291	(00000000-	) Cable, 04ga 05.5l Blk .25ring /.31ring	1
30	130161	(00000000-	) Plug, Hole, Rnd, 0.88d, Blk	1
31	140011	(00000000-	) Washer, Flat, 0.21b 0.45d .03, Ss	4
32	140026	(00000000-	) Washer, Flat, 0.16b 0.38d .05, Pl, 06	1
33	140340	(00000000-	) Screw, Pan, Phl, 10- 24 X 0.62, Ss[Typ25]	1
34	604930	(00000000-	) Screw, Trs, M5 X 0.80 X 10, Phl, Pl, NI	4
35	1010555	(00000000-	) Gauge, Hourmeter, 14- 48vdc, Lcd, Rt (Japan Model)	1
▽	36	607475	(00000000-) Switch, 12a [Keylock] (Japan Model)	1
▲	37	607821	(00000000-) Key, Stl, Replmt (Japan Model)	1
	38	604793	(00000000-) Label, Keyswitch On(1) / Off(0) (Japan Model)	1

▽ ASSEMBLY

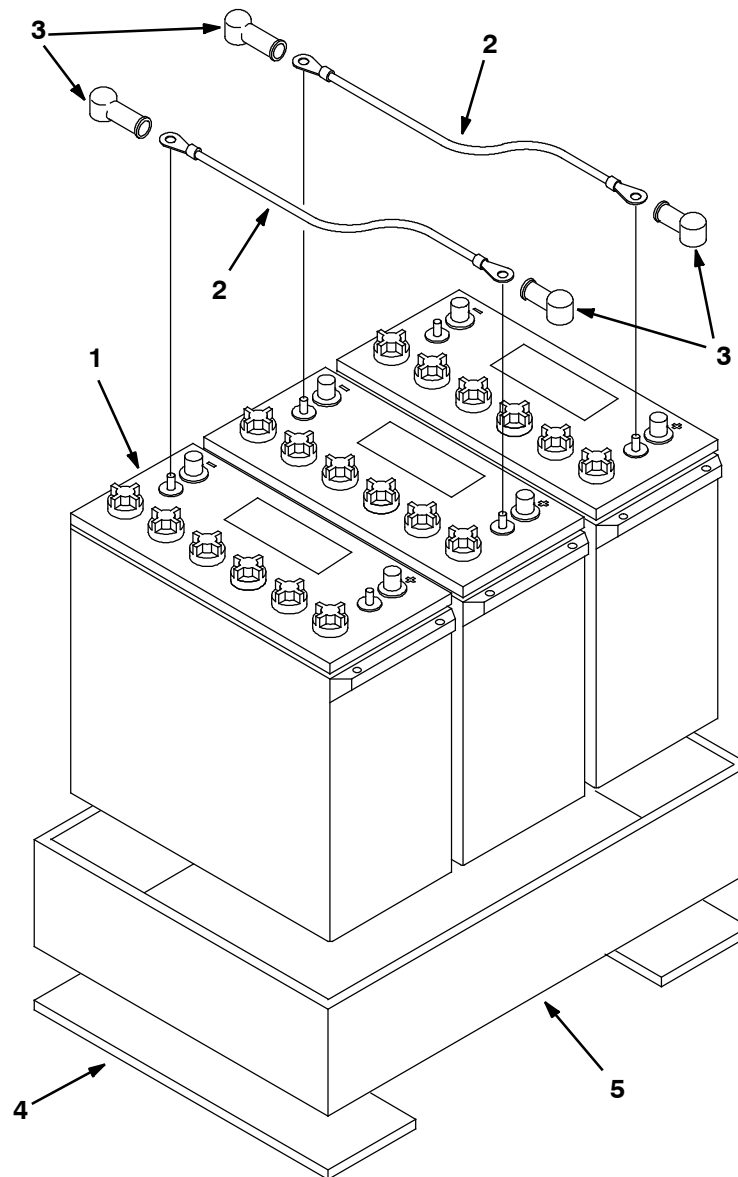
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BATTERY GROUP, LEAD ACID 12V/225AH



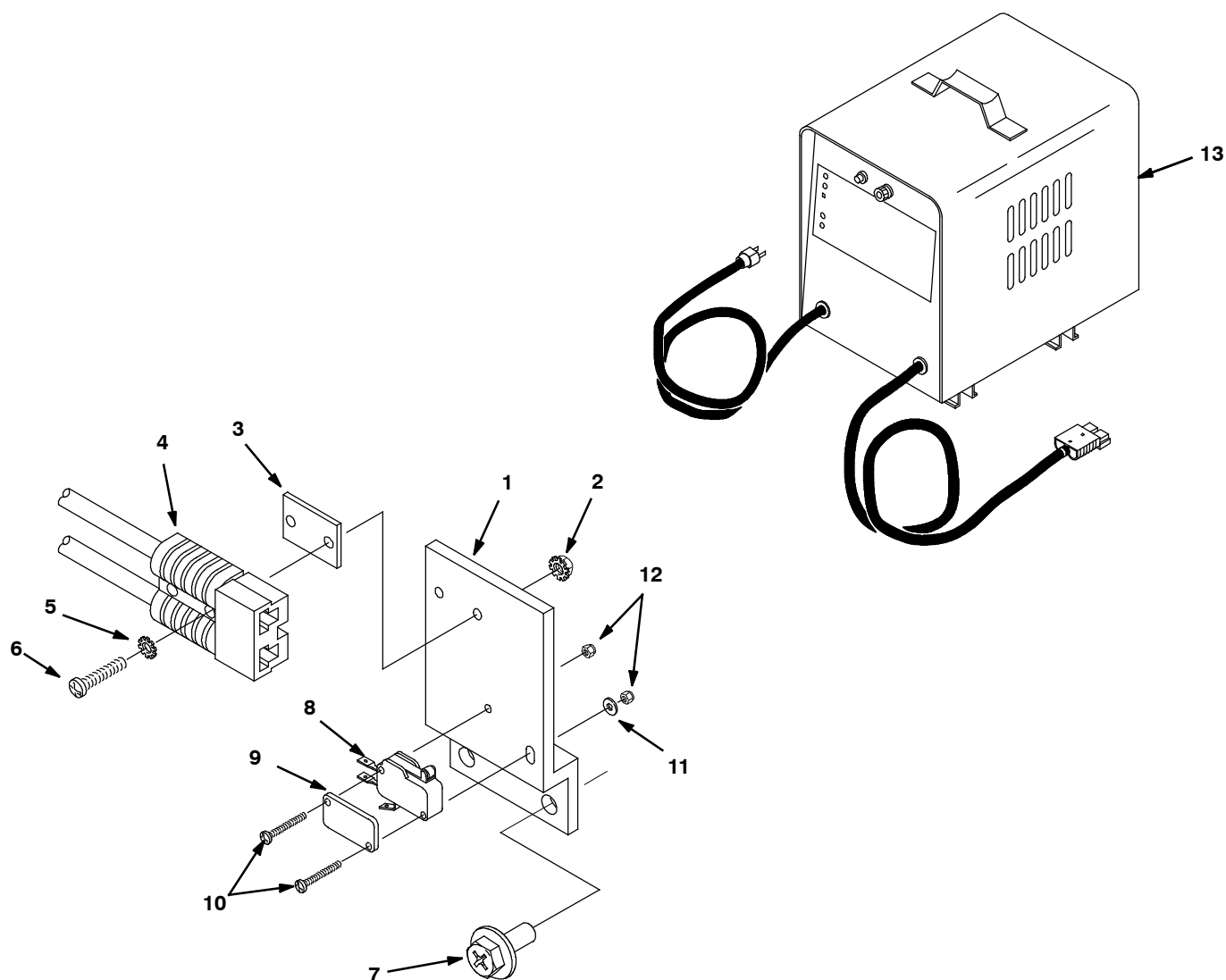
Ref.	Part No.	Serial Number	Description	Qty.
1	1070591	(00000000-)	Battery, Wet, 12vdc 0225ah	3
2	223364	(00000000-)	Cable, 04ga 18.0l Blk .34ring /.34ring	2
3	68872	(00000000-)	Boot, Terminal, Battery, 02- 01ga, Blk	6
4	611022	(00000000-)	Gasket, Ure, .25, 03.50w 15.25l, Adh	2
5	604298	(00000000-)	Tray, Battery, Rm- Blk, Trim[2510/Spdglm]	1

BATTERY GROUP, AGM 12V/234AH



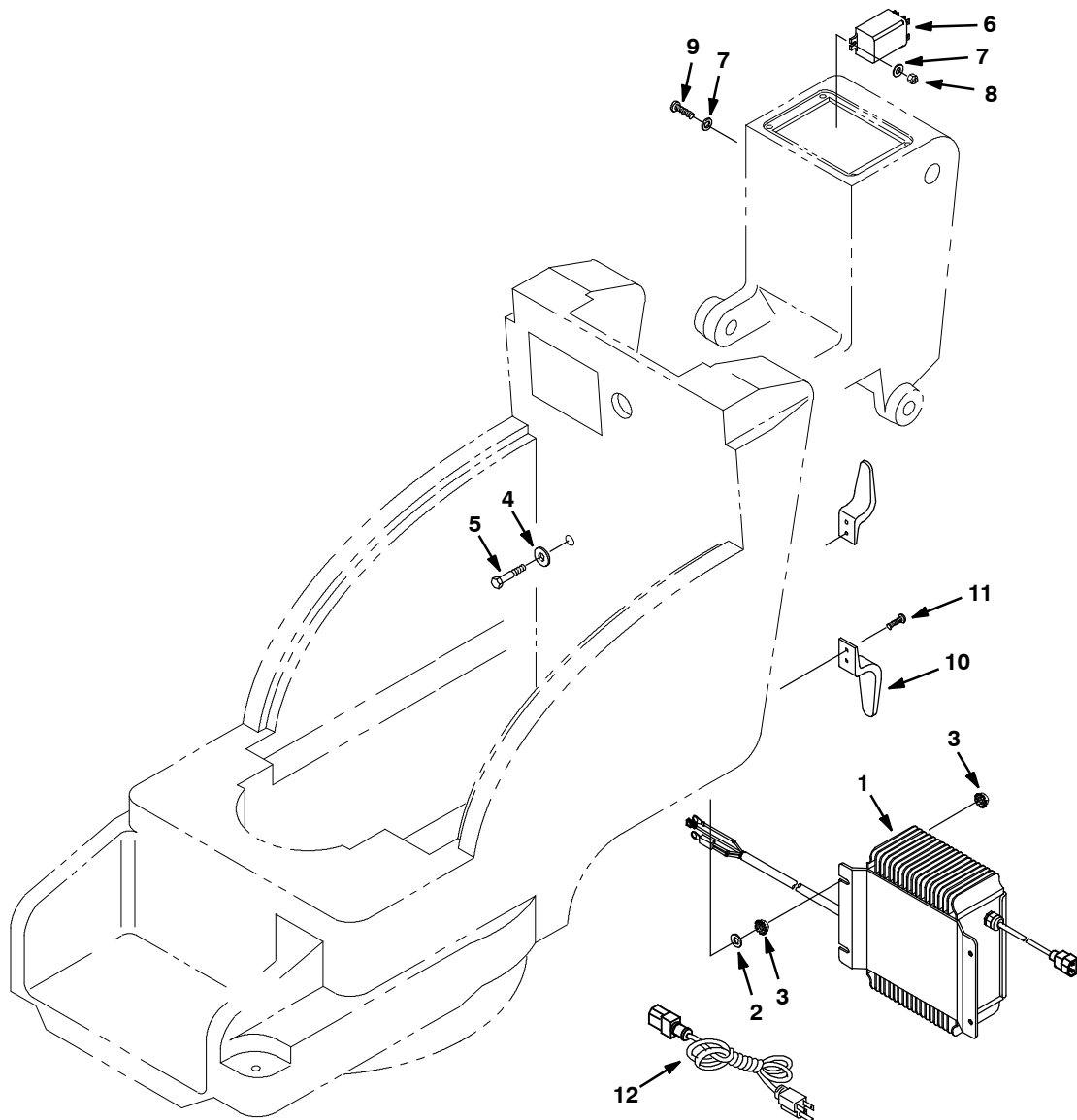
Ref.	Part No.	Serial Number	Description	Qty.
1	1053427	(00000000-	) Battery, 12vdc 0234ah Agm	3
2	223364	(00000000-	) Cable, 04ga 18.0l Blk .34ring /.34ring	2
3	68872	(00000000-	) Boot, Terminal, Battery, 02- 01ga, Blk	6
4	611022	(00000000-	) Gasket, Ure, .25, 03.50w 15.25l, Adh	2
5	604298	(00000000-	) Tray, Battery, Rm- Blk, Trim[2510/Spdglm]	1

OFF-BOARD BATTERY CHARGER GROUP



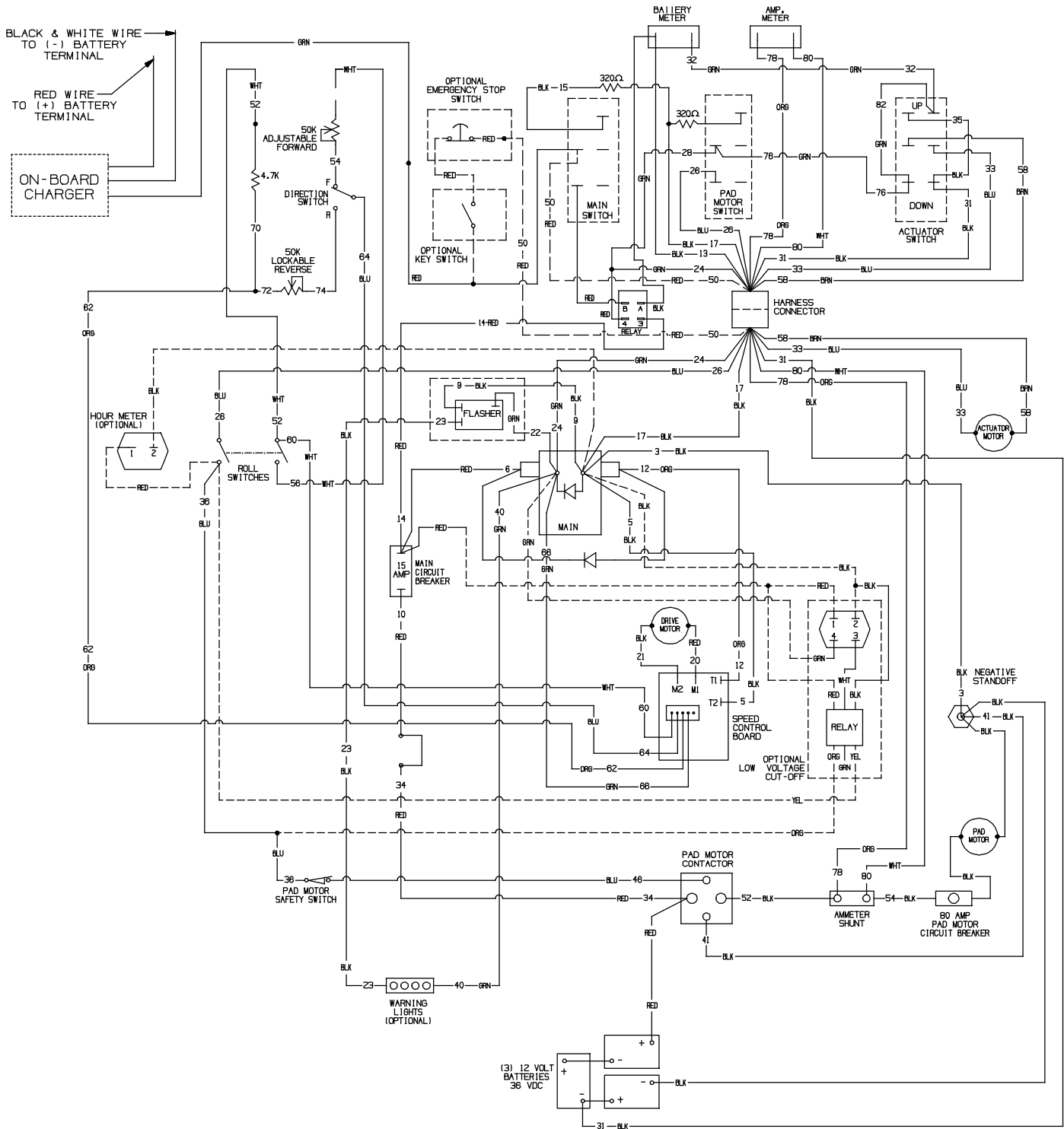
Ref.	Part No.	Serial Number	Description	Qty.
1	604270	(00000000-	) Bracket, Plug, Chrgr	1
2	140539	(00000000-	) Nut, Hex, Lock, #06- 32, Kep, Ss	2
3	603331	(00000000-	) Spacer, Plug, Chrgr	1
4	604288	(00000000-	) Wire Assy, 10ga /2 .31ring /.38ring 050a	1
5	140019	(00000000-	) Washer, Lock, Ext, 06	2
6	140829	(00000000-	) Screw, Pan, Phl, 06- 32 X 1.00, Ss	2
7	1034731	(00000000-	) Screw, Hex, M6 X 1.00 X 16, Ss, Sems	2
8	600437	(00000000-	) Switch, Snap, 15a, Rlr	1
9	601359	(00000000-	) Plate, Backing, Switch	1
10	578403000	(00000000-	) Screw, Pan, M3 X 0.5 X 20, Phl, Pl	2
11	601127000	(00000000-	) Washer, Flat, 0.15b 0.31d .02, Pl, M3	1
12	579211	(00000000-	) Nut, Hex, Lock, M3 X 0.50, NI, Ss	2
13	469760868	(00000000-	) Charger, 36vac, 25a [F/ 215- 305ah]	1

ON-BOARD BATTERY CHARGER GROUP



Ref.	Part No.	Serial Number	Description	Qty.
1	1037826	(00000000-	) Charger, 36vdc, 21a Var Vac [Onboard]	1
1	1053426	(00000000-	) Charger, 36vdc, 21a Var Vac [Onboard Agm]	1
2	200315016	(00000000-	) Washer, Flat, M5.3b X 15.0d X 1.6, PI	4
3	07789	(00000000-	) Nut, Hex, Flng, M5 X 0.80	8
4	019680127	(00000000-	) Washer, Flat, 6.2mm Id X 22.0mm Od X 1.9	4
5	575732	(00000000-	) Screw, Hex, M5 X 0.80 X 40	4
6	86366	(00000000-	) Relay, 36vdc, 030a, Spdt [Midland]	1
7	140026	(00000000-	) Washer, Flat, 0.16b 0.38d .05, PI, 06	4
8	579211	(00000000-	) Nut, Hex, Lock, M3 X 0.50, NI, Ss	2
9	200070266	(00000000-	) Screw, Pan, Phl, M3 X 0.50 X 16, PI	2
10	230920.BK	(00000000-	) Hook, Cord, Blk [Boss]	2
11	1009324	(00000000-	) Screw, Pan, Phl, 10- 16 X 0.50,Blk[Typ17]	4
12	1017079	(00000000-	) Cord, Extn, 16ga /3, 10ft [Sjt]	1

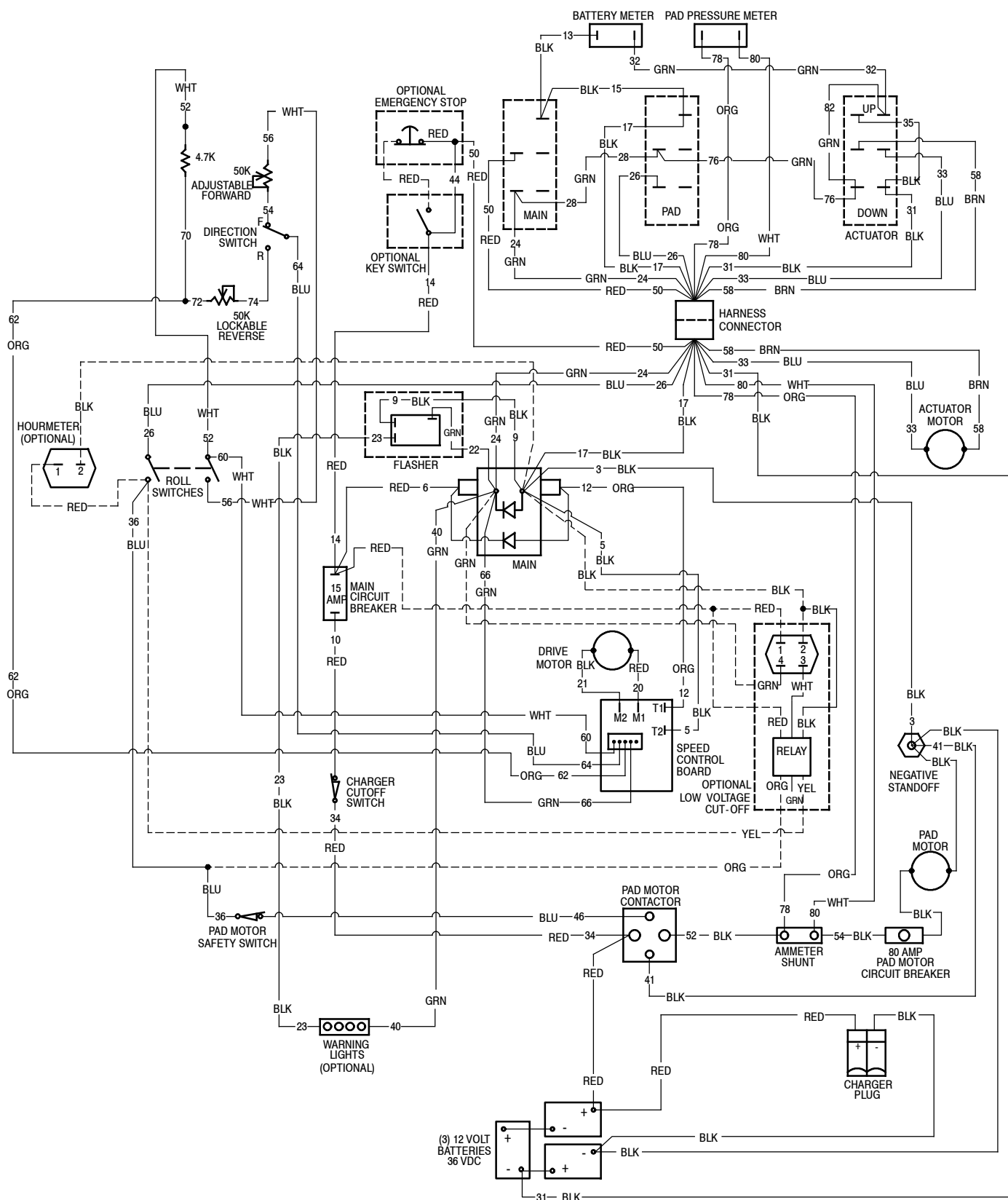
WIRING DIAGRAM 2550 MODEL WITH ON-BOARD CHARGER



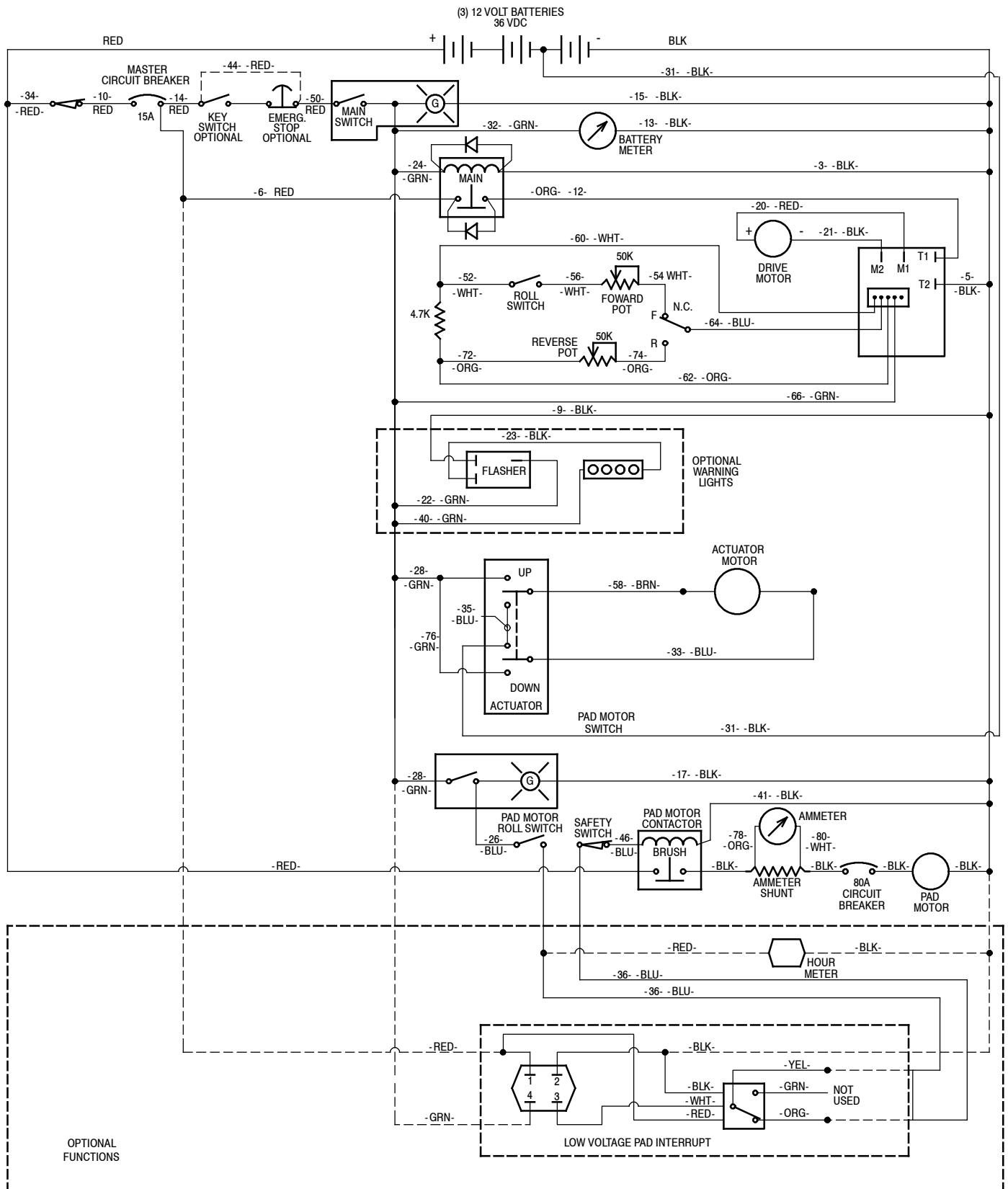
DWG # 1042608



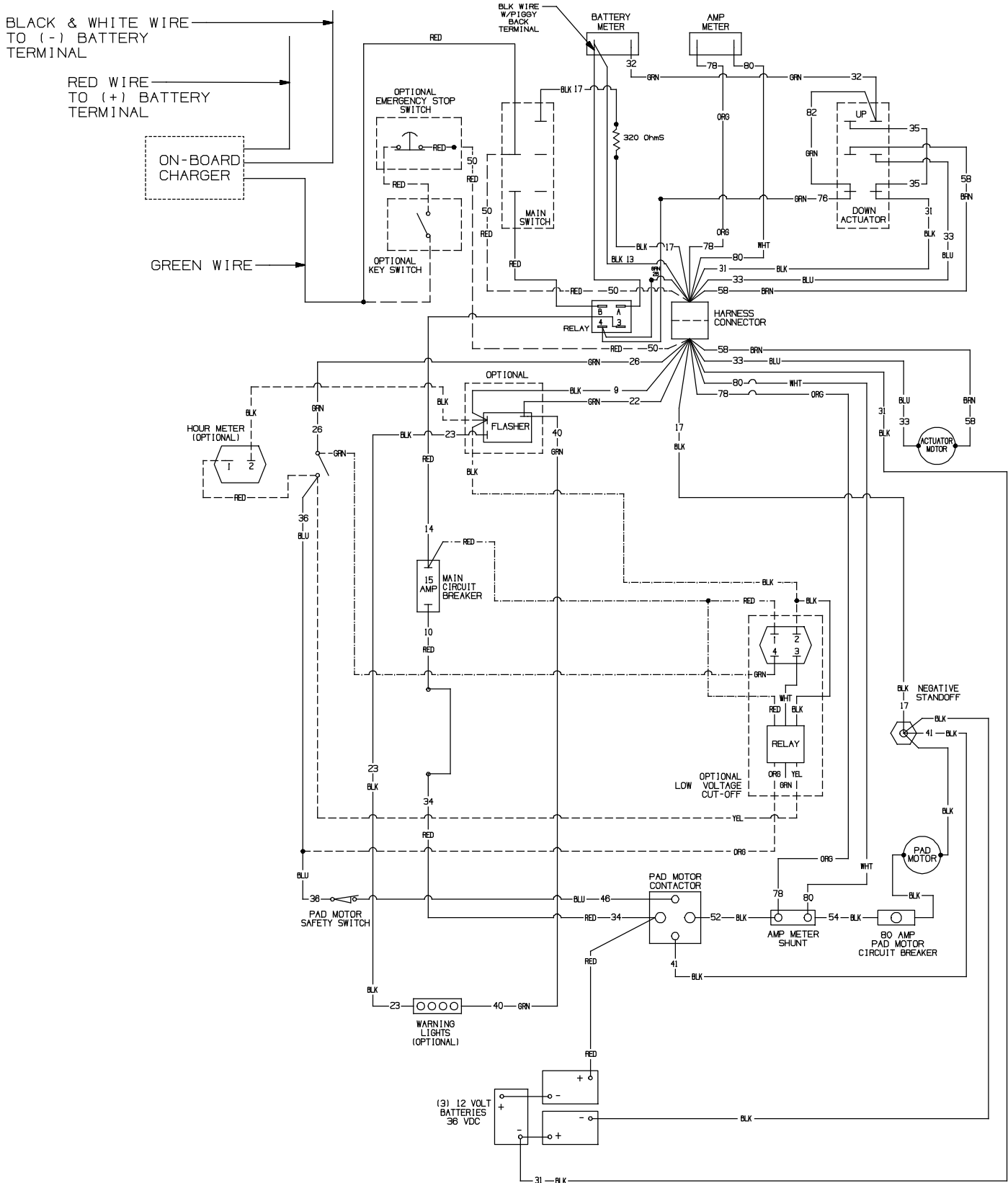
Tennant 2510/2550 (08-2008)



LADDER DIAGRAM 2550 MODEL WITHOUT ON-BOARD CHARGER

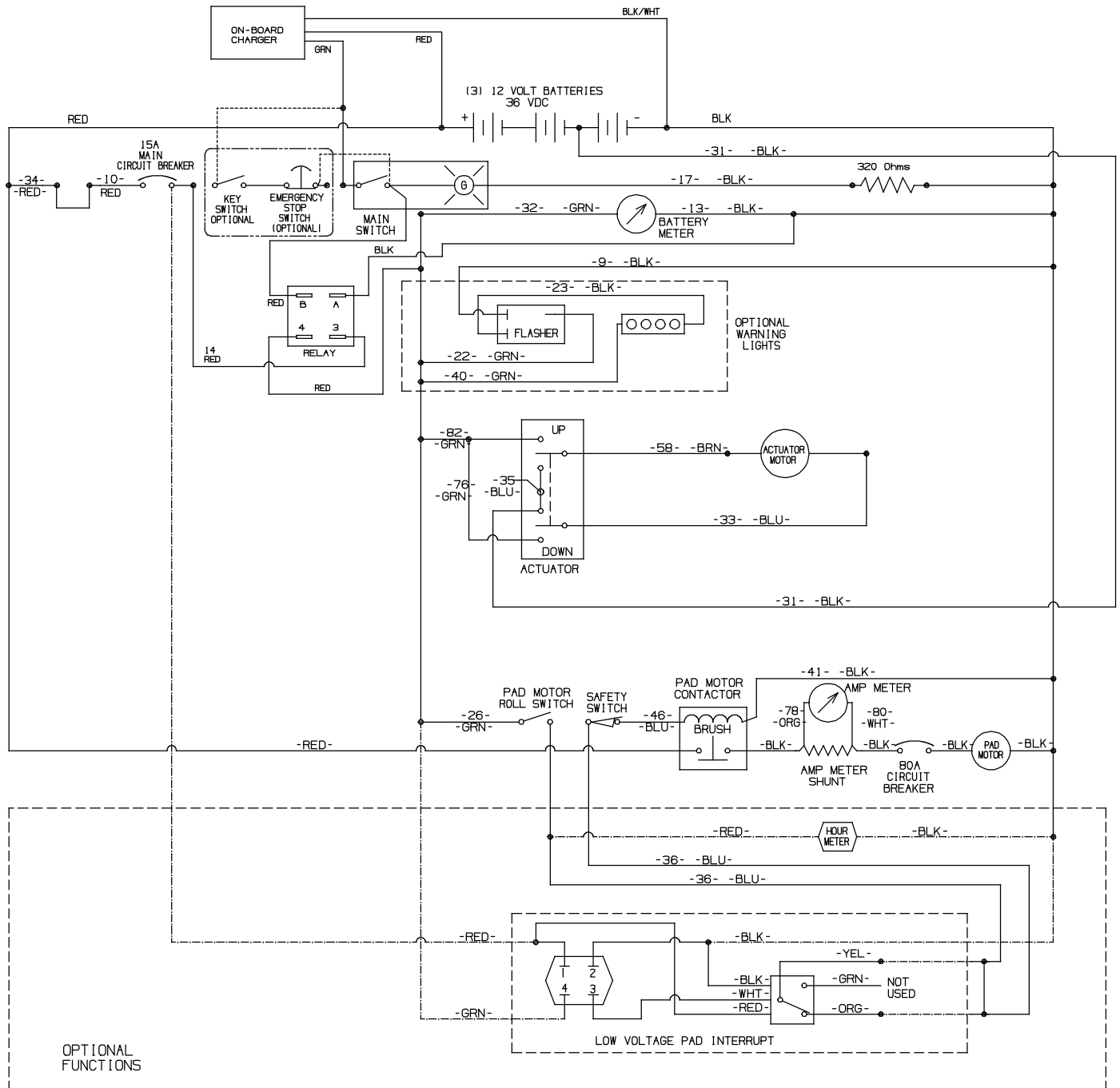


WIRING DIAGRAM 2510 MODEL WITH ON-BOARD CHARGER



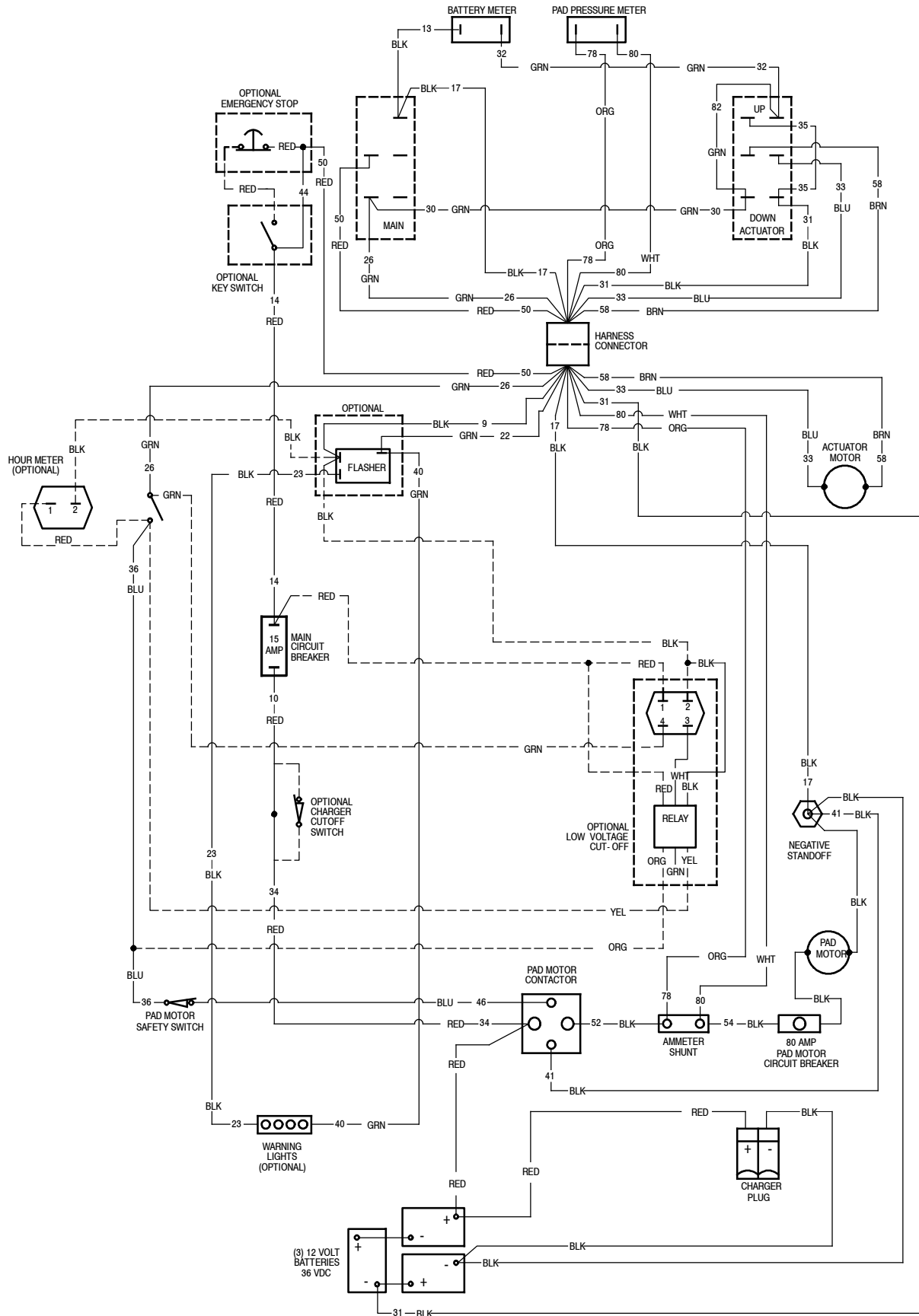
DWG #1042613

LADDER DIAGRAM 2510 MODEL WITH ON-BOARD CHARGER

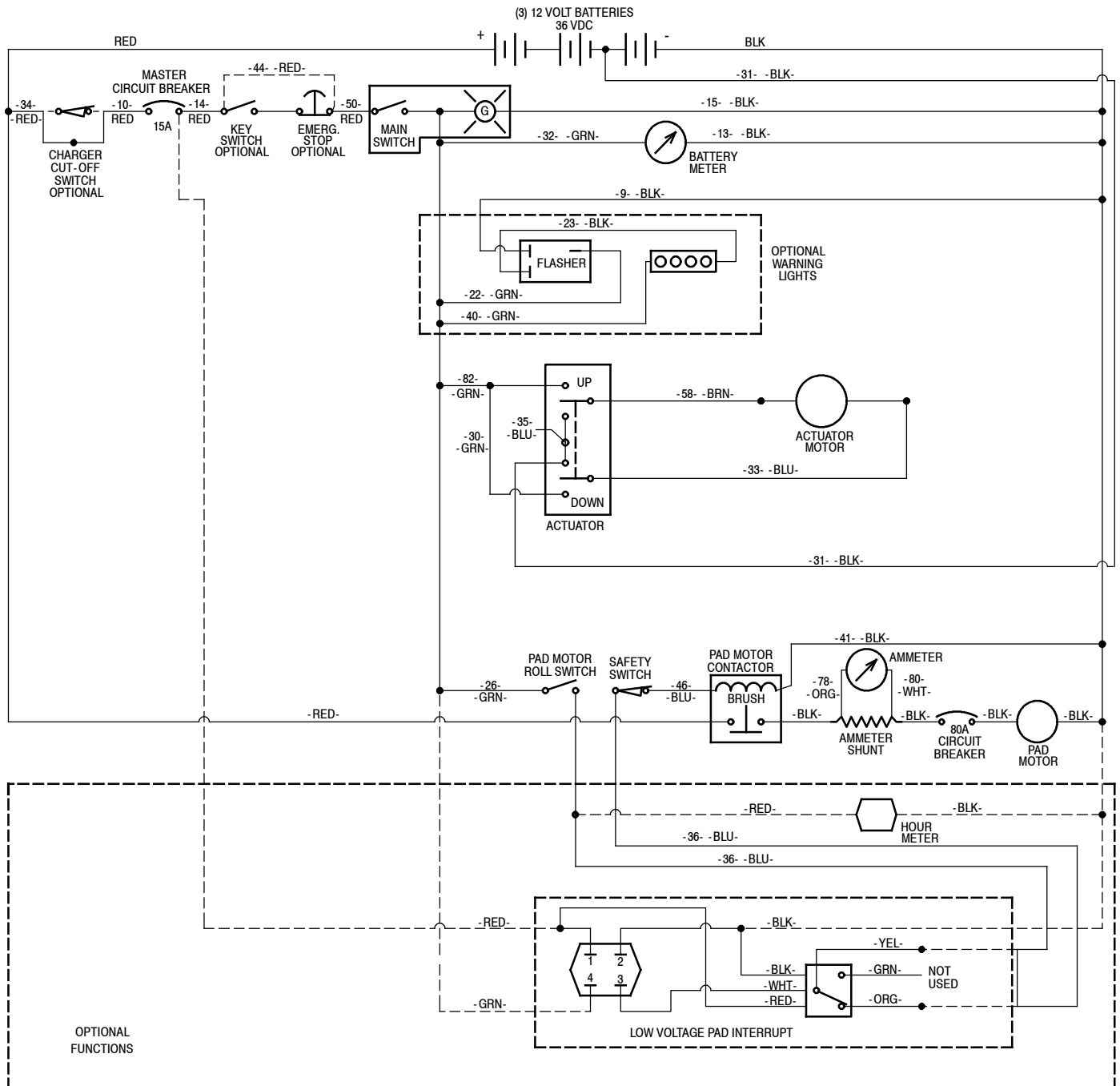


DWG #1042617

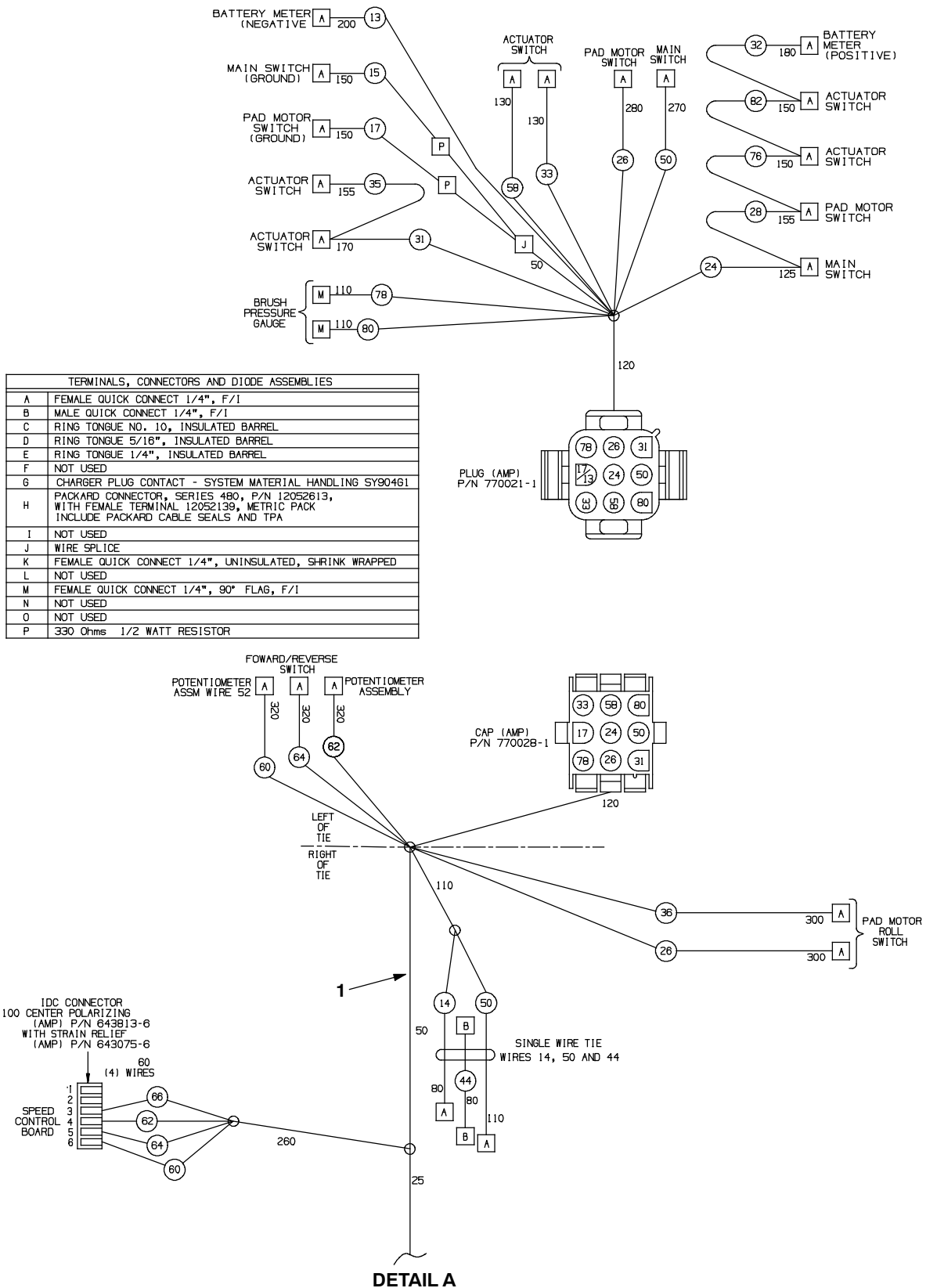
WIRING DIAGRAM 2510 MODEL WITHOUT ON-BOARD CHARGER



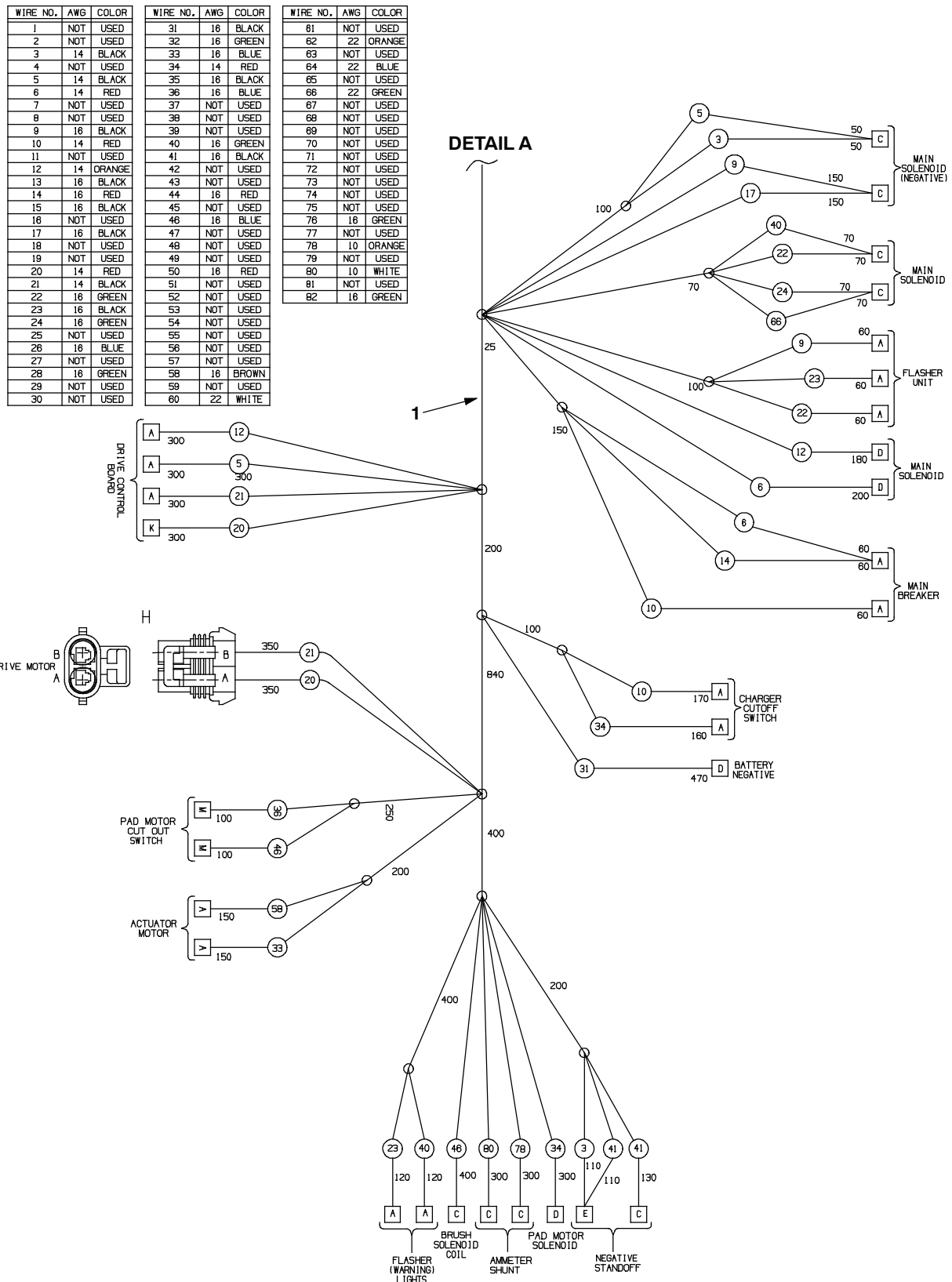
LADDER DIAGRAM 2510 MODEL WITHOUT ON-BOARD CHARGER



WIRE HARNESS, MAIN, 2550

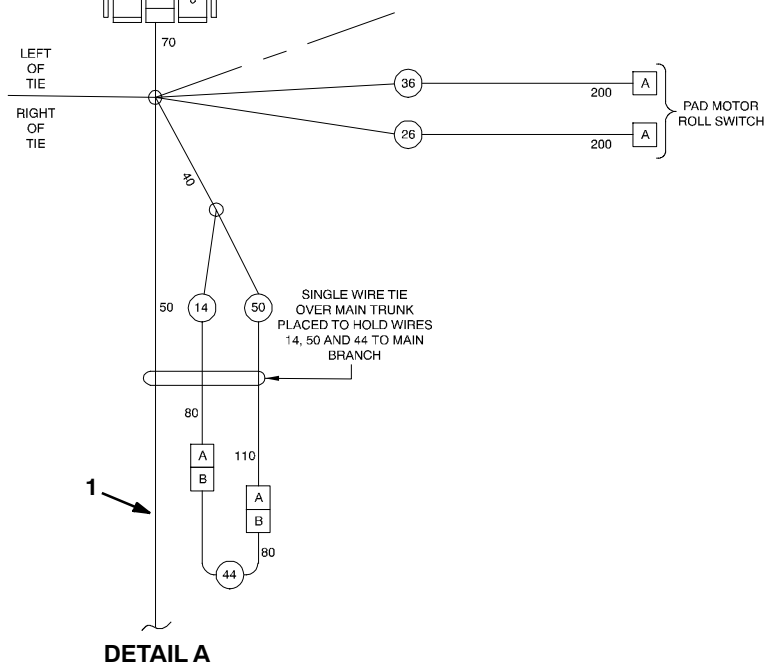
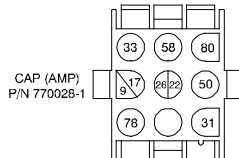
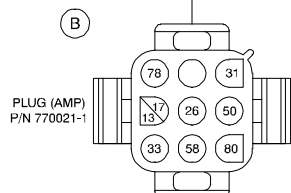
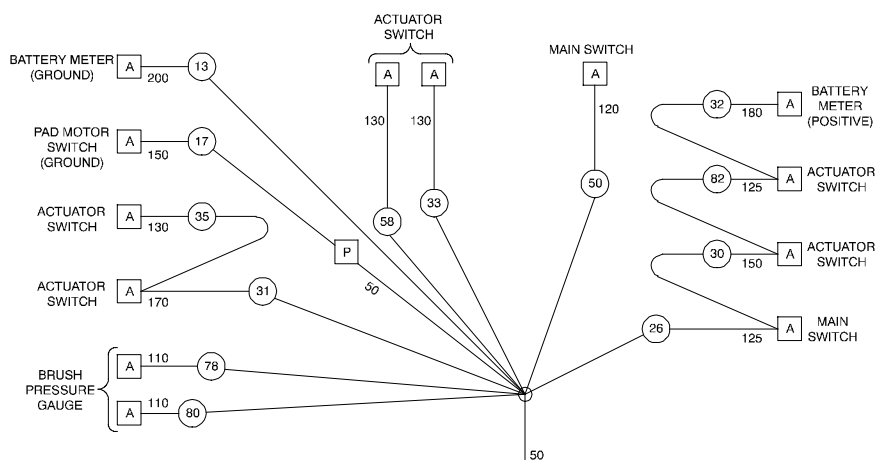


WIRE HARNESS, MAIN, 2550 - CONT'D



Ref.	Part No.	Serial Number	Description	Qty.
1	613086	(00000000-	) Harness, Main, Drive [2550]	1

WIRE HARNESS, MAIN, 2510



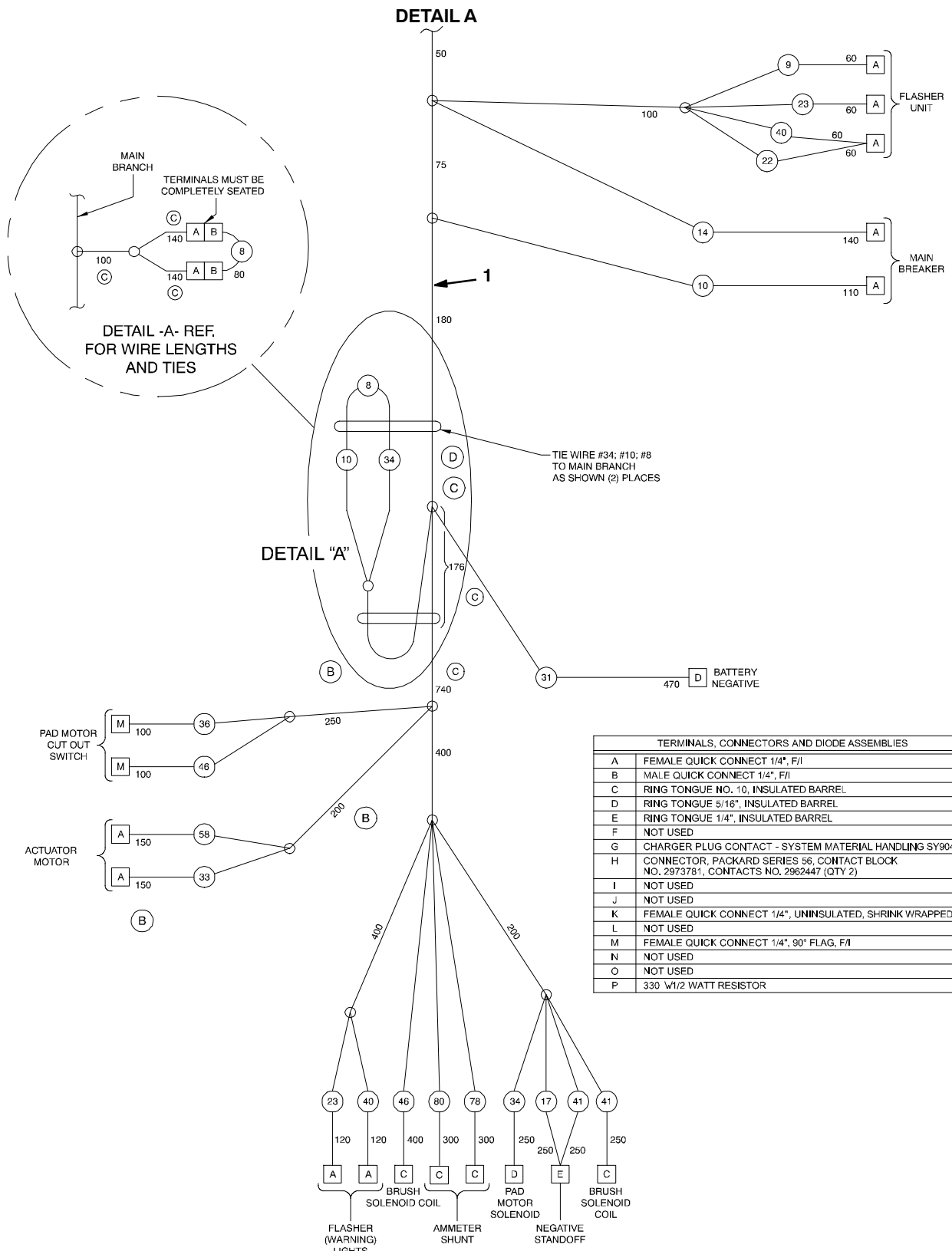
WIRE LIST

WIRE NO.	AWG	COLOR
1	NOT	USED
2	NOT	USED
3	NOT	USED
4	NOT	USED
5	NOT	USED
6	NOT	USED
7	NOT	USED
8	16	RED
9	16	BLACK
10	16	RED
11	NOT	USED
12	NOT	USED
13	16	BLACK
14	16	RED
15	NOT	USED
16	NOT	USED
17	16	BLACK
18	NOT	USED
19	NOT	USED
20	NOT	USED
21	NOT	USED
22	16	GREEN
23	16	BLACK
24	NOT	USED
25	NOT	USED
26	16	GREEN
27	NOT	USED
28	NOT	USED
29	NOT	USED
30	16	GREEN

WIRE NO.	AWG	COLOR
31	16	BLACK
32	16	GREEN
33	16	BLUE
34	14	RED.
35	16	BLACK
36	16	BLUE
37	NOT	USED
38	NOT	USED
39	NOT	USED
40	16	GREEN
41	16	BLACK
42	NOT	USED
43	NOT	USED
44	16	RED
45	NOT	USED
46	16	BLUE
47	NOT	USED
48	NOT	USED
49	NOT	USED
50	16	RED
51	NOT	USED
52	NOT	USED
53	NOT	USED
54	NOT	USED
55	NOT	USED
56	NOT	USED
57	NOT	USED
58	16	BROWN
59	NOT	USED
60	NOT	USED

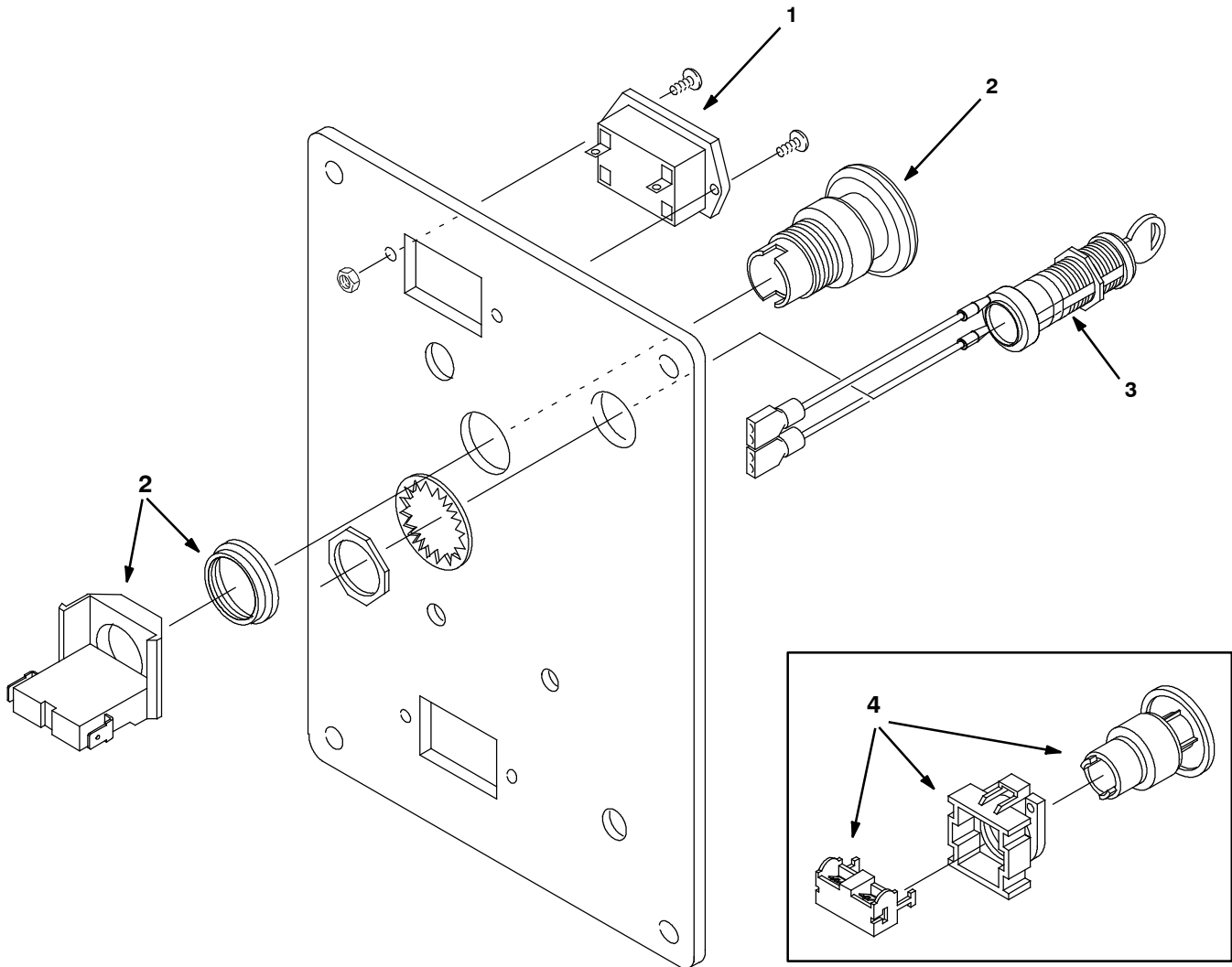
WIRE NO.	AWG	COLOR
61	NOT	USED
62	NOT	USED
63	NOT	USED
64	NOT	USED
65	NOT	USED
66	NOT	USED
67	NOT	USED
68	NOT	USED
69	NOT	USED
70	NOT	USED
71	NOT	USED
72	NOT	USED
73	NOT	USED
74	NOT	USED
75	NOT	USED
76	NOT	USED
77	NOT	USED
78	10	ORANGE
79	NOT	USED
80	10	WHITE
81	NOT	USED
82	16	GREEN

WIRE HARNESS, MAIN, 2510 - CONT'D



Ref.	Part No.	Serial Number	Description	Qty.
1	606539	(00000000-	) Harness, Main, Push [2510]	1

HOUR METER, EMERGENCY STOP AND KEYSWITCH KITS

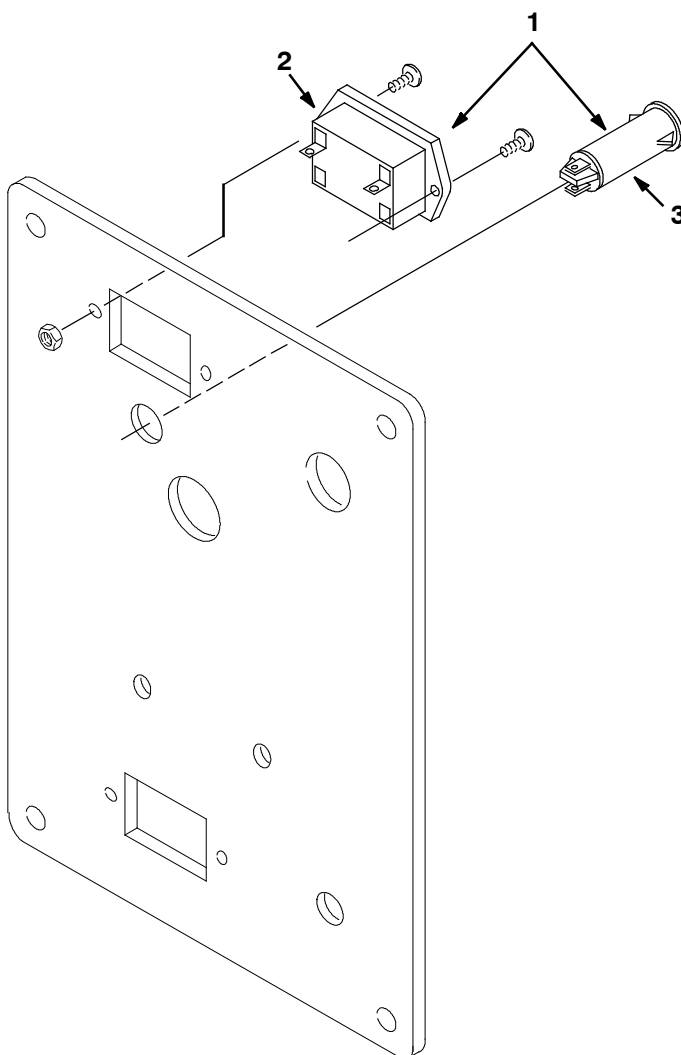


Ref.	Part No.	Serial Number	Description	Qty.
▽	1	604501	(00000000-) Gauge Kit, Hourmeter [Spdgleams]	1
▲		1010555	(00000000-) Gauge, Hourmeter, 14- 48vdc, Lcd, Rt	1
▲		603081	(00000000-) Wire, 18ga 12.0l Red .25pb /.19qf, Tt	1
▲		604960	(00000000-) Wire, 18ga 09.0l Blk .19pb /.25qf, Tt	1
▲		603080	(00000000-) Wire, 18ga 08.0l Blk .19qf /.19ring, Tt	1
▲		604643	(00000000-) Wire, 18ga 09.0l Blk .19qf /.25qm	1
▽	2	612971	(00000000-) E- Stop Kit [Spdgleam Plus R/S]	1
▲		1011735	(00000000-) Switch, Safety, Shutoff	1
▲		602996	(00000000-) Wire, 16ga 05.0l Red .25qf /.25qf	1
▲		602997	(00000000-) Wire, 16ga 05.0l Red .25qf /.25qm	1
▽	3	612973	(00000000-) Switch Kit, Key [Spdgleam R/S]	1
▲▽		607475	(00000000-) Switch, 12a [Keylock]	1
▲▲		607821	(00000000-) Key, Stl, Replmt	1
▲		601222	(00000000-) Wire, 14ga 13.0l Red .25qf /.25qf	2
4	N/A	(00000000-)	(Replaced by 612971)	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

LOW VOLT INTERRUPT KIT

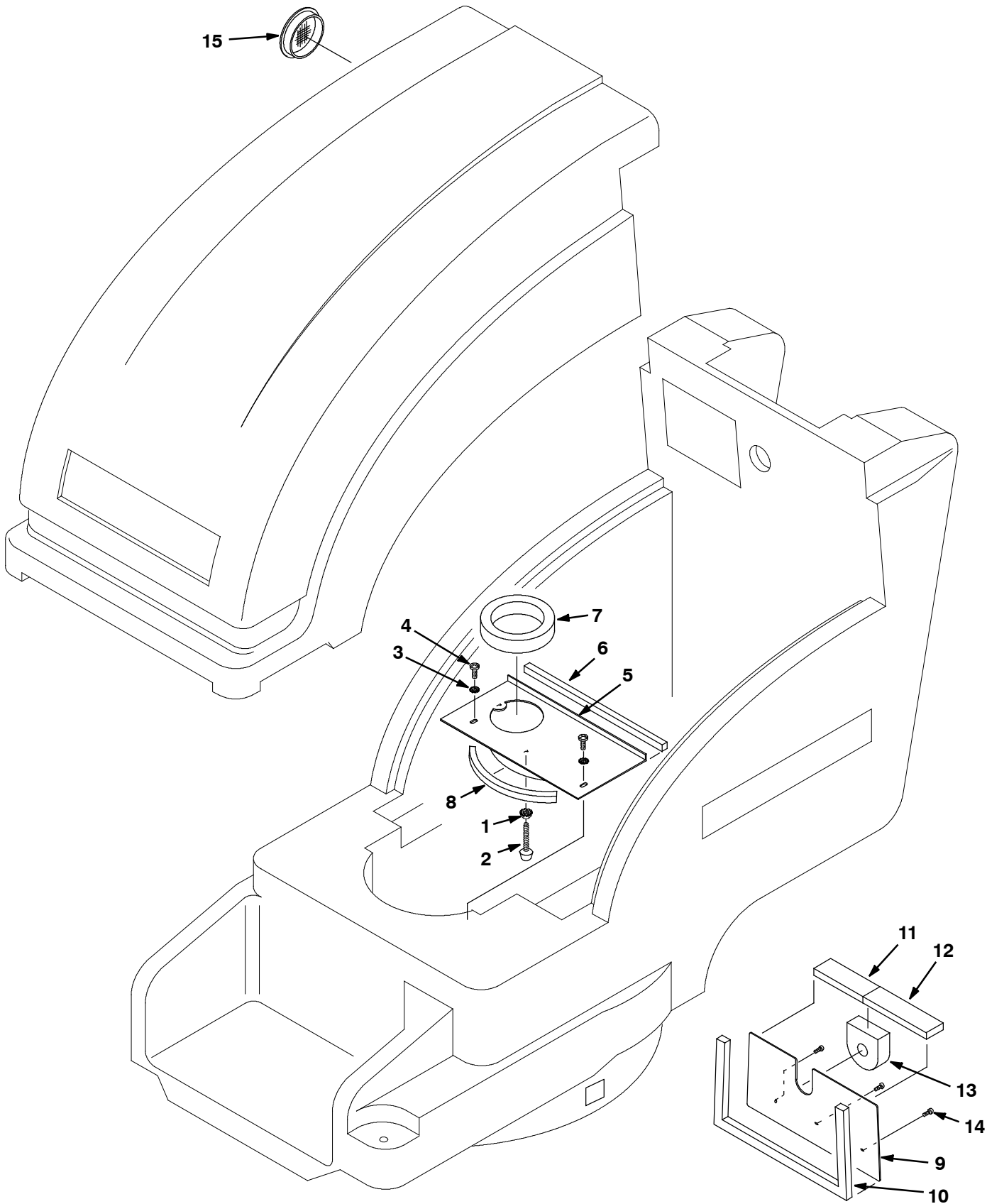


	Ref.	Part No.	Serial Number	Description	Qty.
▽	1	604642	(00000000-	) Interrupter Kit, Low Voltage [36v Batt]	1
▲	2	600832	(00000000-	) Gauge, Discharge, Battery, 36vdc [Digit]	1
▲	3	600831	(00000000-	) Lamp, Red, Blk Body, 36vdc W/ Push Nut	1
▲		604641	(00000000-	) Relay Kit, Low Voltage	1
▲		604643	(00000000-	) Wire, 18ga 09.0l Blk .19qf /.25qm	1
▲		604645	(00000000-	) Wire, 18ga 11.0l Green .25pb /.19qf[Mtw]	1
▲		603078	(00000000-	) Wire, 18ga 09.0l Green .19qf /.19ring	1
▲		603080	(00000000-	) Wire, 18ga 08.0l Blk .19qf /.19ring, Tt	1
▲		603081	(00000000-	) Wire, 18ga 12.0l Red .25pb /.19qf, Tt	1
▲		604960	(00000000-	) Wire, 18ga 09.0l Blk .19pb /.25qf, Tt	1
▲		130193	(00000000-	) Terminal Ring #10 22- 18 Rd	1
▲		281004001	(00000000-	) Terminal, Fem .25 22- 18ga Red, F- Ins	1
▲		130040	(00000000-	) Tie, Cable, Nyl, 06.0l .12w	1
▲		610713	(00000000-	) Label, Low Voltage [Textless]	1
▲		130183	(00000000-	) Terminal, Tt, .25fem, 18- 14ga	1
▲		130133	(00000000-	) Terminal, Mal, .25 22- 18ga Red, F- Ins	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

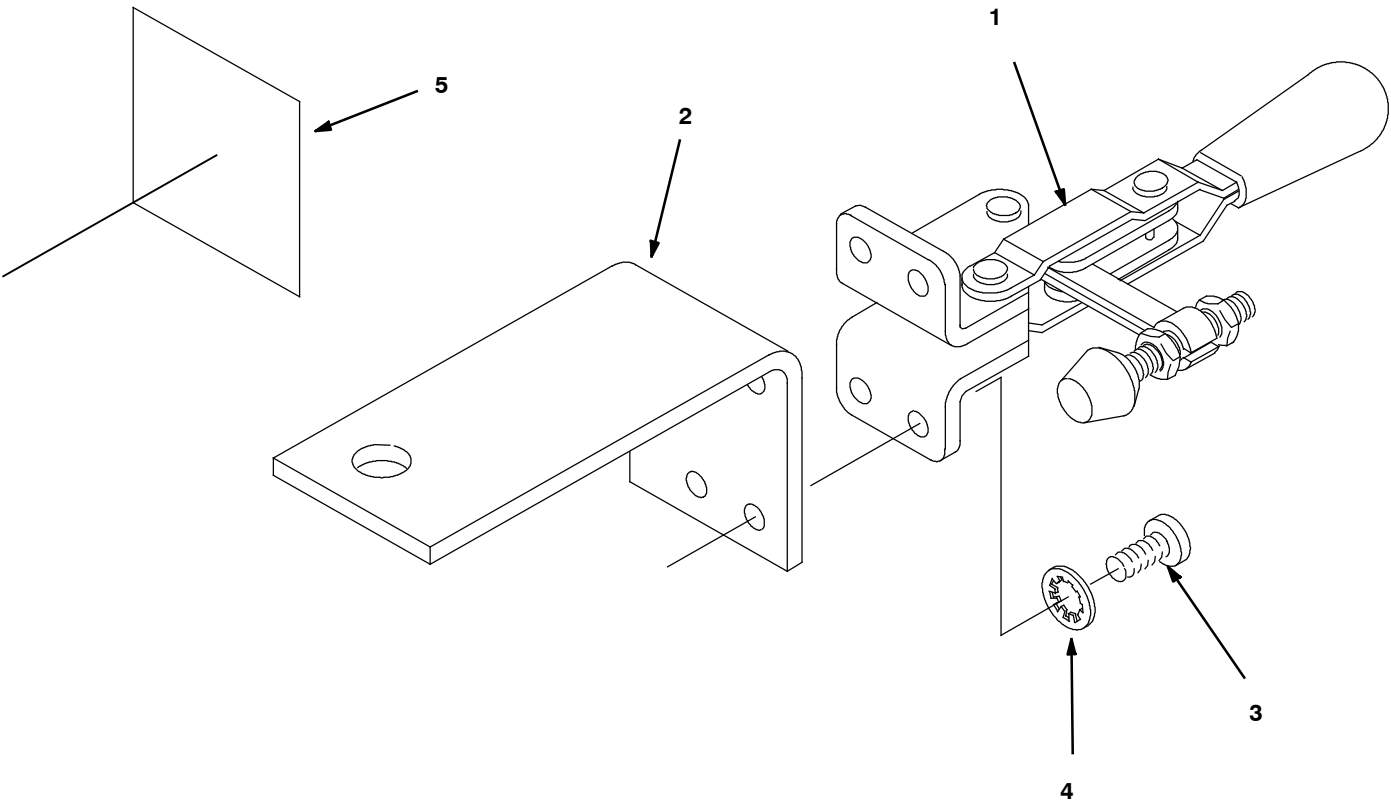
AIR INLET GROUP (JAPAN MARKET)



AIR INLET GROUP (JAPAN MARKET)

Ref.	Part No.	Serial Number	Description	Qty.
1	140524	(00000000-	) Nut, Hex, Lock, .25- 20, Kep	1
2	606684	(00000000-	) Stop, Motor	1
3	140016	(00000000-	) Washer, Lock, Split, 0.25, Ss	2
4	363503	(00000000-	) Screw M6x1.0x12 Panphl Ss	2
5	611472	(00000000-	) Plate, Front, Seal	1
6	611492	(00000000-	) Seal, .50, .50w 12.00l, Adh	1
7	611486	(00000000-	) Gasket, 1.00, 3.50id 4.75od, Adh	1
8	611361	(00000000-	) Seal, .50, .50w 07.00l, Adh	1
9	612156	(00000000-	) Plate Air Intake Seperator	1
10	611357	(00000000-	) Gasket, Plt, Air Seperator, .50th, Adh	1
11	611358	(00000000-	) Seal, .50, 01.50w 04.25l, Adh	1
12	611359	(00000000-	) Seal, .50, 01.50w 05.50l, Adh	1
13	612159	(00000000-	) Gasket Actuator	1
14	140825	(00000000-	) Screw, Pan, Phl, 06 X 0.50, Fmg/Ab, Blk	3
15	611473	(00000000-	) Screen, Inlet, Air	1

PARKING BRAKE KIT



Ref.	Part No.	Serial Number	Description	Qty.
▽	604502	(00000000-	) Brake Kit, Parking	1
▲ 1	600634	(00000000-	) Clamp, Brake, Parking	1
▲ 2	603122	(00000000-	) Bracket, Brake [2550]	1
▲ 3	140887	(00000000-	) Screw, Pan, 10- 24 X 0.38, Ss	4
▲ 4	07514	(00000000-	) Washer, Lock, Int, 10, Ss	4
▲ 5	600624	(00000000-	) Label, Parking Brake, Symbol [Tnv]	1

▽ ASSEMBLY
 ▲ INCLUDED IN ASSEMBLY

