



T581

Rider Floor Scrubber

Parts Manual



Model Part No.:

1255470- SCRUBBER [T581 50CM, NO BATT, NA]

9022008 - SCRUBBER [T581 50CM, 150AH WET, NA]

9022009 - SCRUBBER [T581 50CM, 140AH AGM, NA]

LPTB03790- SCRUBBER [T581 50CM, LI- ION, 90AH, NA]

LPTB03791 - SCRUBBER [T581 50CM, LI- ION, 180AH, NA]

TennantTrue® Parts



North America



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Rev. 03 (04-2025)

Only use TENNANT Company supplied or equivalent parts. Parts and supplies may be ordered online, by phone or from any Tennant Authorized Service Center or Distributor.

Before Ordering any parts or supplies, be sure to have the machine model number and serial number available.

Serial Number Location



Tennant Company
PO Box 1452
Minneapolis, MN 55440 USA
Phone: (800) 553-8033
www.tennantco.com

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STANDARD PARTS

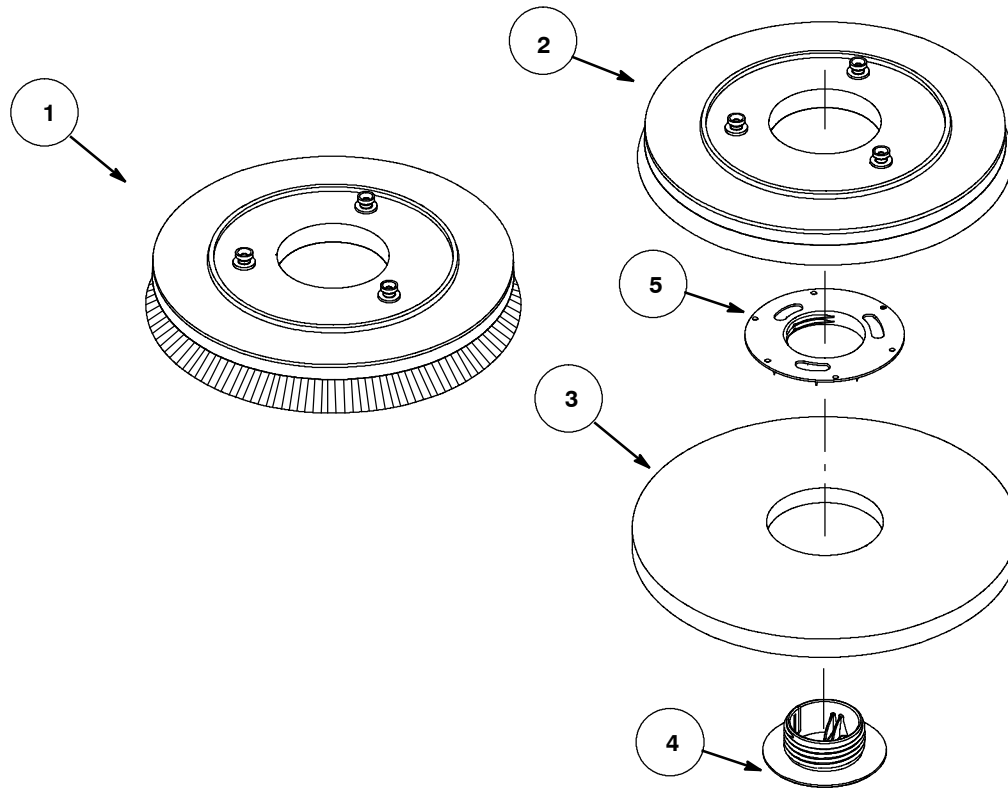
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RECOMMENDED SPARE PARTS LIST

WEAR PARTS	
PART NO.	DESCRIPTION
SPPV01332	BRUSH ASSY, DISK, SCB, 50CM, PYP
SPPV01495	BRUSH ASSY, DISK, SCB, 50CM, MIX FIBER, SOFT
SPPV01335	PAD DRIVER 50CM [STANDARD]
1243338	PAD, POLISH, 20.0D, WHITE [QTY 5]
1243339	PAD, BUFF, 20.0D, RED [QTY 5]
1243340	PAD, SCRUB, 20.0D, BLUE [QTY 5]
1243566	PAD, STRIP, 20.0D, BROWN [QTY 5]
1243661	PAD, STRIP, 20.0D, BLACK, HI PROD [QTY 5]
1243670	PAD, SURF PREP, 20.0D MAROON [QTY 5]
1240393	PAD, POLISH, 20.0D, YELLOW [QTY 5]
9017759	BLADE, SQGE, FRONT, 815L, LINATEX [STANDARD]
9017760	BLADE, SQGE, REAR, 815L, LINATEX [STANDARD]
9017755	BLADE, SQGE, FRONT, 815L, LATEX [OPTION]
9017756	BLADE, SQGE, REAR, 815L, LATEX [OPTION]
9017757	BLADE, SQGE, FRONT, 815L, PYU [OPTION]
9017758	BLADE, SQGE, REAR, 815L, PYU [OPTION]

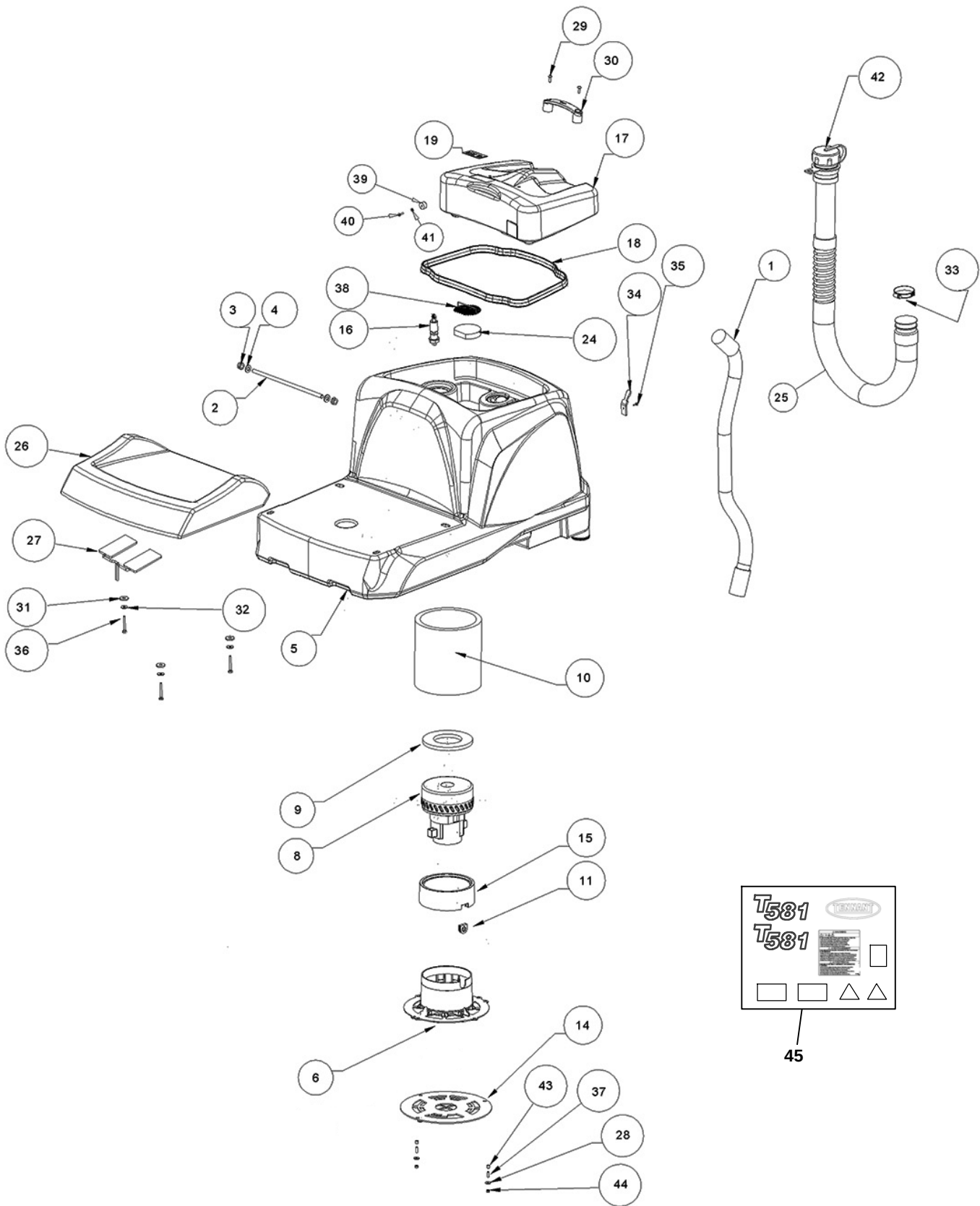
SERVICE PARTS	
PART NO.	DESCRIPTION
1053408	BATTERY, AGM, 12VDC 140AH
1015046	BATTERY, WET, 12VDC 150AH
9017803	ACTUATOR, SQGE, 24VDC
9017805	ACTUATOR, BRUSH HEAD, 24VDC
9017764	BRUSH, CARBON, VAC FAN
9017716	MOTOR VACUUM 24 2- STAGES
9017765	MOTOR, BRUSH, 24VDC
KTRI06496	BOARD, TRACTION
MEVR02923	BRUSH KIT, CARBON, BRUSH MOTOR [4 PC]
9017784	BRUSH, CARBON, TRANSAXLE MOTOR
9018401	GASKET, MOTOR, VACUUM
9017785	FILTER, MOTOR, VAC FAN
9017786	HOSE ASSY, RECOVERY
897466	SCREEN, FILTER
9017790	SENSOR, LEVEL, LIQ
9017793	HOSE ASSY, DRAIN
9017794	CAP KIT, DRAIN HOSE, RECVY
9017795	SENSOR, POSITION, DRIVE
9017718	VALVE, WATER, SOLENOID, 24VDC
9017800	TIRE, SOLID, PYU
9017802	CAP KIT, DRAIN PLUG W/GASKET
9017803	ACTUATOR, SQGE, 24VDC
9017807	DRIVE ASSY, WHEEL
9017808	BRAKE ASSY, W/LEVER, COMPLT
9017809	WHEEL, SCRBR, 250MM X 60MM
897383	FLAP
MEVR00644	FUSE 30A
9017817	FUSE 5A
9017819	FUSE 100A
MEVR00584	FUSE 3A
KTRI02313	KIT POWER BOARD [T581- CT80]
KTRI06691	KIT DISPLAY BOARD CT 80, 81 BF

BRUSHES / PAD DRIVER AND PADS



Ref.	Part No.	Serial Number	Description	Qty.
1	SPPV01332	(125546x-00001-	) BRUSH ASSY, DISK, SCB, 50CM, PYP	1
1	SPPV01495	(125546x-00001-	) BRUSH ASSY, DISK, SCB, 50CM, MIX FIBER, SOFT	1
2	SPPV01335	(125546x-00001-	) DRIVER ASSY, PAD, 50CM, 3- LUG	1
3	1243338	(125546x-00001-	) PAD, POLISH, 20.0D, WHITE [QTY 5]	1
3	1243339	(125546x-00001-	) PAD, BUFF, 20.0D, RED [QTY 5]	1
3	1243340	(125546x-00001-	) PAD, SCRUB, 20.0D, BLUE [QTY 5]	1
3	1243566	(125546x-00001-	) PAD, STRIP, 20.0D, BROWN [QTY 5]	1
3	1243661	(125546x-00001-	) PAD, STRIP, 20.0D, BLACK, HI PROD [QTY 5]	1
3	1243670	(125546x-00001-	) PAD, SURF PREP, 20.0D MAROON [QTY 5]	1
3	1240393	(125546x-00001-	) PAD, POLISH, 20.0D, YELLOW [QTY 5]	1
4	MPVR04088	(125546x-00001-	) LOCK, CENTER, PAD DRIVER	1
5	SPPV00489	(125546x-00001-	) FLANGE, LOCK, CENTER, PAD DRIVER	1

RECOVERY TANK GROUP

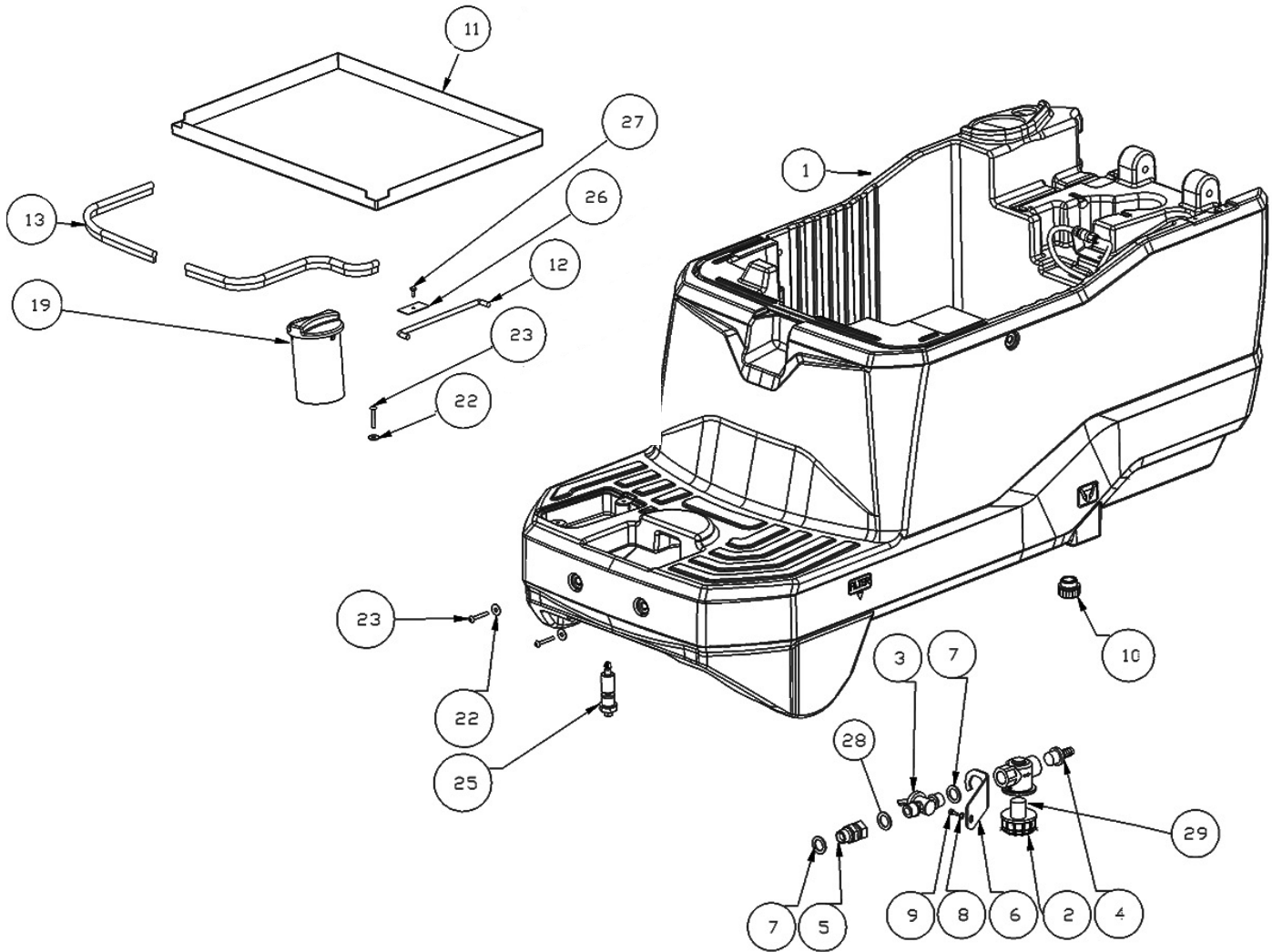


RECOVERY TANK GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	9017786	(1255470-00001	) HOSE ASSY, RECVY	1
2	897430	(1255470-00001	) PIN, 10D X 275L	1
3	897431	(1255470-00001	) NUT AUTOBL.M10 INOX DIN 985	2
4	897432	(1255470-00001	) WASHER, D. 10X21, UNI6592, INOX	2
5	MPVR12901	(1255470-00001	) TANK RECOVERY PT80 BLUE	1
6	897434	(1255470-00001	) BRACKET, HSGN, FAN	1
8	9017716	(1255470-00001	) FAN, VACUUM	1
9	9018401	(1255470-00001	) GASKET, MOTOR, VACUUM	1
10	897437	(1255470-00001	) INSULATION, FAN	1
11	897438	(1255470-00001	) FAIRLEAD, 13,5D	1
14	897439	(1255470-00001	) COVER, FAN	1
15	GUG000733	(1255470-00001	) GASKET, RBR, FAN	1
16	9017790	(1255470-00001	) SENSOR, LEVEL, LIQ	1
17	897441	(1255470-00001	) COVER, TANK, RECVY [2180]	1
18	897657	(1255470-00001	) GASKET PT80 TANK LID	1
19	897443	(1255470-00001	) LABEL [FILTER]	1
24	9017785	(1255470-00001	) FILTER, MOTOR, VACFAN	1
25	9017793	(1255470-00001	) HOSE ASSY, DRAIN	1
26	897444	(1255470-00001	) SEAT [2180SR]	1
27	897445	(1255470-00001	) SWITCH, SENSOR, SEAT	1
28	897384	(1255470-00001	) WASHER D. 5X14 INX	3
29	897446	(1255470-00001	) SCREW TBEI M 6- 16	2
30	897447	(1255470-00001	) HANDLE, COVER	1
31	897315	(1255470-00001	) RUBBER LAV.	4
32	897112	(1255470-00001	) WASHER D. 6X18 INX UNI 6593	4
33	897448	(1255470-00001	) CLAMP, HOSE, WORMDRIVE, 45 - 60D	1
34	897449	(1255470-00001	) HANGER, HOSE	1
35	897151	(1255470-00001	) SCREW TE M 4X 10 INX	1
36	897450	(1255470-00001	) SCREW TE M 6x45 INOX	4
37	VTVT00916	(1255470-00001	) SCREW	3
38	897451	(1255470-00001	) NET	1
39	897452	(1255470-00001	) CAP	1
40	897453	(1255470-00001	) SCREW TE M4x12 UNI 5739 INOX	1
41	897156	(1255470-00001	) WASHER D. 4 INX	1
42	9017794	(1255470-00001	) CAP KIT, DRAIN HOSE, RECVY	1
43	897146	(1255470-00001	) SPACER	3
44	VTDD01693	(1255470-00001	) NUT, M5, INOX	3
45	KTRI06354	(1255470-00001	) LABEL KIT, T581	1

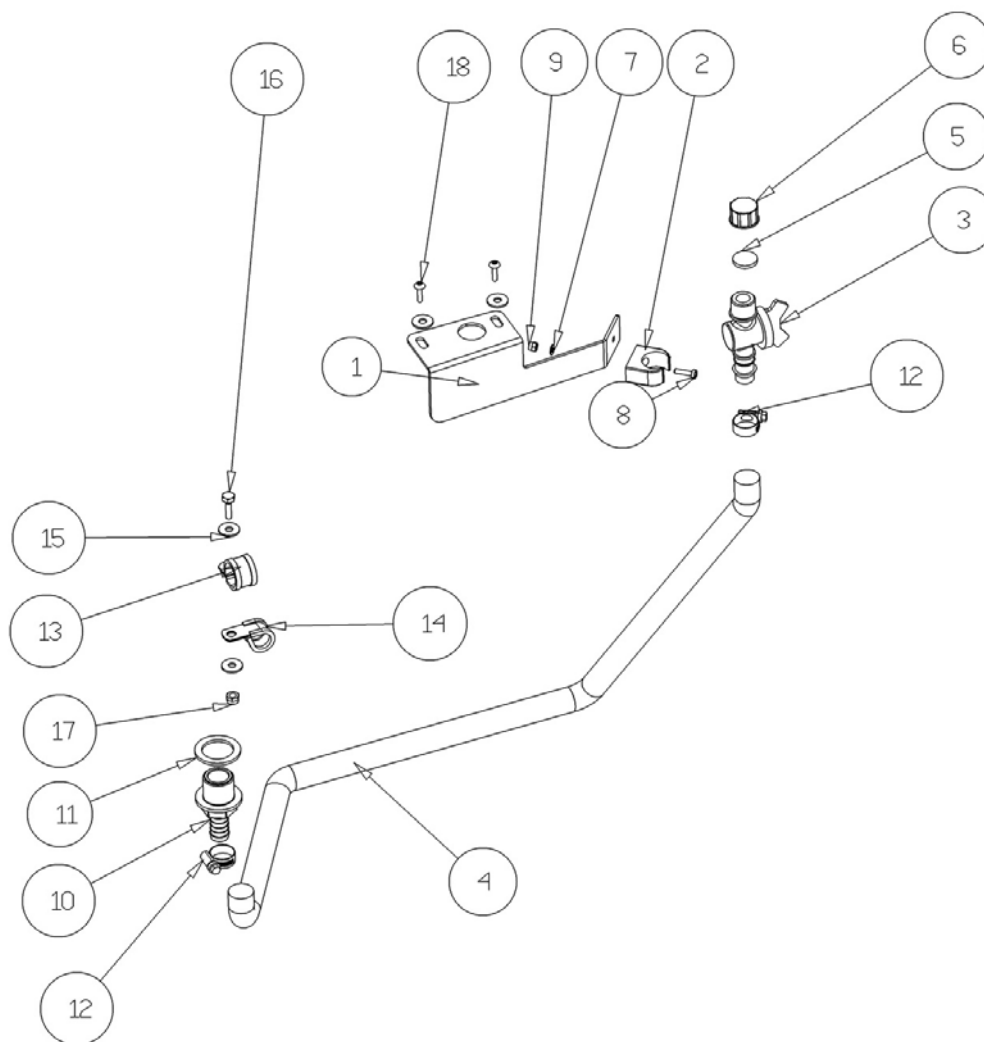
PARTS LIST

SOLUTION TANK GROUP



Ref.	Part No.	Serial Number	Description	Qty.
1	897454	(1255470-00001)	TANK, SOLTN [2180SR]	1
2	9017787	(1255470-00001)	FILTER, SOLTN, ASSEMBLY	1
3	9018454	(1255470-00001)	WATER, VALVE, SOLTN	1
4	897455	(1255470-00001)	CONNECTOR 1/2 M RESCA 15	1
5	897456	(1255470-00001)	CONNECTOR 1/2" M/F	1
6	897457	(1255470-00001)	BRACKET, WATER, FTLR	1
7	897458	(1255470-00001)	WASHER 1/2	2
8	897384	(1255470-00001)	WASHER D. 5X14 INX	1
9	897459	(1255470-00001)	SCREW, M5X12, TE, INOX	1
10	9017802	(1255470-00001)	CAP KIT, DRAIN PLUG W/GASKET	1
11	897460	(1255470-00001)	TRAY, BATTERY, D.490X394X30	1
12	897461	(1255470-00001)	ROD, SPPT, TANK	1
13	897462	(1255470-00001)	SEAL, SOLTN, TANK	1
19	897463	(1255470-00001)	CAP, SOLTN, TANK	1
22	897120	(1255470-00001)	WASHER, D.8X24, UNI6593, INOX	2
23	897243	(1255470-00001)	SCREW TE M8x35 UNI5739 INOX	2
25	9017790	(1255470-00001)	SENSOR, LEVEL, LIQ	1
26	897464	(1255470-00001)	BRACKET, ROD	1
27	897658	(1255470-00001)	SCREW M 5X 12 TSPEI UNI 5933	1
28	897465	(1255470-00001)	SEAL, ORG, 15,08D X 2,62 TH	1
29	897466	(1255470-00001)	SCREEN, FILTER	1

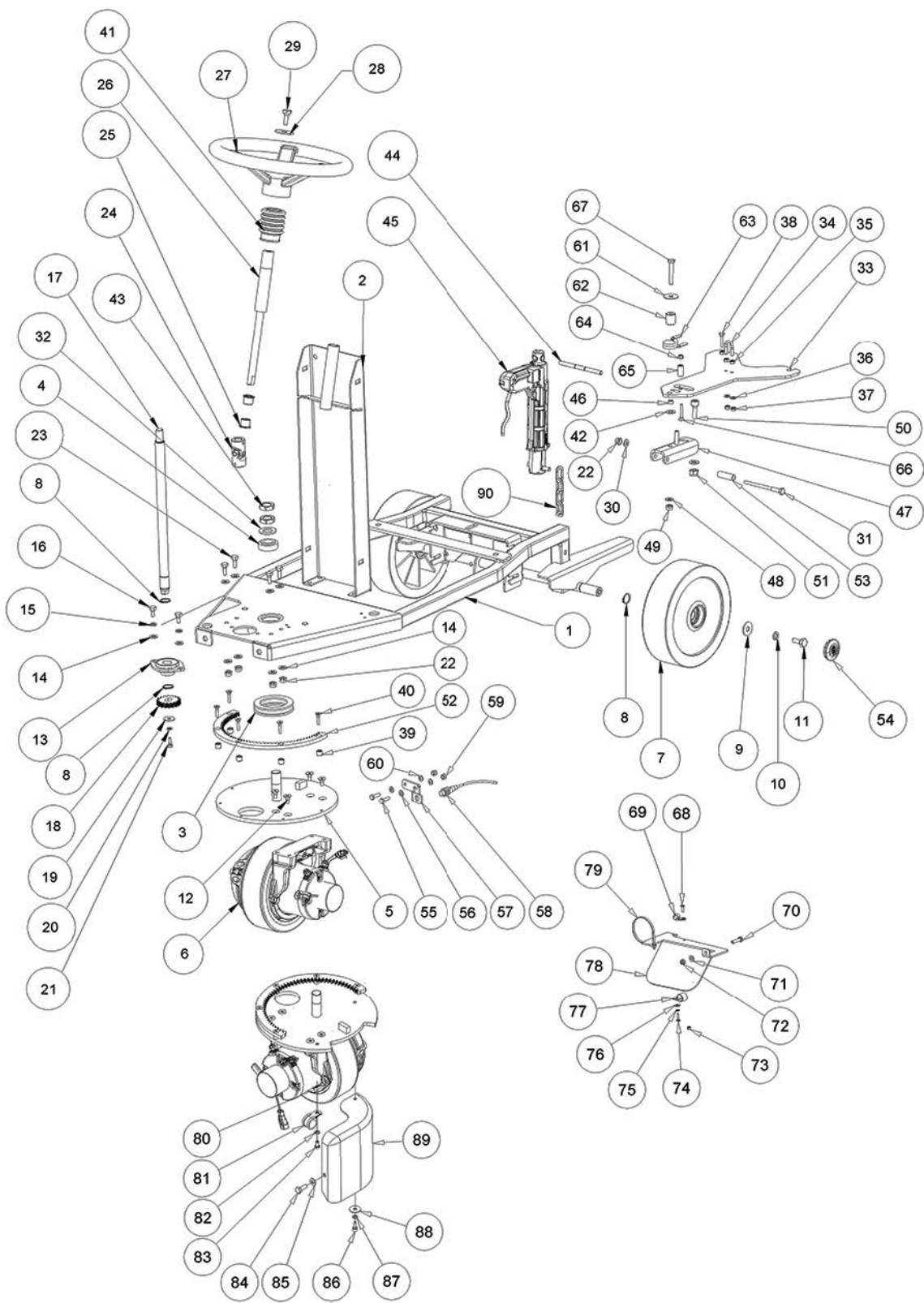
SOLUTION TANK DRAIN HOSE GROUP



Ref.	Part No.	Serial Number	Description	Qty.
1	897358	(1255470-00001)	BRACKET, DRAIN, VALVE	1
2	897266	(1255470-00001)	CLIP, M25	1
3	897271	(1255470-00001)	CONNECTOR 1/2 M RESCA 15	1
4	897656	(1255470-00001)	HOSE, DRAIN, SOLTN	1
5	897270	(1255470-00001)	GASKET D.21 SP.3 GOMMA	1
6	897269	(1255470-00001)	CAP 1/2" G X ELETTR. ACL	1
7	897156	(1255470-00001)	WASHER D. 4 INX	1
8	897359	(1255470-00001)	SCREW, TCTC, M4X16, ACCIAIO, INOX	1
9	897160	(1255470-00001)	NUT, M4, INOX, ZN	1
10	897360	(1255470-00001)	FITTING, PLASTIC, 3/4	1
11	897361	(1255470-00001)	CRANKCASE FRONTALE 705 GRIGIO	1
12	897362	(1255470-00001)	CLAMP, HOSE, WORMDRIVE, 12- 20D	2
13	897363	(1255470-00001)	FAIR, LEAD	1
14	897364	(1255470-00001)	CLAMP, STL, 16D, INSULATED	1
15	897112	(1255470-00001)	WASHER D. 6X18 INX UNI 6593	4
16	897287	(1255470-00001)	SCREW TE 6X20 UNI5739 INX	1
17	VTDD01700	(1255470-00001)	NUT M6 INOX	1
18	897329	(1255470-00001)	SCREW, TBEI, M5x16, INOX	2

FRAME AND DRIVE WHEEL GROUP

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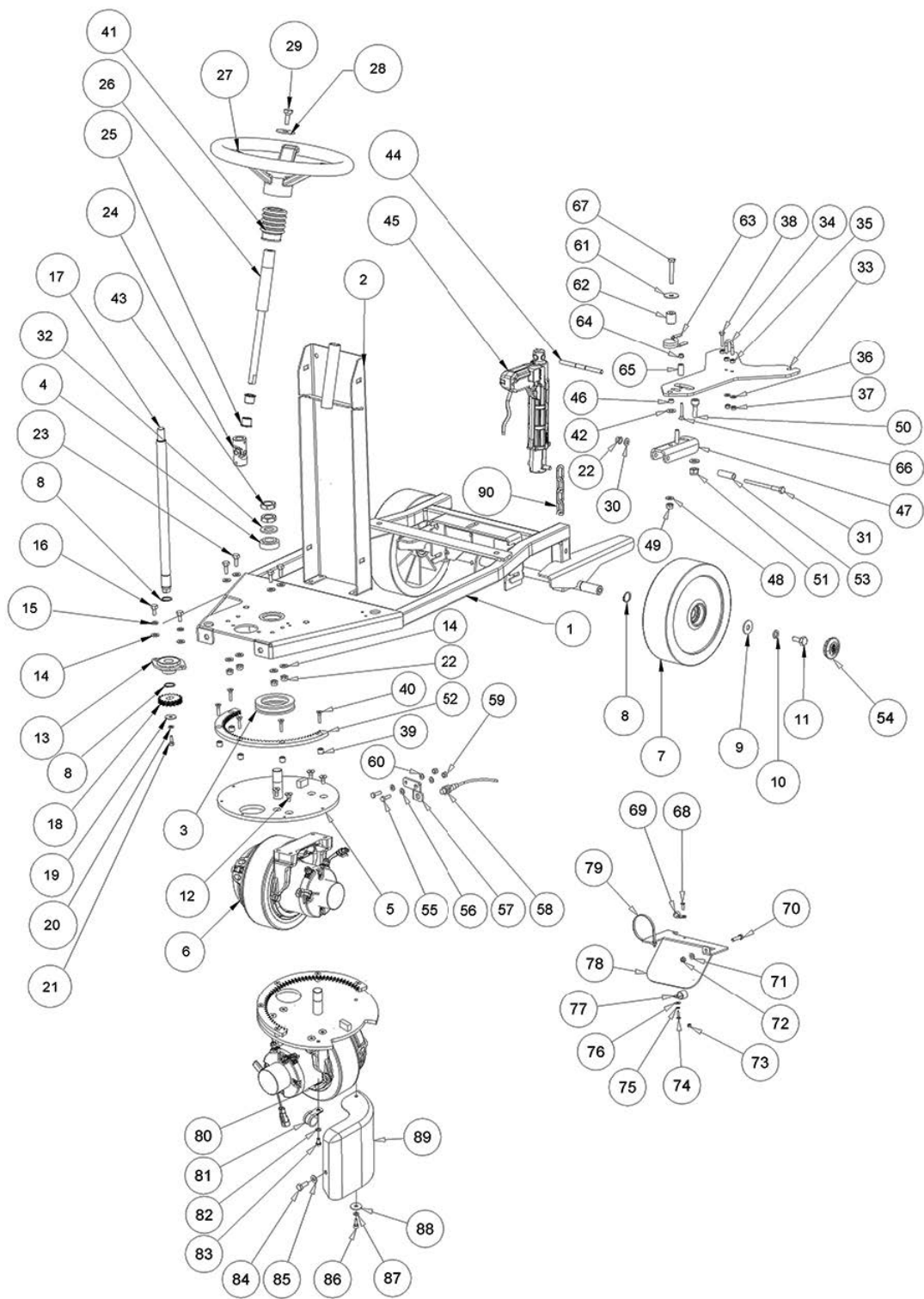


FRAME AND DRIVE WHEEL GROUP

Ref.	Part No.	Mfr. Date	Description	Qty.
1	LAFN09292	(	) Chassis	1
2	LAFN11171	(	) Up Steering Ct80	1
3	CUVR75816	(	) Bearing 51112	1
4	CUVR00094	(	) Bearing 32004 Tipo Skf	1
5	LAFN09293	(	) Plate -	1
6	MOCC00433	(	) Motor Electrical 24v 300w	1
7	RTRT00547	(	) Wheel D.225x65 Pu	2
8	VTAE06193	(	) Ring, Retaining, Ext, 20d, Uni7435	2
9	VTRS15524	(	) Washer 10d	2
10	VTRS15909	(	) Washer, 10d	2
11	VTVT03640	(	) Screw Te 10x25 Uni5740	2
12	VTVT00790	(	) Screw Tspei M8x16	4
13	CUVR00105	(	) Bearing Sb204kdf+Pfl204ptn	1
14	VTRS13947	(	) Washer D. 8 Inx Uni 6592	2
15	VTRS15146	(	) Washer Grover A2 Uni1751	2
16	VTRS15916	(	) Screw 8X16 UNI5740	2
17	LAFN09294	(	) Steering Spindle Below	1
18	LAFN06377	(	) Pinion Steering	1
19	VTRS16937	(	) Washer 6x24 Inox Uni 6593	1
20	VTRS15144	(	) Washer D. 6 Inx Grw Uni 1751	1
21	VTVT15143	(	) Screw Te 6x16 Uni5739	1
22	VTDD01695	(	) Nut, Hex, Lock, M8, NI, Ss, Din985	4
23	VTVT13938	(	) Screw Te 8x20 Uni5739 Inx	4
24	VTVR00057	(	) Joint For Stearing	1
25	LAFN75841	(	) Steering Bush For Tk 1000 / Ge1450	2
26	ALTR00097	(	) Shaft Steering Ct80	1
27	MPVR47027	(	) Steering Wheel D. 320 L.14	1
28	VTRS44254	(	) Washer, M10x40x2.5, Uni6593	1
29	897402	(	) Screw, Hex, M10x20, Uni5739	1
30	VTRS00274	(	) Washer Nylon 66 D.8,4- 17- 2 Uni	2
31	897403	(	) Screw, Hex, M8x100	1
32	VTRS00019	(	) [160097]Washer Uni6592 Foro	1
33	LAFN09489	(	) Sheet Metal PA	1
34	LAFN09231	(	) Support M6x11x29	1
35	VTDD15520	(	) Nut M 6 A2 Uni 5588 Inx	2
36	VTRS00245	(	) Washer D.6 Uni 6592 Inox	2
37	VTDD01694	(	) Nut, Hex, Lock, M6, Ss, Din985	2
38	VTVT13939	(	) Screw Te 6x20 Uni5739 Inx	1
39	897406	(	) Spacer, Rnd, 6.5b 12d 10	5
40	897407	(	) Screw, Flt, Soc, M6x25, Uni5933	5
41	MPVR51068	(	) Shaft Protection, Ct80/81	1
42	MLML34767	(	) Spring D.10.2 X20	1
43	VTDD00524	(	) Nut, Steering Unit, Ct 80 Bt	2
44	897380	(	) Pin, Actuator, 8d X 115l	1
45	MOCC00424	(	) Actuator Squeegee Ct80	1
46	897411	(	) Spacer, Rnd, 8b 10d 5.9	1
47	LAFN09491	(	) Support	1
48	VTRS13947	(	) Washer D. 8 Inx Uni 6592	1
49	VTDD01695	(	) Nut, Hex, Lock, M8, NI, Ss, Din985	1
50	VTVT00307	(	) Screw, Soc, M10x30	1

FRAME AND DRIVE WHEEL GROUP - CONT'D

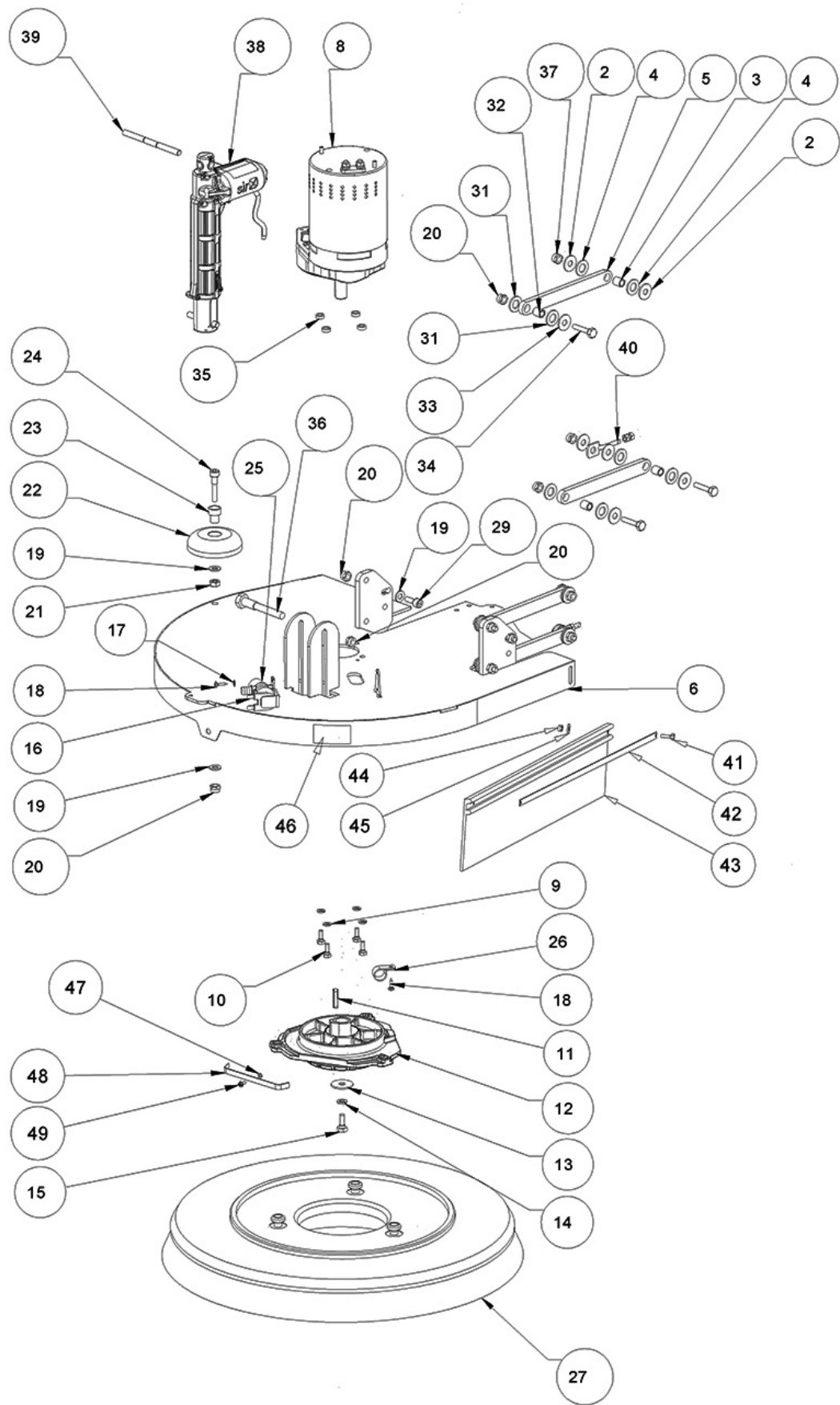
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FRAME AND DRIVE WHEEL GROUP CONT'D

Ref.	Part No.	Mfr. Date	Description	Qty.
51	897414	()	Nut, M10, Ss	1
52	LAFN09409	()	Ring Gear Steering	1
53	897416	()	Spacer	1
54	MPVR05951	()	Cap G48 For Wheel	2
55	VTVT13939	()	Screw Te 6x20 Uni5739 Inx	2
56	VTRS00245	()	Washer D.6 Uni 6592 Inox	2
57	LAFN09444	()	Bracket	1
58	MECI00535	()	Sensor, Steering	1
59	VTDD15518	()	Nut M 6 Inx	2
60	VTRS00245	()	Washer D.6 Uni 6592 Inox	2
61	VTRS16323	()	Washer D. 8x32 Uni	1
62	LAFN09492	()	Spacer	1
63	MLML00218	()	Spring Squeegee Centering	1
64	VTDD01694	()	Nut, Hex, Lock, M6, Ss, Din985	1
65	LAFN09490	()	Spacer, 6.2b 12d 23l	1
66	897507	()	Screw, Flt, Soc, M6x35, Uni5933	1
67	VTVT15917	()	Screw Te M 8x50 Inox A2 Uni	1
68	VTVT00817	()	Screw, Hex, M4x12, Ss, Uni7539	1
69	MPVR02933	()	Blockage Tube D9,5	1
70	VTVT15141	()	Screw Te M 6x 25 Uni 5739 Inx	1
71	VTRS00245	()	Washer D.6 Uni 6592 Inox	1
72	VTDD01700	()	Nut, M6 Inox+Zin.	1
73	VTDD00055	()	Nut M 4 Atb A2	1
74	VTVT01158	()	Screw M4x16	1
75	VTRS15913	()	Washer, Grover, D.4, Ss, Uni1751	1
76	VTRS00017	()	Washer, 12d 4b, Ss	1
77	FSVR00099	()	Clamp	1
78	MPVR12940	()	Bracket, Cable, Guide	1
79	FSVR00049	()	Tie, Cable, 4.5x200, Blk	1
80	897556	()	Fair, Lead Diameter 15.5	1
81	897363	()	Clamp, Hose	1
82	VTRS15144	()	Washer D. 6 Inx Grw Uni 1751	1
83	VTVT15906	()	Screw Te 6x 12 A2 Uni 5739	1
84	VTVT13938	()	Screw Te 8x20 Uni5739 Inx	1
85	VTRS13947	()	Washer D. 8 Inx Uni 6592	1
86	VTVT00717	()	Screw Tcei M. 6- 16	1
87	VTRS15144	()	Washer D. 6 Inx Grw Uni 1751	1
88	VTRS16937	()	Washer 6x24 Inox Uni 6593	1
89	MPVR12936	()	Cover, Drive, Wheel	1
90	MTCR00116	()	Chain, Small	1

SCRUB HEAD GROUP



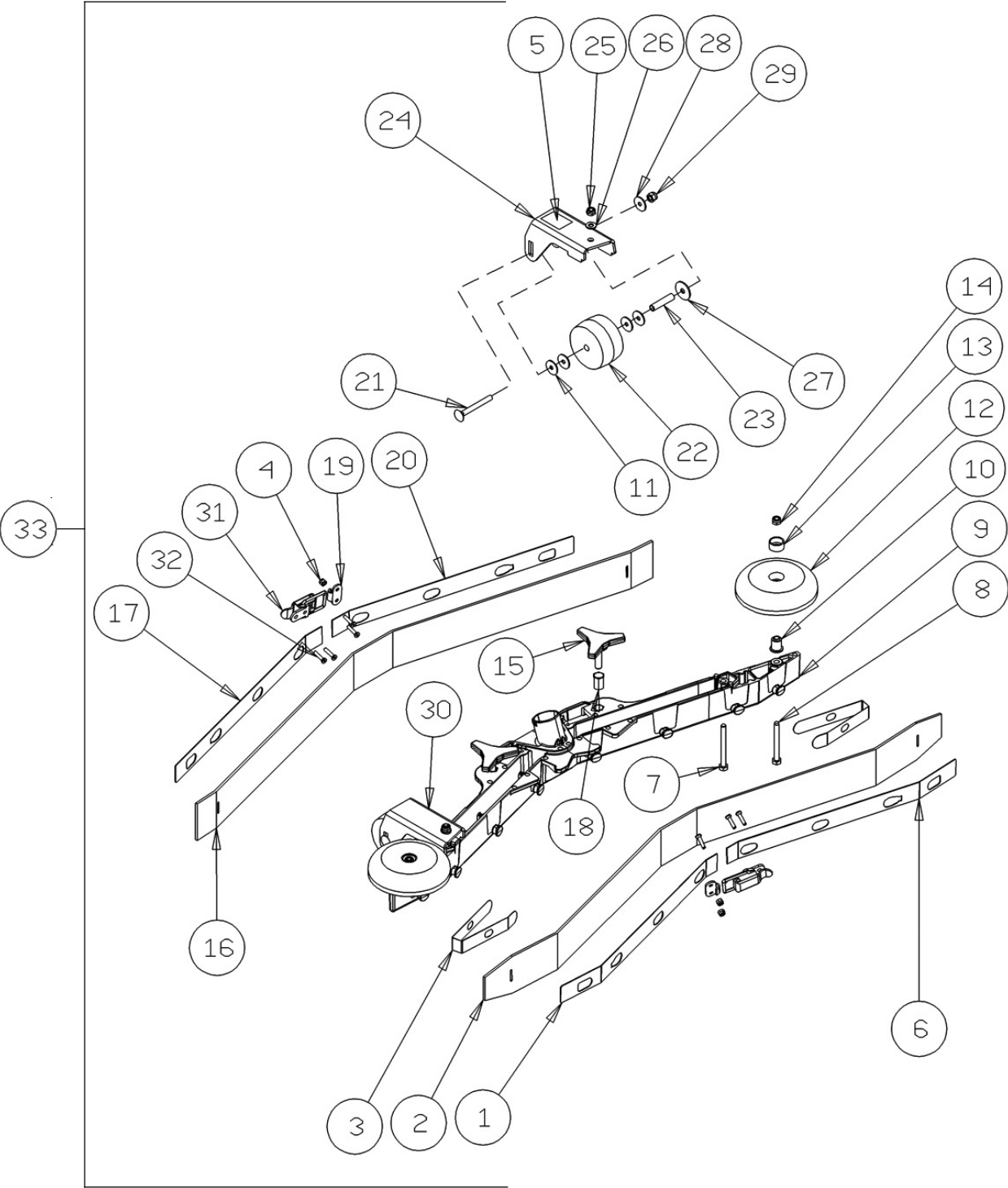
SCRUB HEAD GROUP

Ref.	Part No.	Serial Number	Description	Qty.
2	897120	(1255470-00001	) WASHER, D.8X24, UNI6593, INOX	4
3	897370	(1255470-00001	) BUSHING, 8B 12D 14	2
4	897371	(1255470-00001	) WASHER, 13B 24D 2,5, NYL	2
5	897372	(1255470-00001	) PLAT, ARM, SCB HEAD	4
6	897373	(1255470-00001	) HEAD, SCB, 500MM	1
▽8	9017765	(1255470-00001	) MOTOR, BRUSH, 24VDC	1
	MEVR02923	(1255470-00001	) CARBON BRUSH KIT, BRUSH MOTOR [4 PC]	1
▲	MOCC00480	(1255470-00001	) MOTOR	1
▲	RDGR00052	(1255470-00001	) REDUCTION UNIT	1
9	897129	(1255470-00001	) WASHER D. 6 INX GRW UNI 1751	4
10	897287	(1255470-00001	) SCREW TE 6X20 UNI5739 INX	4
11	VTVR16617	(1255470-00001	) WEDGE 6X 6X30 UNI 6604	1
12	KTRI06333	(1255470-00001	) HUB KIT, DRIVE, BRUSH, DISK [Includes items 47,48,49]	1
13	897375	(1255470-00001	) WASHER, D. 8 X32, UNI6593, INOX	1
14	897216	(1255470-00001	) WASHER, D. 8, GRW, UNI1751, INOX	1
15	897316	(1255470-00001	) SCREW, TE, M8X20, UNI5739, INOX	1
16	9017718	(1255470-00001	) VALVE, WATER, SOLENOID, 24VDC	1
17	897156	(1255470-00001	) WASHER D. 4 INX	2
18	897262	(1255470-00001	) SCREW, M4X16	3
19	897152	(1255470-00001	) WASHER, D.8, UNI6592, INOX	6
20	VTDD01701	(1255470-00001	) NUT, M8, INOX	5
21	897229	(1255470-00001	) NUT, M8, UNI5588, INOX, A2	1
22	897376	(1255470-00001	) WHEEL, BPMR, 80D X 22W	1
23	897121	(1255470-00001	) BUSHING NUOVO RUOTINO STRONG	1
24	897311	(1255470-00001	) SCREW, M8X40	1
25	897256	(1255470-00001	) TUBE FLEX D.12X3 ARMORV.PVC TR	1
26	897137	(1255470-00001	) CLAMP FERMATUBO	1
27	SPPV01335	(1255470-00001	) PAD DRIVER D.500	1
29	897377	(1255470-00001	) SCREW TCEI M8X20 UNI5931 INOX	2
31	897371	(1255470-00001	) WASHER, 13B 24D 2,5, NYL	8
32	897370	(1255470-00001	) BUSHING, 8B 12D 14	4
33	897120	(1255470-00001	) WASHER, D.8X24, UNI6593, INOX	4
34	897243	(1255470-00001	) SCREW TE M8x35 UNI5739 INOX	4
35	897378	(1255470-00001	) BUSHING, 8B 12D 4,3	4
36	897379	(1255470-00001	) SCREW, TE, M8X80	1
37	VTDD01701	(1255470-00001	) NUT, M8, INOX	4
38	9017805	(1255470-00001	) ACTUATOR, BRUSH HEAD, 24VDC	1
39	897380	(1255470-00001	) PIN, ACTUATOR, 8D X 115L	1
40	LAFN47168	(1255470-00001	) BELT- STRETCHER ALTERNATOR TK1400	2
▽	KTRI02249	(9021379-00001	) KIT, GUARD, SPLASH	1
▲41	897145	(1255470-00001	) SCREW TE 5X16 UNI5739 INX	3
▲42	897382	(1255470-00001	) BRACKET	1
▲43	897383	(1255470-00001	) FLAP	1
▲44	VTDD01693	(1255470-00001	) NUT, M5, INOX	3
▲45	897384	(1255470-00001	) WASHER D. 5X14 INX	3
▲46	897385	(1255470-00001	) DRIVE DISK TESTATA	2
47	897204	(1255470-00001	) WASHER D. 4 GROVER A2 UNI1751	1
48	MLML00350	(1255470-00001	) SPRING ALUM. CONICAL DRIVER	1
49	897313	(1255470-00001	) SCREW, TCB, TC, M4X10	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

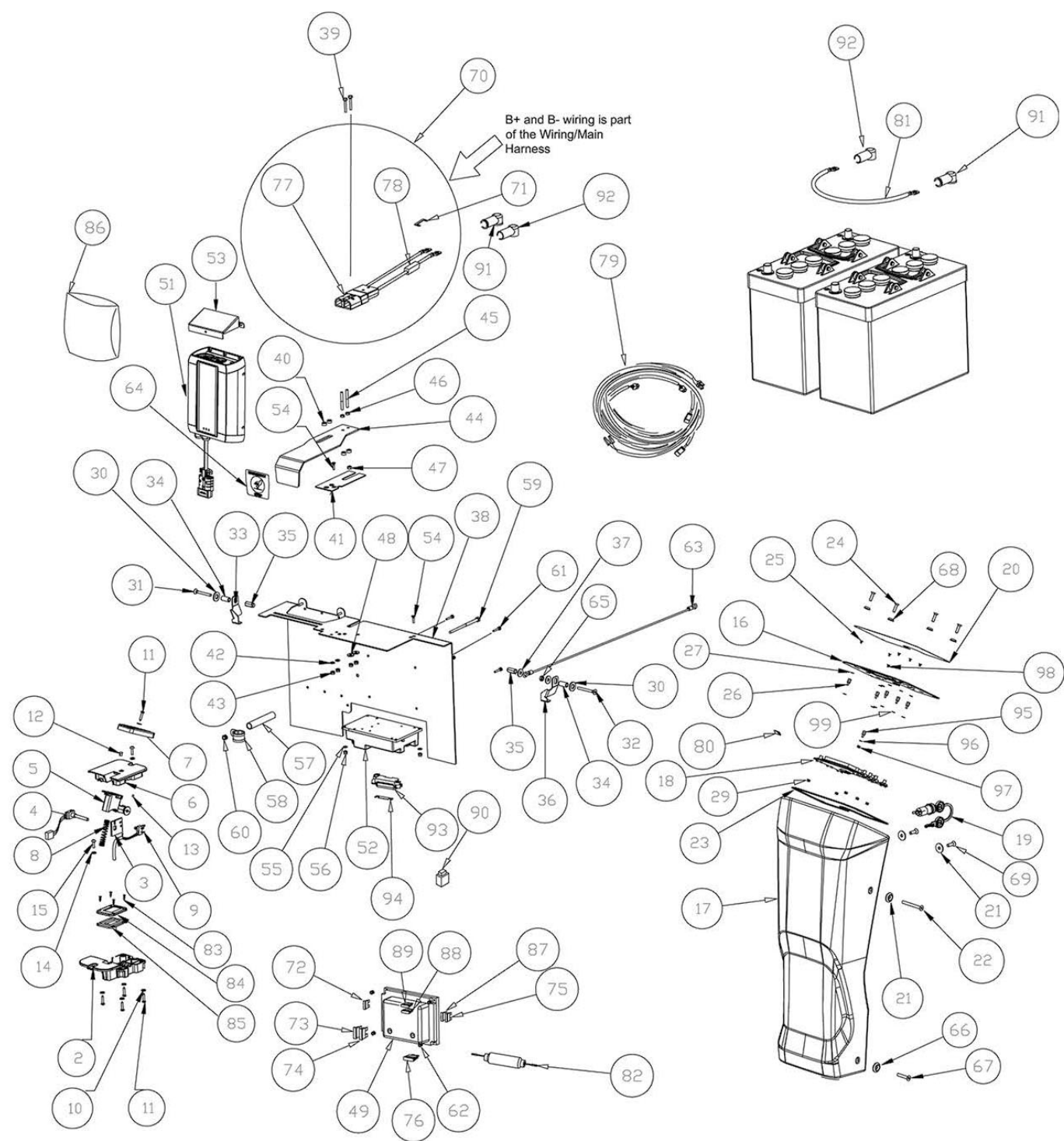
SQUEEGEE GROUP



SQUEEGEE GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	897418	(1255470-00001)	) STRAP, SQGE, XS, FRONT, RH	1
2	9017759	(1255470-00001)	) BLADE, SQGE, FRONT, 815L, LINATEX (STANDARD)	1
2	9017757	(1255470-00001)	) BLADE, SQGE, FRONT, 815L, PYU (OPTION)	1
2	9017755	(1255470-00001)	) BLADE, SQGE, FRONT, 815L, LATEX (OPTION)	1
3	897116	(1255470-00001)	) CLOSURE S	2
4	9018496	(1255470-00001)	) NUT M 3 AUTOBL.DIN 985 IX.A2	8
5	897419	(1255470-00001)	) LABEL	2
6	897420	(1255470-00001)	) STRAP, SQGE, XS, FRONT, LH	1
7	897421	(1255470-00001)	) SCREW TE M6X60 UNI5739 INOX	2
8	897422	(1255470-00001)	) SCREW, TE, M.6X55	2
9	KTRI02051	(1255470-00001)	) FRAME, SQGE, XS	1
10	897103	(1255470-00001)	) SPACER, 6.00b 12.00d 16.5l, CPR	2
11	897157	(1255470-00001)	) WASHER NYLON 66 D. 84X17X2	4
12	897376	(1255470-00001)	) WHEEL, BPMR, 80D X 22W	2
13	897100	(1255470-00001)	) SLEEVE, NYLON, 0,314b 0,72d 0,35l	2
14	VTDD01700	(1255470-00001)	) NUT M6 INOX	2
15	9018577	(1255470-00001)	) KNOB, SQGE, 3EAR	2
16	9017760	(1255470-00001)	) BLADE, SQGE, REAR, 815L, LINATEX (STANDARD)	1
16	9017758	(1255470-00001)	) BLADE, SQGE, REAR, 815L, PYU (OPTION)	1
16	9017756	(1255470-00001)	) BLADE, SQGE, REAR, 815L, LATEX (OPTION)	1
17	897424	(1255470-00001)	) STRAP, SQGE, XS, REAR, RH	1
18	9018578	(1255470-00001)	) BUSHING, INSERT, SQGE	2
19	9018495	(1255470-00001)	) HOOK, STRAP, SQGE	2
20	897425	(1255470-00001)	) STRAP, SQGE, XS, REAR, LH	1
21	897426	(1255470-00001)	) SCREW, M6X55	2
22	9018501	(1255470-00001)	) WHEEL, 59,2D 22W 8,4B, GRAY	2
23	897427	(1255470-00001)	) SPACER, RND, 6B 8D 34,5L	2
24	897428	(1255470-00001)	) BRACKET, WHEEL, SQGE, LH	1
25	VTDD01700	(1255470-00001)	) NUT M6 INOX	2
26	897106	(1255470-00001)	) WASHER D.6 UNI 6592 INOX	2
27	897305	(1255470-00001)	) WASHER, M6X24, UNI6593, INOX	2
28	897112	(1255470-00001)	) WASHER D. 6X18 INX UNI 6593	2
29	897125	(1255470-00001)	) NUT, M6, INOX	2
30	897429	(1255470-00001)	) BRACKET, WHEEL, SQGE, RH	1
31	9018492	(1255470-00001)	) LATCH, STRAP, SQGE	2
32	9018497	(1255470-00001)	) BOLT, STRAP, SQGE	8
33	PMVR40092	(1255470-00001)	) SQUEEGEE ASSY [T581 50- 60CM]	1

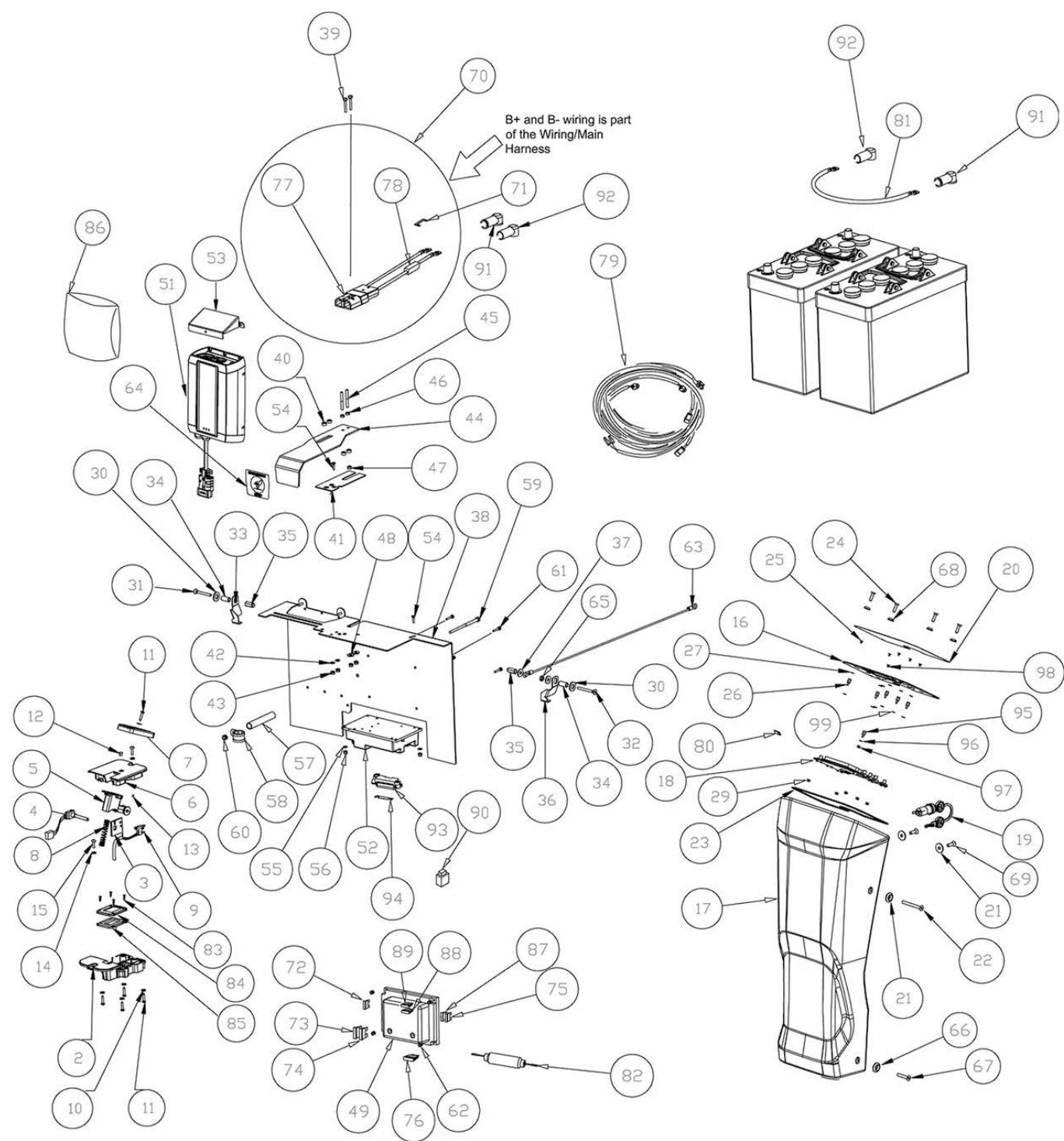
ELECTRICAL COMPONENT GROUP



ELECTRICAL COMPONENT GROUP

Ref.	Part No.	Serial Number	Description	Qty.
1	KTRI05250	(1255470-00001)	) THROTTLE, PEDAL, KIT [Includes items 2- 14 & 83- 85]	1
2	MPVR11937	(1255470-00001)	) BASE , ACCELERATOR	1
3	897468	(1255470-00001)	) PLATE	1
4	9017795	(1255470-00001)	) SENSOR, POSITION, DRIVE	1
5	MPVR11940	(1255470-00001)	) SUPPORT CT80 ACCELERATOR	1
6	MPVR11938	(1255470-00001)	) COVER, ACCELERATOR	1
7	MPVR11939	(1255470-00001)	) PEDAL, ACCELERATOR	1
8	9017810	(1255470-00001)	) SPRING, PEDAL	1
9	9017797	(1255470-00001)	) SWITCH, ACCELERATOR	1
10	897166	(1255470-00001)	) WASHER, D. 5, INOX	4
11	VTVT48694	(1255470-00001)	) SCREW TCB TC 5 X12 UNI 9707 T2	4
12	897474	(1255470-00001)	) CAP D.6	1
13	897475	(1255470-00001)	) GRUB, SCREW, M4X8	1
14	897166	(1255470-00001)	) WASHER, D. 5, INOX	1
15	897476	(1255470-00001)	) SCREW, M5X16, TBCE, ISO7380, ZB	1
16	897477	(1255470-00001)	) PLATE, PANL, CNTRL	1
17	MPVR12902	(1255470-00001)	) SHROUD, FRONT	1
18	MECE00975	(1255470-00001)	) BOARD CT80 MY2023	1
19	1017696	(1255470-00001)	) KEY SET, REPLMT [F/ KEYSWITCH 1011402]	1
20	897479	(1255470-00001)	) LABEL, PANL, CNTRL	1
21	897480	(1255470-00001)	) WASHER, CSK, 6.5B 22D 4.5, NYL	4
22	VTVT00869	(1255470-00001)	) SCREW, M6X60, SS	2
23	897482	(1255470-00001)	) GASKET, PANL, CNTRL	1
24	897483	(1255470-00001)	) SCREW, FLT, SOC, M5X20, SS, UNI5933	4
25	897484	(1255470-00001)	) SCREW, FLAT, PHL, M3X5, SS, UNI7688	5
26	897485	(1255470-00001)	) STAND- OFF, M3	5
27	897190	(1255470-00001)	) WASHER, 3B	5
29	9018496	(1255470-00001)	) NUT, HEX, LOCK, M3, NL DIN985	5
30	897432	(1255470-00001)	) WASHER, D. 10X21, UNI6592, INOX	2
31	897486	(1255470-00001)	) SCREW M6X45 TSPEI UNI5933	1
32	897487	(1255470-00001)	) SCREW, TSPEI, M6X50, UNI5933	1
33	897488	(1255470-00001)	) BRACKET	1
34	897489	(1255470-00001)	) SPACER	2
35	897490	(1255470-00001)	) RIVET	2
36	897491	(1255470-00001)	) BRACKET	1
37	897106	(1255470-00001)	) WASHER D.6 UNI 6592 INOX	1
38	897659	(1255470-00001)	) BRACKET, MTG, CIRCUITBOARD	1
39	897492	(1255470-00001)	) SCREW, TE, M5X30, UNI5739	2
40	897493	(1255470-00001)	) SPACER	2
41	897494	(1255470-00001)	) PLATE	1
42	897166	(1255470-00001)	) WASHER, D. 5, INOX	2
43	VTDD01693	(1255470-00001)	) NUT, M5, INOX	2
44	897495	(1255470-00001)	) LEVER	1
45	897496	(1255470-00001)	) PIN	2
46	897497	(1255470-00001)	) NUT, M5, INOX	2
47	897384	(1255470-00001)	) WASHER D. 5X14 INX	1
48	897384	(1255470-00001)	) WASHER D. 5X14 INX	2
49	KTRI02313	(1255470-00001)	) KIT POWER BOARD [T581- CT80]	1
51	897499	(1255470-00001)	) BATTERY, CHARGER CBHD1, XR, P 24V 15A	1

ELECTRICAL COMPONENT GROUP - Continued



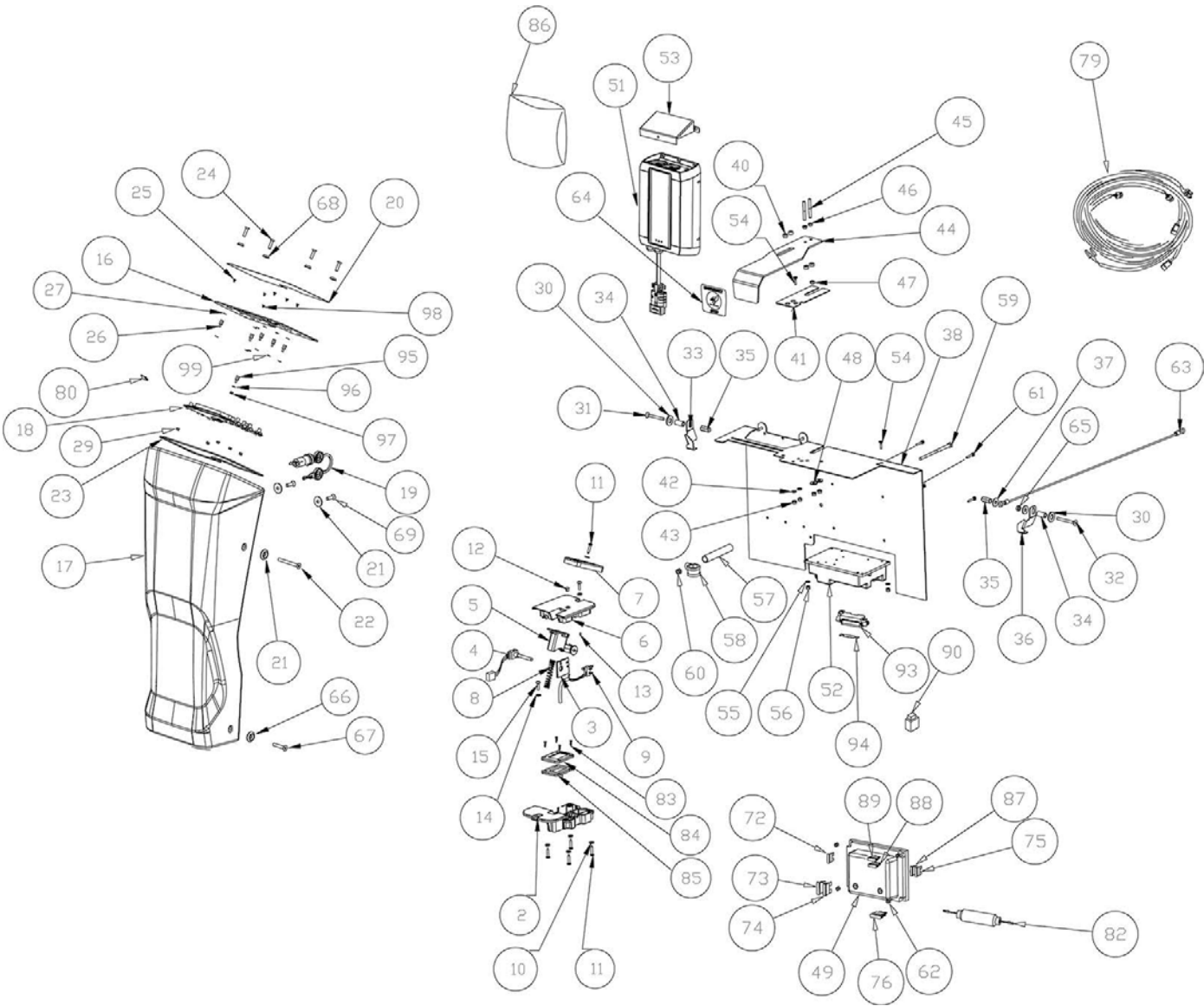
ELECTRICAL COMPONENT GROUP - Continued

Ref.	Part No.	Serial Number	Description	Qty.
52	KTRI06496	(1255470-00001)	BOARD	1
53	897501	(1255470-00001)	CONVEYOR CBHD1, XR, P	1
54	897502	(1255470-00001)	SCREW, M4X16, TSPEI, UNI5933	2
55	897156	(1255470-00001)	WASHER D. 4 INX	2
56	897276	(1255470-00001)	NUT M 4 ATB A2	2
57	897503	(1255470-00001)	TUBE	1
58	897363	(1255470-00001)	FAIR, LEAD	1
59	897504	(1255470-00001)	SCREW TE M6X100 UNI5739	1
60	VTDD01700	(1255470-00001)	NUT M6 INOX	1
61	897195	(1255470-00001)	SCREW, TE, M4X16, UNI5739, INOX	4
62	897160	(1255470-00001)	NUT, M4, INOX, ZN	4
63	897505	(1255470-00001)	CABLE	1
64	897506	(1255470-00001)	LABEL	1
65	897250	(1255470-00001)	NUT, M6, UNI5589, INOX	1
66	897480	(1255470-00001)	WASHER, CSK, 6.5B 22D 4.5, NYL	2
67	897507	(1255470-00001)	SCREW, FLT, SOC, M6X35, UNI5933	2
68	897508	(1255470-00001)	WASHER, M5	4
69	897277	(1255470-00001)	SCREW, FLT, SOC, M6X20, UNI5933	2
70	MECB02329	(1255470-00001)	CABLE BATTERY, ANDERSON+FUS.	1
71	9017819	(1255470-00001)	FUSE 100A NST.	1
72	MEVR01132	(1255470-00001)	FUSE, 030A	1
73	MEVR00644	(1255470-00001)	FUSE, 030A	1
74	MEVR00644	(1255470-00001)	FUSE, 030A	1
75	MEVR00584	(1255470-00001)	FUSE, 005A	1
76	MEVR00644	(1255470-00001)	FUSE, 030A	1
77	897511	(1255470-00001)	PLUG	1
78	897512	(1255470-00001)	FUSE, HOLDER	1
79	MECB02211	TO JULY 2022	WIRING .	1
79	MECB02329	FROM JULY 2022	WIRING .	1
80	MEVR02861	(1255470-00001)	LED	1
81	897357	(1255470-00001)	BATTERY, BRIDGE, M8, 70	1
82	897660	(1255470-00001)	WIRING DIODE FILTER	1
83	VTVT01594	(1255470-00001)	SCREW VITE TSPC 3x12	4
84	MPVR11928	(1255470-00001)	GASKET BRAKE PEDAL CT80	1
85	MPVR11933	(1255470-00001)	GASKET CT80 ACCELERATOR	1
86	MPVR02838	(1255470-00001)	BAG CHARGER POWER CORD	1
87	MEVR00584	(1255470-00001)	FUSE, 3A	1
88	MEVR00584	(1255470-00001)	FUSE, 3A	1
89	MEVR00584	(1255470-00001)	FUSE, 3A	1
90	MECE00915	(1255470-00001)	CIRCUITBOARD, INTERFACE	1
91	MEVR00889	(1255470-00001)	BATTERY BOOT BLACK	1
92	MEVR02916	(1255470-00001)	BATTERY BOOT RED	1
93	897512	(1255470-00001)	HOUSING, FUSE	1
94	MEVR00604	(1255470-00001)	FUSE	1
95	897485	(1255470-00001)	STAND- OFF, M3	1
96	VTRS00385	(1255470-00001)	WASHER, 7D 3.2B 0.5, SS, UNI6592	1
97	9018496	(1255470-00001)	NUT, HEX, LOCK, M3, NL DIN985	1
98	VTVT00865	(1255470-00001)	SCREW TSP- TC M 3X 6 UNI7688 INX	1
99	897190	(125546x-00001)	WASHER, 3B	5

PARTS LIST

ELECTRICAL COMPONENTS GROUP W/ LITHIUM ION- BATTERIES - 1X INVENTUS

DBDB15119



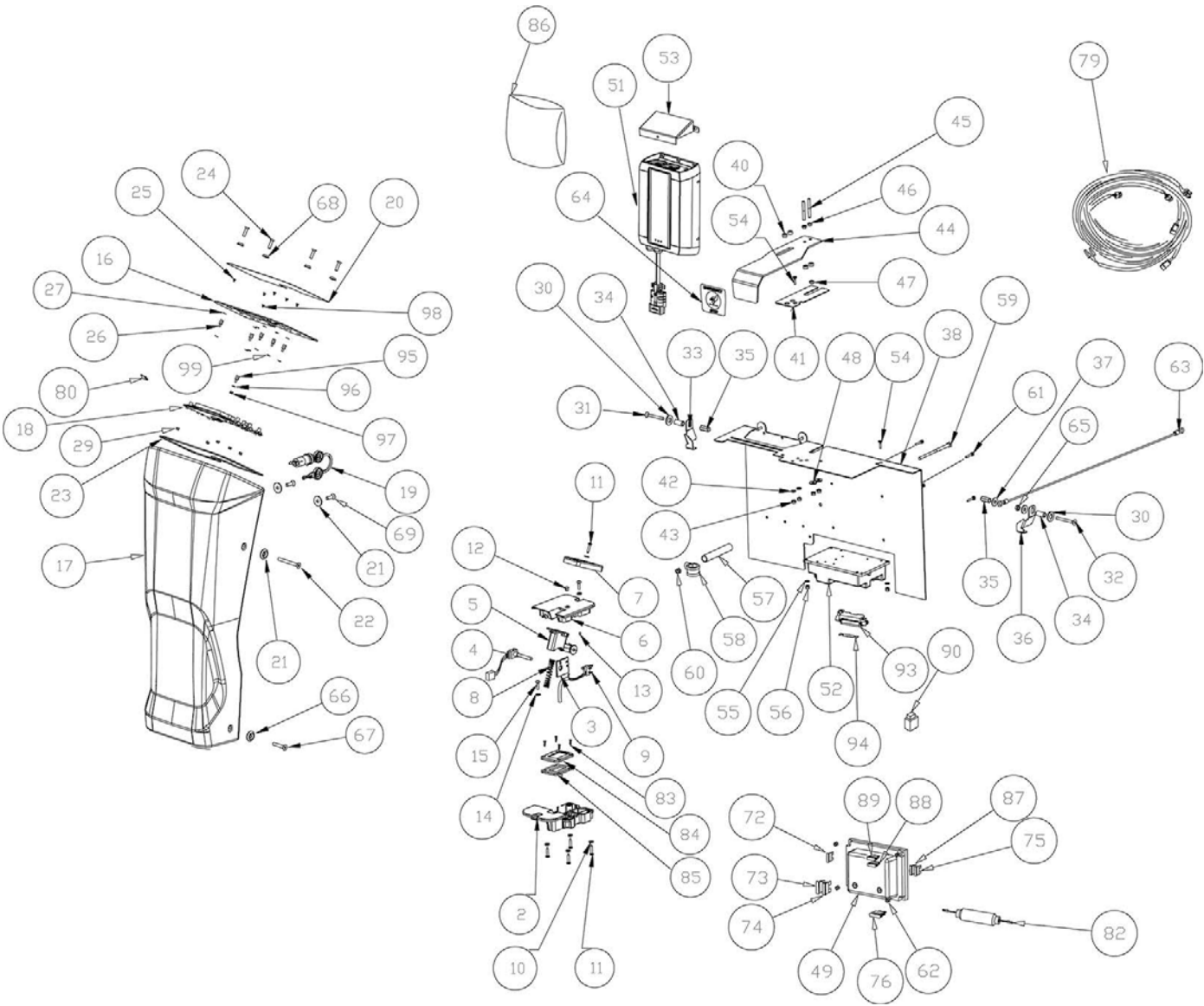
ELECTRICAL COMPONENTS GROUP W/ LITHIUM ION- BATTERIES - 1X INVENTUS

Ref.	Part No.	Mfr. Date	Description	Qty.
2	MPVR11937	(	) Base, Accelerator	1
3	MPVR07122	(	) Plate	1
4	MPVR01755	(	) Potentiometer Pedal CT80	1
5	MPVR11940	(	) Support, Accelerator	1
6	MPVR11938	(	) Cover, Accelerator	1
7	MPVR11939	(	) Pedal, Accelerator	1
8	MLML00476	(	) Spring	1
9	MECI00414	(	) Ct80 Pedal Contact	1
10	VTRS00516	(	) Washer D. 5 Inx	4
11	VTVT48694	(	) Screw, M5x12, Uni9707	4
12	897474	(	) Cap, D. 6	1
13	897475	(	) Screw, Set, M4x8	1
14	VTRS00516	(	) Washer D. 5 Inx	1
15	VTVT45339	(	) Screw Tbcce Iso 7380 5x16 Zb	1
16	897477	(	) Plate, Panl, Cntrl	1
17	MPVR12902	(	) Shroud, Front	1
18	MECE00975	(	) Board CT80	1
19	MECI75805	(	) Key Set, Replmt [F/ Keyswitch 1011402]	1
20	897479	(	) Label, Panl, Cntrl	1
21	897480	(	) Washer, Csk, 6.5b 22d 4.5, Nyl	4
22	VTVT00869	(	) Screw, M6x60, Ss	2
23	897482	(	) Gasket, Panl, Cntrl	1
24	897483	(	) Screw, Flt, Soc, M5x20, Ss, Uni5933	4
25	897484	(	) Screw, Flat, Phl, M3x5, Ss, Uni7688	5
26	897485	(	) Stand- Off, M3	5
27	VTRS00268	(	) Washer D.3	5
29	VTDD00210	(	) Nut M 3 Autobl.Din 985 lx.A2	5
30	VTRS15523	(	) Washer, 10b, 21d, Ss, Uni6592	2
31	VTVT26818	(	) Screw M 6x 45tspei Inox Uni 5933	1
32	897487	(	) Screw, Flt, Soc, M6x50, Uni5933	1
33	897488	(	) Bracket	1
34	897489	(	) Spacer	2
35	897490	(	) Stand- Off, M6	2
36	897491	(	) Bracket	1
37	VTRS00245	(	) Washer D.6 Uni 6592 Inox	1
38	897659	(	) Bracket, Mtg, Circuitboard	1
40	897493	(	) Spacer	2
41	897494	(	) Plate, E- Stop	1
42	VTRS00516	(	) Washer D. 5 Inx	2
43	VTDD01693	(	) Nut, Hex, M5, Ss	2
44	897495	(	) Lever, E- Stop	1
45	897496	(	) Pin, 5d 41l, Thrd, M5x19	2
46	VTDD07727	(	) Nut M 5 Inox	2
47	VTRS13750	(	) Washer D. 5x14 Inx	1
48	VTRS13750	(	) Washer D. 5x14 Inx	2
49	MECE00974	(	) Board CT80	1
51	BACA00326	(	) Battery- Charger	1
52	MECE00913	(	) Controller, Drive [Italsea 7ch4q92f]	1
53	897501	(	) Cover, Chrgr	1

PARTS LIST

**ELECTRICAL COMPONENTS GROUP W/ LITHIUM ION- BATTERIES - 1X INVENTUS -
Cont'd**

DBDB15119



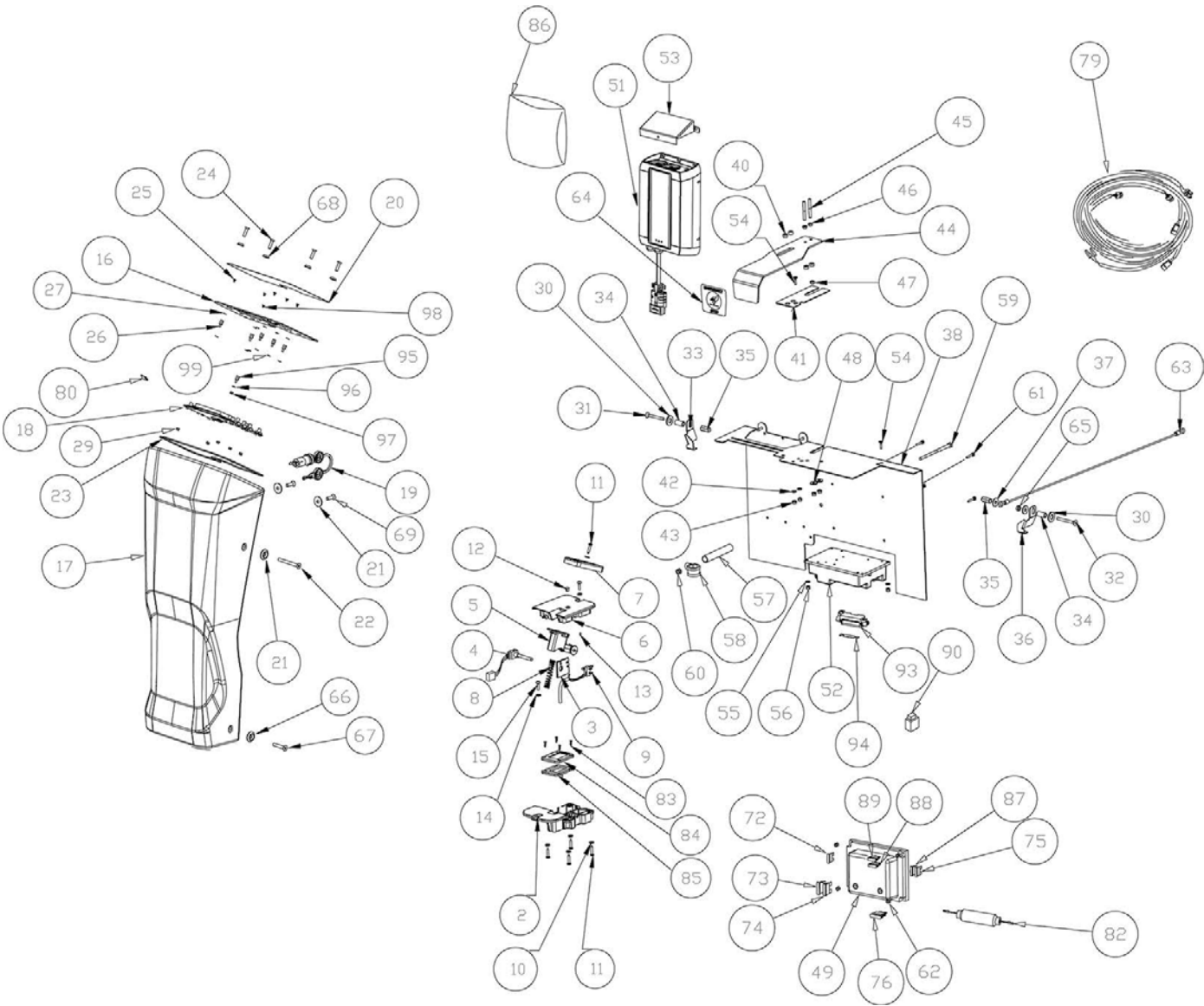
**ELECTRICAL COMPONENTS GROUP W/ LITHIUM ION- BATTERIES - 1X INVENTUS -
Cont'd**

Ref.	Part No.	Mfr. Date	Description	Qty.
54	VTVT16939	(	) Screw, Flt, Soc, M4x16, Uni5933	2
55	VTRS00515	(	) Washer D. 4 Inx	2
56	VTDD00055	(	) Nut M 4 Atb A2	2
57	897503	(	) Tube, 15d 12b 87l	1
58	897363	(	) Clamp, Hose	1
59	897504	(	) Screw, Hex, M6x100, Uni5739	1
60	VTDD01694	(	) Nut, Hex, Lock, M6, Ss, Din985	1
61	VTVT00704	(	) [100280]Screw Te M 4x 16 Uni	4
62	VTDD15925	(	) Nut M 4 Inx+Zn	4
63	CMCV00471	(	) Safty Wire, Tank, Ct 80	1
64	897506	(	) Label	1
65	VTDD00053	(	) Nut, Hex, M6, Ss, Uni5589	1
66	897480	(	) Washer, Csk, 6.5b 22d 4.5, Nyl	2
67	897507	(	) Screw, Flt, Soc, M6x35, Uni5933	2
68	897508	(	) Washer, M5	4
69	VTVT13940	(	) Screw M 6x 20 Tspei Uni	2
72	MEVR01132	(	) Fuse, 5a	1
73	MEVR00644	(	) Fuse, 30a	1
74	MEVR00644	(	) Fuse, 30a	1
75	MEVR00584	(	) Fuse, 3a	1
76	MEVR00644	(	) Fuse, 30a	1
79	MECB02317	(	) Wiring Hrnss T581 Bt55+Cb+Bat+Sg+Cd+TI	1
80	MEVR03017	(	) Board Micro SD	1
82	897660	(	) Diode, Fltr	1
83	VTVT01594	(	) Screw, 3x12	4
84	MPVR11928	(	) Gasket, Brake, Pedal	1
85	MPVR11933	(	) Gasket, Accelerator	1
86	MPVR02838	(	) Bag, Chrgr, Power, Cord	1
87	MEVR00584	(	) Fuse, 3a	1
89	MEVR00584	(	) Fuse, 3a	1
90	MECE00915	(	) Circuitboard, Interface	1
93	MEVR31036	(	) Fuse- Holder	1
94	MEVR00604	(	) Fuse	1
95	897485	(	) Stand- Off, M3	1
96	VTRS00385	(	) Washer, 7d 3.2b 0.5, Ss, Uni6592	1
97	VTDD00210	(	) Nut M 3 Autobl.Din 985 lx.A2	1
98	VTVT00865	(	) Screw Tsp- Tc M 3x 6 Uni7688 Inx	1
99	VTRS00268	(	) Washer D.3	5

PARTS LIST

ELECTRICAL COMPONENTS GROUP - LITHIUM-ION BATTERIES - 2x INVENTUS 180AH

DBDB15120



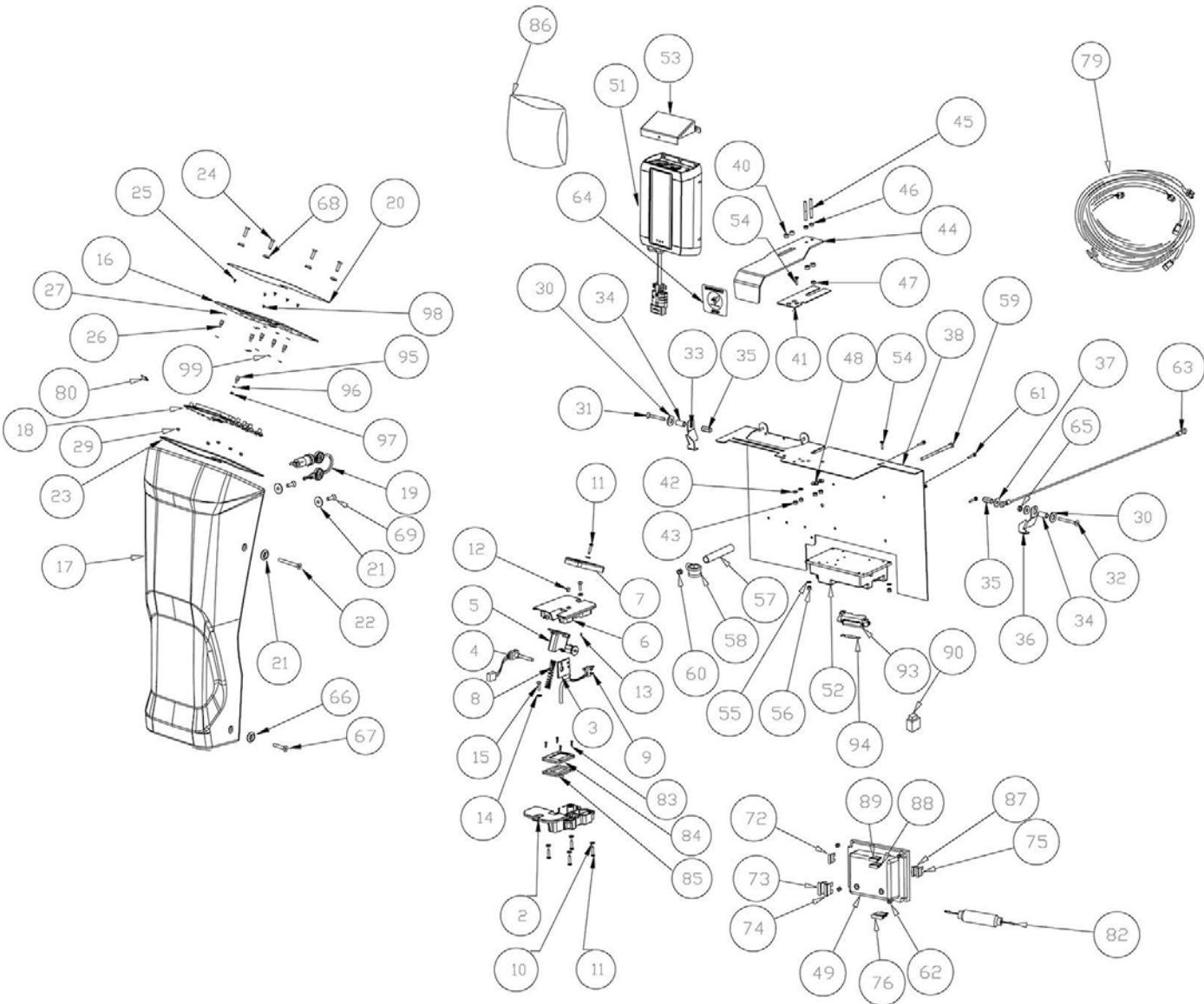
ELECTRICAL COMPONENTS GROUP - LITHIUM-ION BATTERIES - 2x INVENTUS 180AH

Ref.	Part No.	Mfr. Date	Description	Qty.
2	MPVR11937	(	) Base, Accelerator	1
3	MPVR07122	(	) Plate	1
4	MPVR01755	(	) Potentiometer Pedal CT80	1
5	MPVR11940	(	) Support, Accelerator	1
6	MPVR11938	(	) Cover, Accelerator	1
7	MPVR11939	(	) Pedal, Accelerator	1
8	MLML00476	(	) Spring	1
9	MECI00414	(	) Ct80 Pedal Contact	1
10	VTRS00516	(	) Washer D. 5 Inx	4
11	VTVT48694	(	) Screw, M5x12, Uni9707	4
12	897474	(	) Cap, D. 6	1
13	897475	(	) Screw, Set, M4x8	1
14	VTRS00516	(	) Washer D. 5 Inx	1
15	VTVT45339	(	) Screw Tlce Iso 7380 5x16 Zb	1
16	897477	(	) Plate, Panl, Cntrl	1
17	MPVR12902	(	) Shroud, Front	1
18	MECE00975	(	) Board CT80	1
19	MECI75805	(	) Key Set, Replmt [F/ Keyswitch 1011402]	1
20	897479	(	) Label, Panl, Cntrl	1
21	897480	(	) Washer, Csk, 6.5b 22d 4.5, Nyl	4
22	VTVT00869	(	) Screw, M6x60, Ss	2
23	897482	(	) Gasket, Panl, Cntrl	1
24	897483	(	) Screw, Flt, Soc, M5x20, Ss, Uni5933	4
25	897484	(	) Screw, Flat, Phl, M3x5, Ss, Uni7688	5
26	897485	(	) Stand- Off, M3	5
27	VTRS00268	(	) Washer D.3	5
29	VTDD00210	(	) Nut M 3 Autobl.Din 985 lx.A2	5
30	VTRS15523	(	) Washer, 10b, 21d, Ss, Uni6592	2
31	VTVT26818	(	) Screw M 6x 45tspei Inox Uni 5933	1
32	897487	(	) Screw, Flt, Soc, M6x50, Uni5933	1
33	897488	(	) Bracket	1
34	897489	(	) Spacer	2
35	897490	(	) Stand- Off, M6	2
36	897491	(	) Bracket	1
37	VTRS00245	(	) Washer D.6 Uni 6592 Inox	1
38	897659	(	) Bracket, Mtg, Circuitboard	1
40	897493	(	) Spacer	2
41	897494	(	) Plate, E- Stop	1
42	VTRS00516	(	) Washer D. 5 Inx	2
43	VTDD01693	(	) Nut, Hex, M5, Ss	2
44	897495	(	) Lever, E- Stop	1
45	897496	(	) Pin, 5d 41l, Thrd, M5x19	2
46	VTDD07727	(	) Nut M 5 Inox	2
47	VTRS13750	(	) Washer D. 5x14 Inx	1
48	VTRS13750	(	) Washer D. 5x14 Inx	2
49	MECE00974	(	) Board CT80	1
51	BACA00327	(	) Battery- Charger	1
52	MECE00913	(	) Controller, Drive [Italsea 7ch4q92f]	1
53	897554	(	) Cover, Chrgr	1

PARTS LIST

ELECTRICAL COMPONENTS GROUP - LITHIUM-ION BATTERIES - 2x INVENTUS 180AH -
Cont'd

DBDB15120



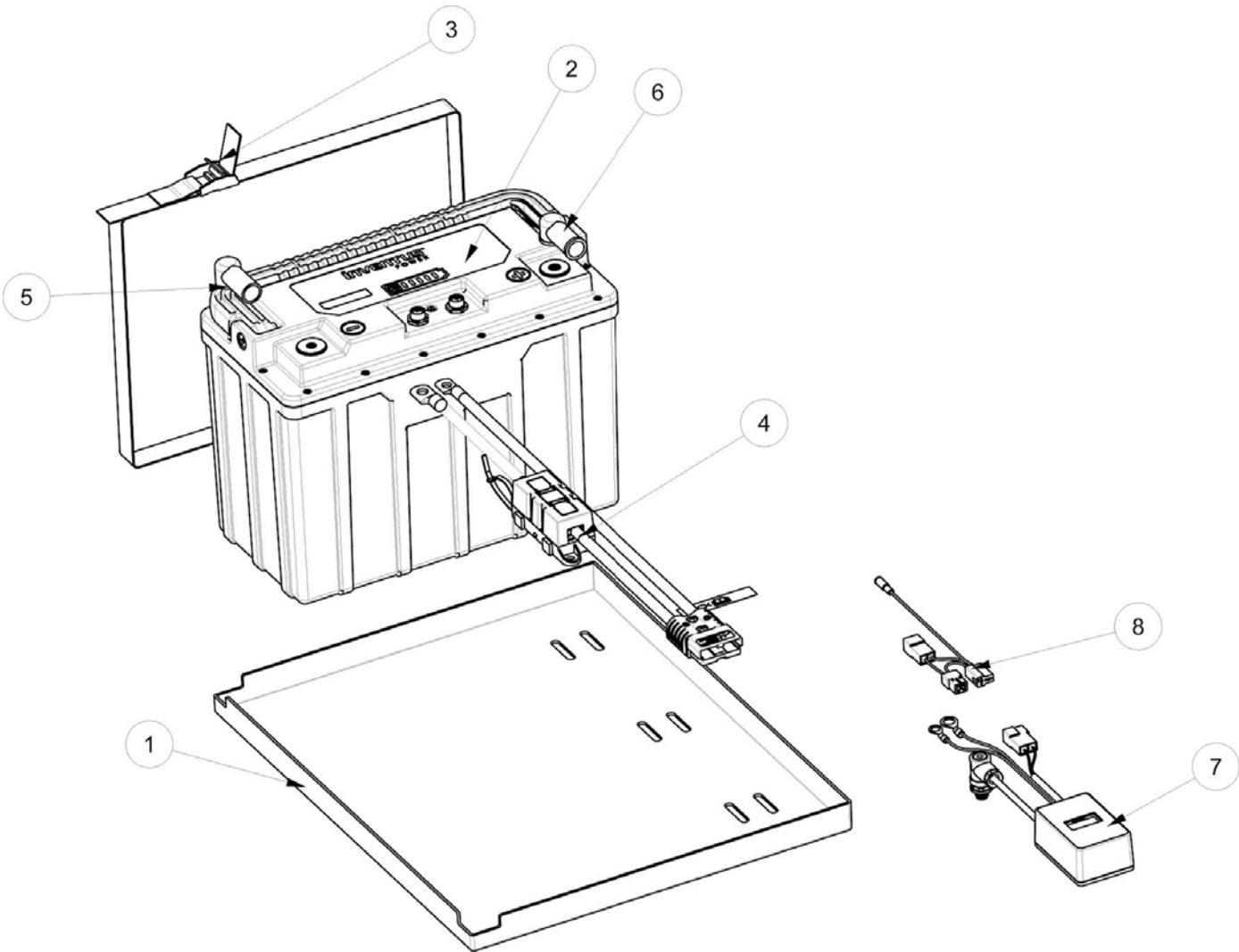
ELECTRICAL COMPONENTS GROUP - LITHIUM-ION BATTERIES - 2x INVENTUS 180AH - Cont'd

Ref.	Part No.	Mfr. Date	Description	Qty.
54	VTVT16939	(	) Screw, Flt, Soc, M4x16, Uni5933	2
55	VTRS00515	(	) Washer D. 4 Inx	2
56	VTDD00055	(	) Nut M 4 Atb A2	2
57	897503	(	) Tube, 15d 12b 87l	1
58	897363	(	) Clamp, Hose	1
59	897504	(	) Screw, Hex, M6x100, Uni5739	1
60	VTDD01694	(	) Nut, Hex, Lock, M6, Ss, Din985	1
61	VTVT00704	(	) [100280]Screw Te M 4x 16 Uni	4
62	VTDD15925	(	) Nut M 4 Inx+Zn	4
63	CMCV00471	(	) Safty Wire, Tank, Ct 80	1
64	897506	(	) Label	1
65	VTDD00053	(	) Nut, Hex, M6, Ss, Uni5589	1
66	897480	(	) Washer, Csk, 6.5b 22d 4.5, Nyl	2
67	897507	(	) Screw, Flt, Soc, M6x35, Uni5933	2
68	897508	(	) Washer, M5	4
69	VTVT13940	(	) Screw M 6x 20 Tspei Uni	2
72	MEVR01132	(	) Fuse, 5a	1
73	MEVR00644	(	) Fuse, 30a	1
74	MEVR00644	(	) Fuse, 30a	1
75	MEVR00584	(	) Fuse, 3a	1
76	MEVR00644	(	) Fuse, 30a	1
79	MECB02317	(	) Wiring Hrnss T581 Bt55+Cb+Bat+Sg+Cd+TI	1
80	MEVR03017	(	) Board Micro SD	1
82	897660	(	) Diode, Fltr	1
83	VTVT01594	(	) Screw, 3x12	4
84	MPVR11928	(	) Gasket, Brake, Pedal	1
85	MPVR11933	(	) Gasket, Accelerator	1
86	MPVR02838	(	) Bag, Chrgr, Power, Cord	1
87	MEVR00584	(	) Fuse, 3a	1
88	MEVR00584	(	) Fuse, 3a	1
89	MEVR00584	(	) Fuse, 3a	1
90	MECE00915	(	) Circuitboard, Interface	1
93	MEVR31036	(	) Fuse- Holder	1
94	MEVR00604	(	) Fuse	1
95	897485	(	) Stand- Off, M3	1
96	VTRS00385	(	) Washer, 7d 3.2b 0.5, Ss, Uni6592	1
97	VTDD00210	(	) Nut M 3 Autobl.Din 985 lx.A2	1
98	VTVT00865	(	) Screw Tsp- Tc M 3x 6 Uni7688 Inx	1
99	VTRS00268	(	) Washer D.3	5

PARTS LIST

1x INVENTUS 90AH BATTERY GROUP LITHIUM-ION W/BSI

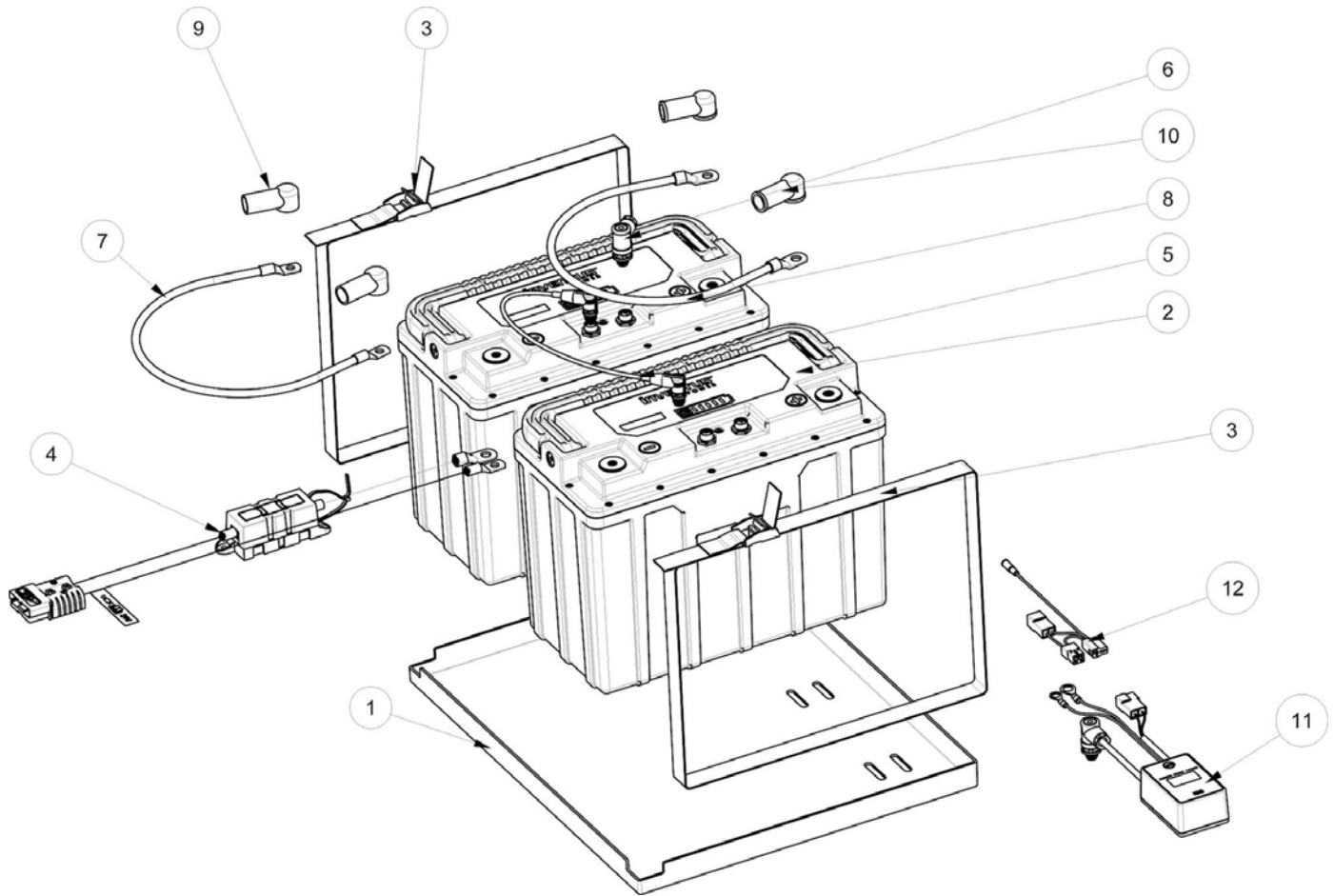
DBDB15114



Ref.	Part No.	Mfr. Date	Description	Qty.
1	MPVR13562	(	) Container	1
2	1253354	(	) Battery, Lithium, 24vdc, 90ah	1
3	MPVR02939	(	) Strap, Battery	1
4	MECB02397	(	) Wiring	1
5	MEVR00889	(	) Boot,Terminal,Battery [Black,Na]	1
6	MEVR02916	(	) Boot,Terminal,Battery [Red,Na]	1
7	MECE00999	(	) Board BSI CT80 Inventus	1
8	MECB02449	(	) Wiring BSI CT80	1

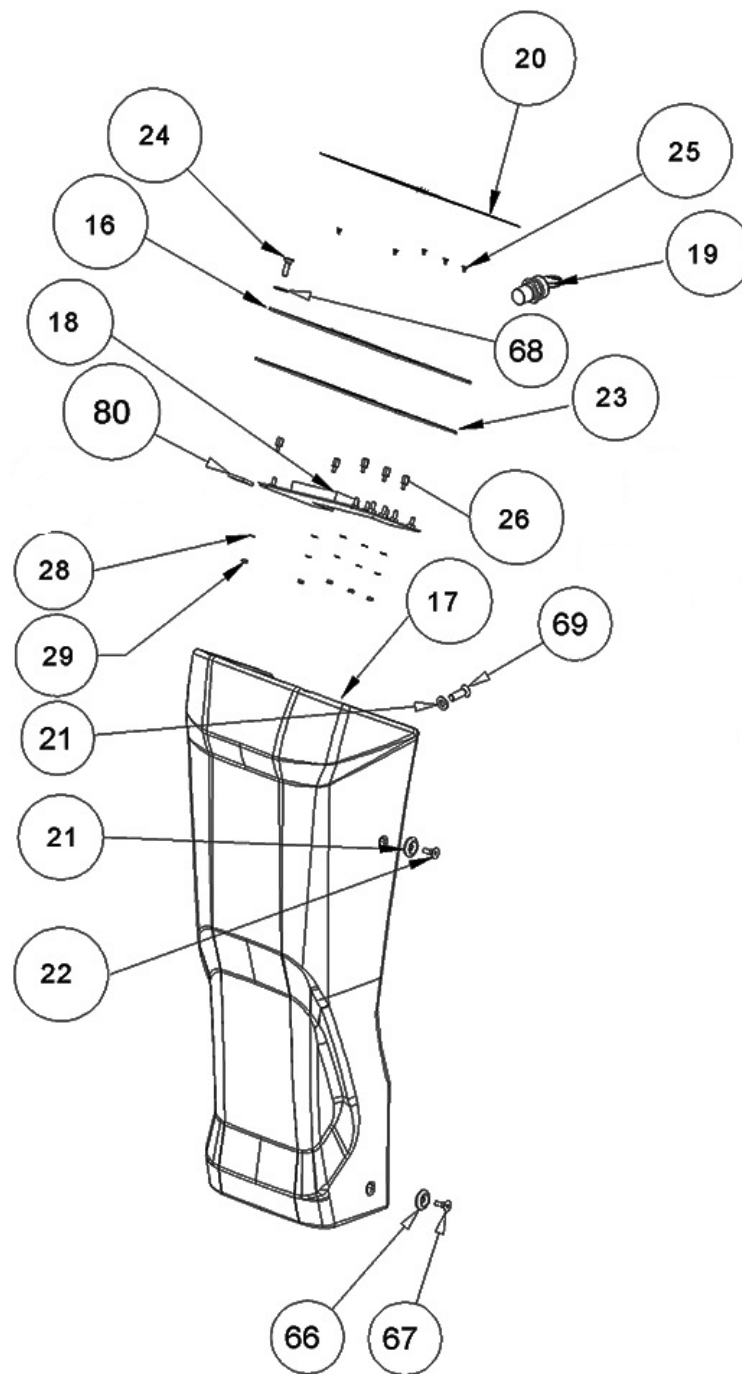
2x INVENTUS 1800AH BATTERY GROUP LITHIUM-ION W/BSI

DBDB15020



Ref.	Part No.	Mfr. Date	Description	Qty.
1	MPVR13562	()	) Ballast	1
2	1253354	()	) Battery, Lithium, 24VDC, 90AH	2
3	MPVR02939	()	) Strap, Battery	2
4	MECB02397	()	) Wiring	1
5	1077084	()	) Cable Assy, 8POS, Male to Male	1
6	1077081	()	) Resistor, ELE, Plug	1
7	MECB02430	()	) Wiring	1
8	MECB02431	()	) Wiring	1
9	MEVR00889	()	) Boot, Terminal, Battery [Black NA]	2
10	MEVR02916	()	) Boot, Terminal, Battery[Red NA]	2
11	MECE00999	()	) Board BSI CT80 Inventus	1
12	MECB02449	()	) Wiring BSI	1

Tennant T581 (02-2021)

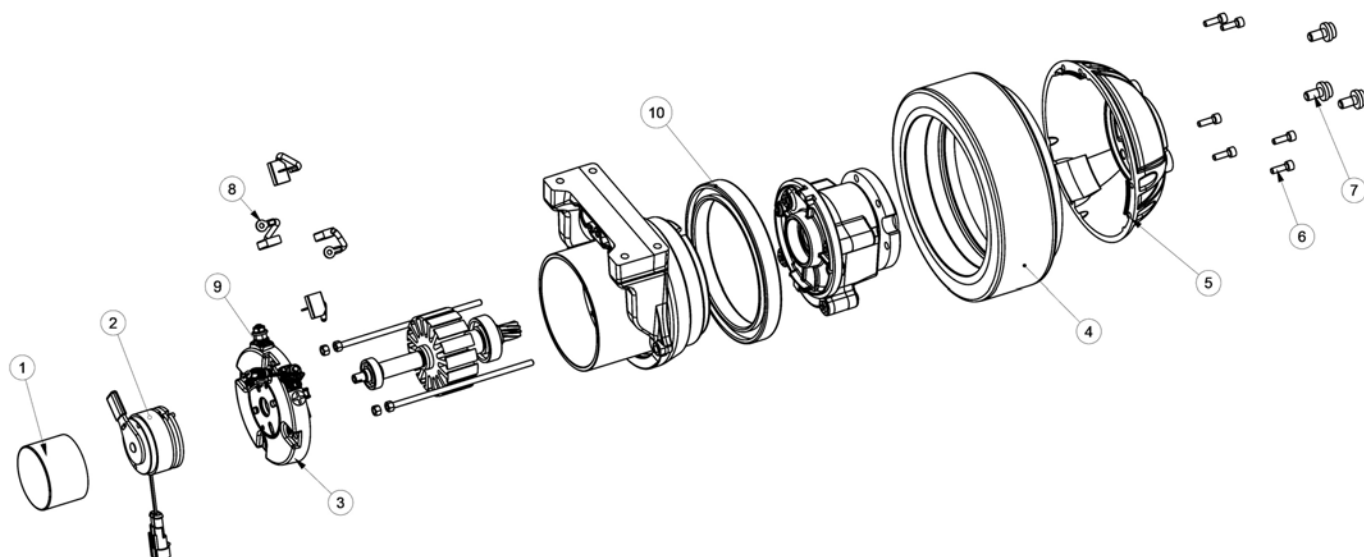


CONTROL CONSOLE GROUP

Ref.	Part No.	Serial Number	Description	Qty.
16	897477	(1255470-00001	) PLATE	1
17	MPVR12902	(1255470-00001	) CRANKCASE FRONTAL PT80 BLUE	1
18	MECE00859	(1255470-00001	) CIRCUITBOARD, DISPLAY PANL	1
19	1017696	(1255470-00001	) KEY SET, REPLMT [F/ KEYSWITCH 1011402]	1
20	897479	(1255470-00001	) LABEL, DISPLAY [2180SR]	1
21	897480	(1255470-00001	) UND.SCREW FLAN. D. 6.5, 22 H4.5 NYL.NERO	4
22	VTVT00869	(1255470-00001	) SCREW TSPEI M.6- 60 INOX A2	2
23	897482	(1255470-00001	) GASKET	1
24	897483	(1255470-00001	) SCREW, TSPEI, M5X20, UNI5933, INOX	4
25	897484	(1255470-00001	) SCREW TSP, TC M3X5 UNI7688 INOX	5
26	897485	(1255470-00001	) SPACER M3	5
28	897193	(1255470-00001	) WASHER, D. 3, INOX	5
29	9018496	(1255470-00001	) NUT M 3 AUTOBL.DIN 985 IX.A2	5
66	897480	(1255470-00001	) UND.SCREW FLAN. D. 6.5, 22 H4.5 NYL.NERO	2
67	897507	(1255470-00001	) SCREW, TSPEI, M6X35, UNI5933	2
68	897508	(1255470-00001	) WASHER, M5,3x14,5x3,2	4
69	897277	(1255470-00001	) SCREW, TSPEI, M6X20, UNI5933	2
80	897514	(1255470-00001	) CARD, SD	1

PARTS LIST

DRIVE MOTOR BREAKDOWN

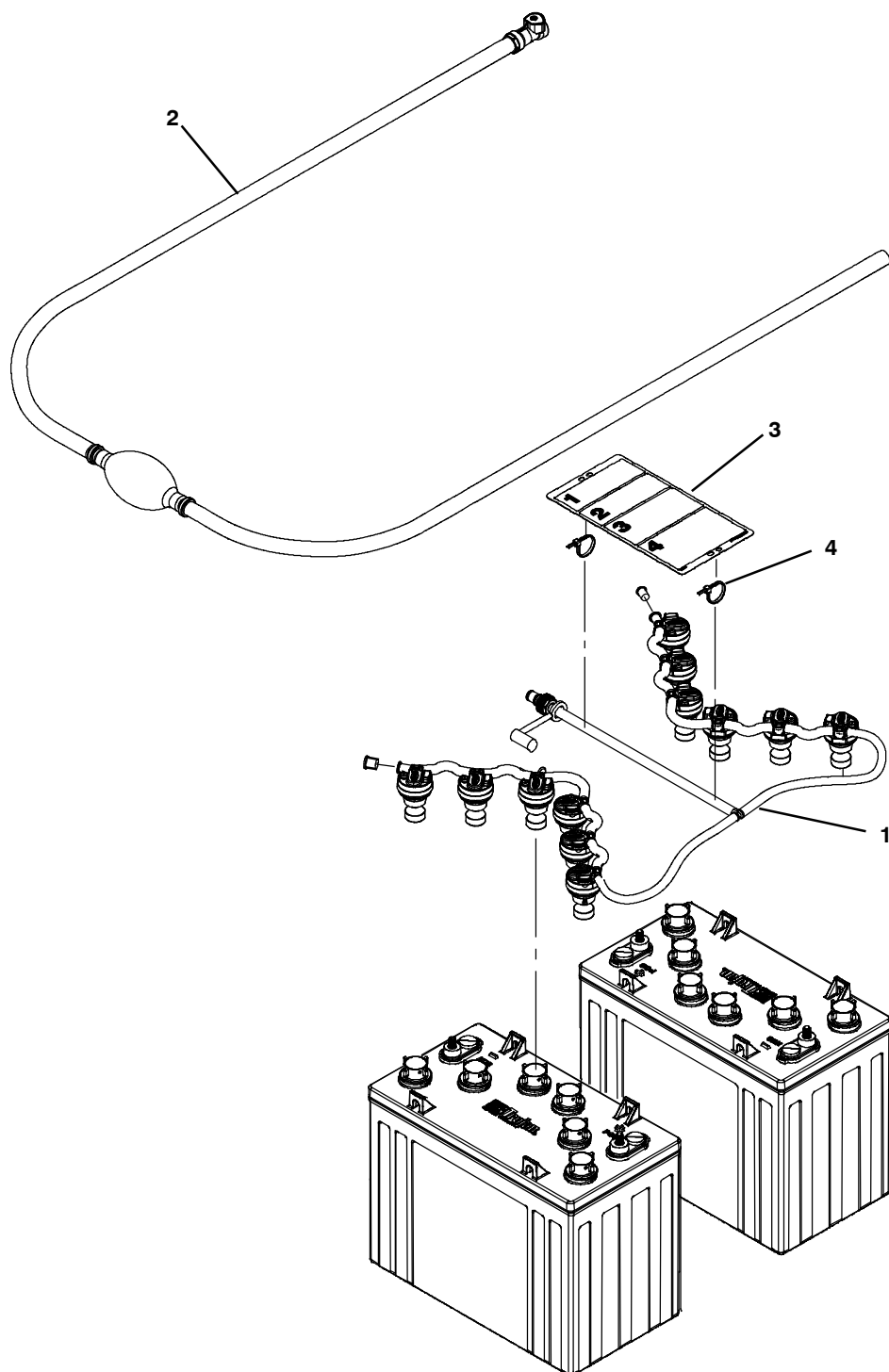


Ref.	Part No.	Serial Number	Description	Qty.
▽	9017807	(1255470-00001	) DRIVE ASSY, WHEEL	1
▲ 1	897365	(1255470-00001	) COVER, BRAKE ASSY	1
▲ 2	9017808	(1255470-00001	) BRAKE ASSY, W/LEVER, COMPLT	1
▲ 3	897366	(1255470-00001	) RING, BRUSHHOLDER	1
▲ 4	9017800	(1255470-00001	) TIRE, SOLID, PYU	1
▲ 5	897367	(1255470-00001	) COVER, ALM	1
▲ 6	VTVT0552	(1255470-00001	) SCREW	6
▲ 7	VTVT0551	(1255470-00001	) SCREW	3
▲ 8	9017784	(1255470-00001	) BRUSH, MOTOR, TRANSAXLE	4
▲ 9	897368	(1255470-00001	) SENSOR, THERMAL	1
▲10	897369	(1255470-00001	) BEARING, TRACTION, MOTOR	1

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY

MANUAL BATTERY WATERING KIT OPTION



Ref.	Part No.	Serial Number	Description	Qty.
▽	9021729	(1255470-00001	) FILL KIT, 12 VALVE, MNL, CI [TROJAN BATTERY]	1
▲ 1	1257801	(1255470-00001	) MANIFOLD ASSY, WTR, BTRY, 12VLV [TROJAN]	1
▲ 2	1236295	(1255470-00001	) PUMP, HAND, BATTERY	1
▲ 3	1253250	(1255470-00001	) LABEL, TAG, BATTERY [BWT WATERING]	1
▲ 4	130773	(1255470-00001	) TIE, CABLE, NYL, 11.0L, .14W, 3.0 MAX. D	2

▽ ASSEMBLY

▲ INCLUDED IN ASSEMBLY